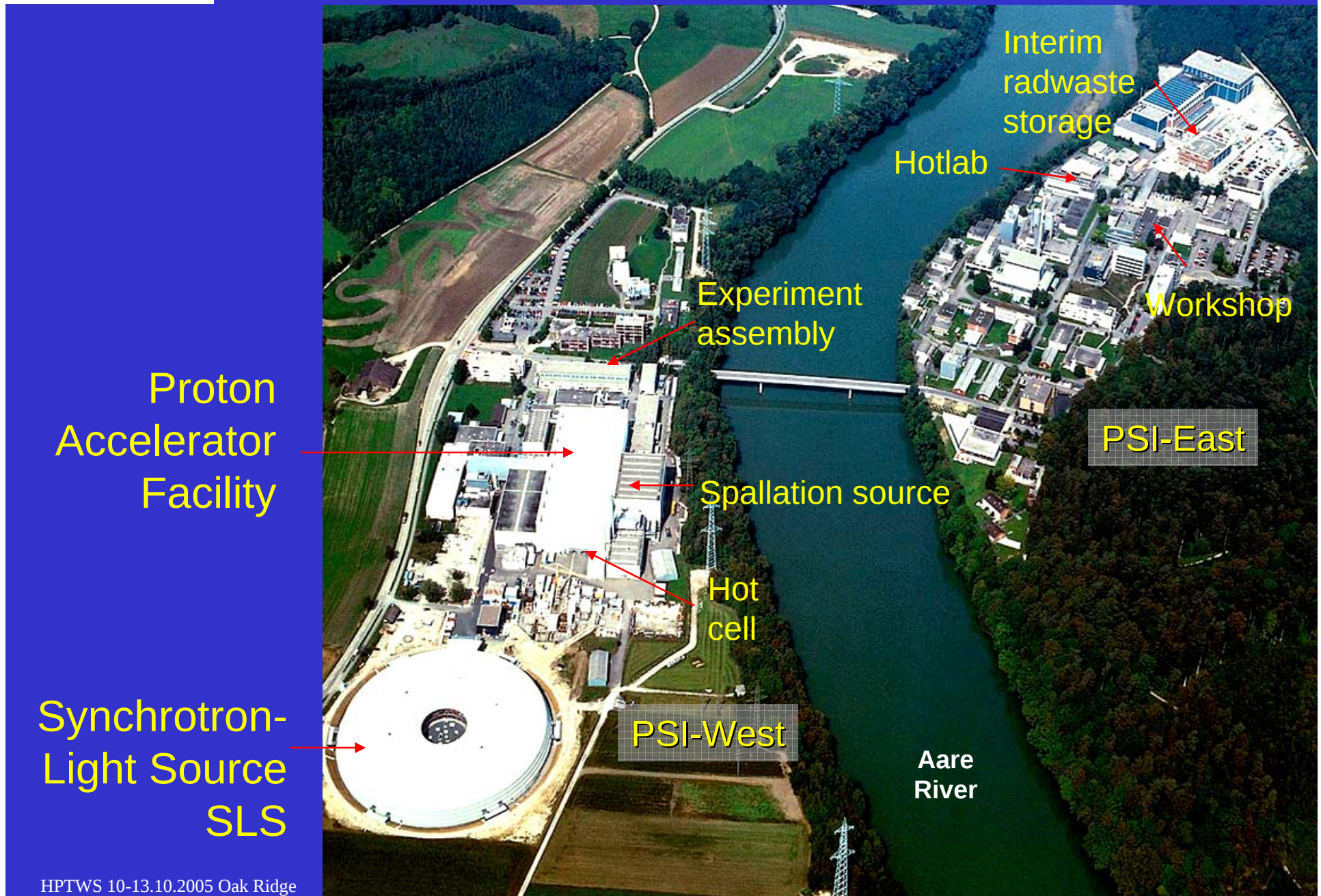


2nd High Power Targetry Workshop

ORNL Oct.10-13, 2005
Hajo Heyck PSI

Infrastructure of a high Power Neutron Spallation Source

Spallation Neutron Source SINQ at PSI



Infrastructure of SINQ Target Station contains:

- **Heavy- and light water cooling systems**

 - Handling equipment for shielded filters & ion exchangers

 - Dryer- & D2O recovery equipment

 - Protection suits with breathing air supply system

- **Gas systems for He-, N, D2, compressed air**

 - leakage monitoring systems

 - Gas cooling and filtering systems

- **Control system and operation**

 - Control room with switch yard, PLC's, visualisation & operation, documentation

- **Target handling-, storage- and disposal systems**

 - Target exchange flask, adapters and target storage pit

 - Big hot cell with power manipulator and waste handling

Infrastructure of SINQ Target Station contains:

Target- and experimental area management group

Documentation and quality management of target production, target storage and target disposal

Mechanical design of targets and other equipment

Coordination of experimental areas like neutron guides, shutters, shieldings, personell safety systems etc.

Cold moderator group

Maintenance of cold moderator systems,

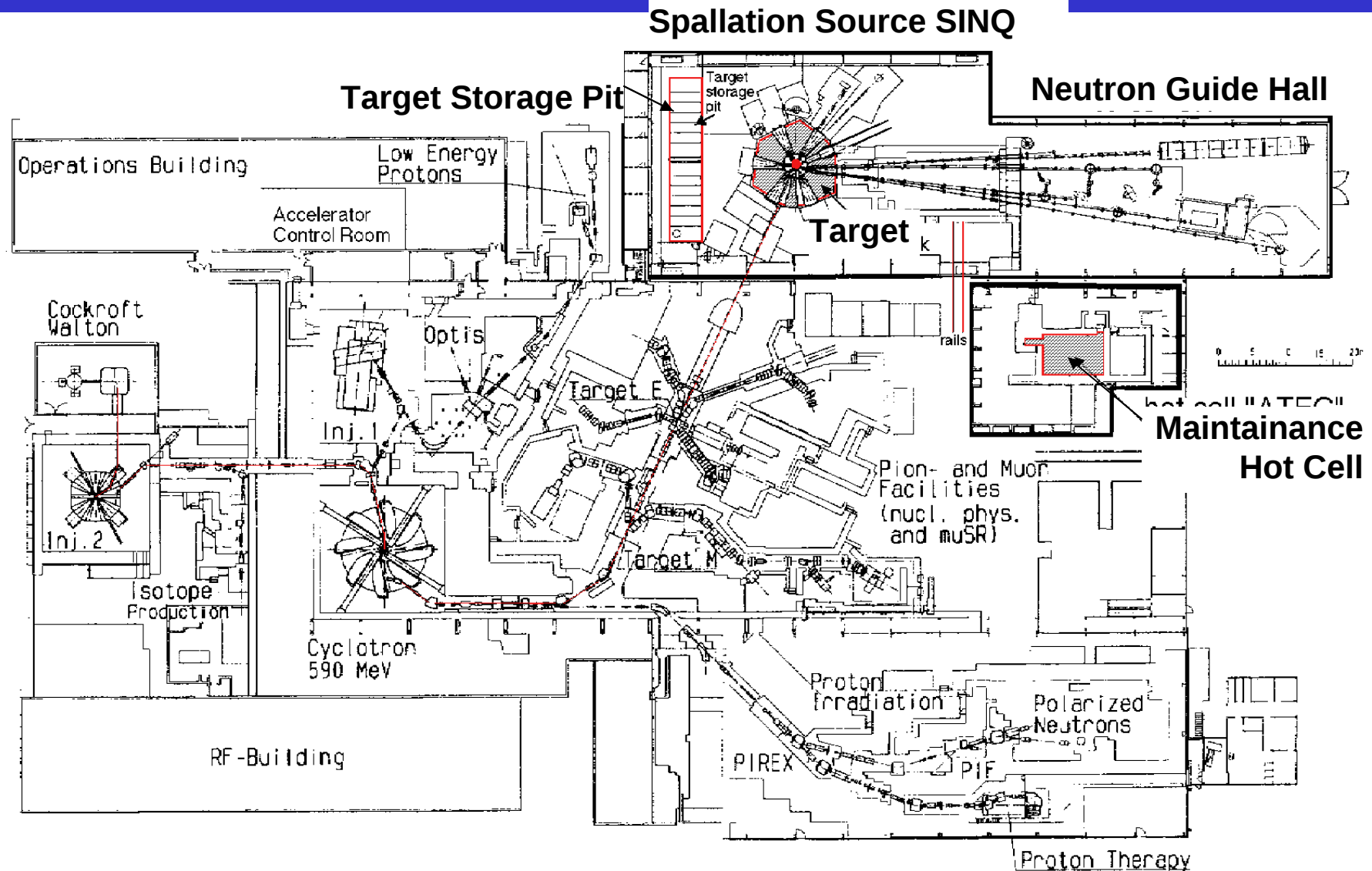
D2 handling, isolation vacuum & inertisation

Development of new cold moderators be.ultra cold neutrons

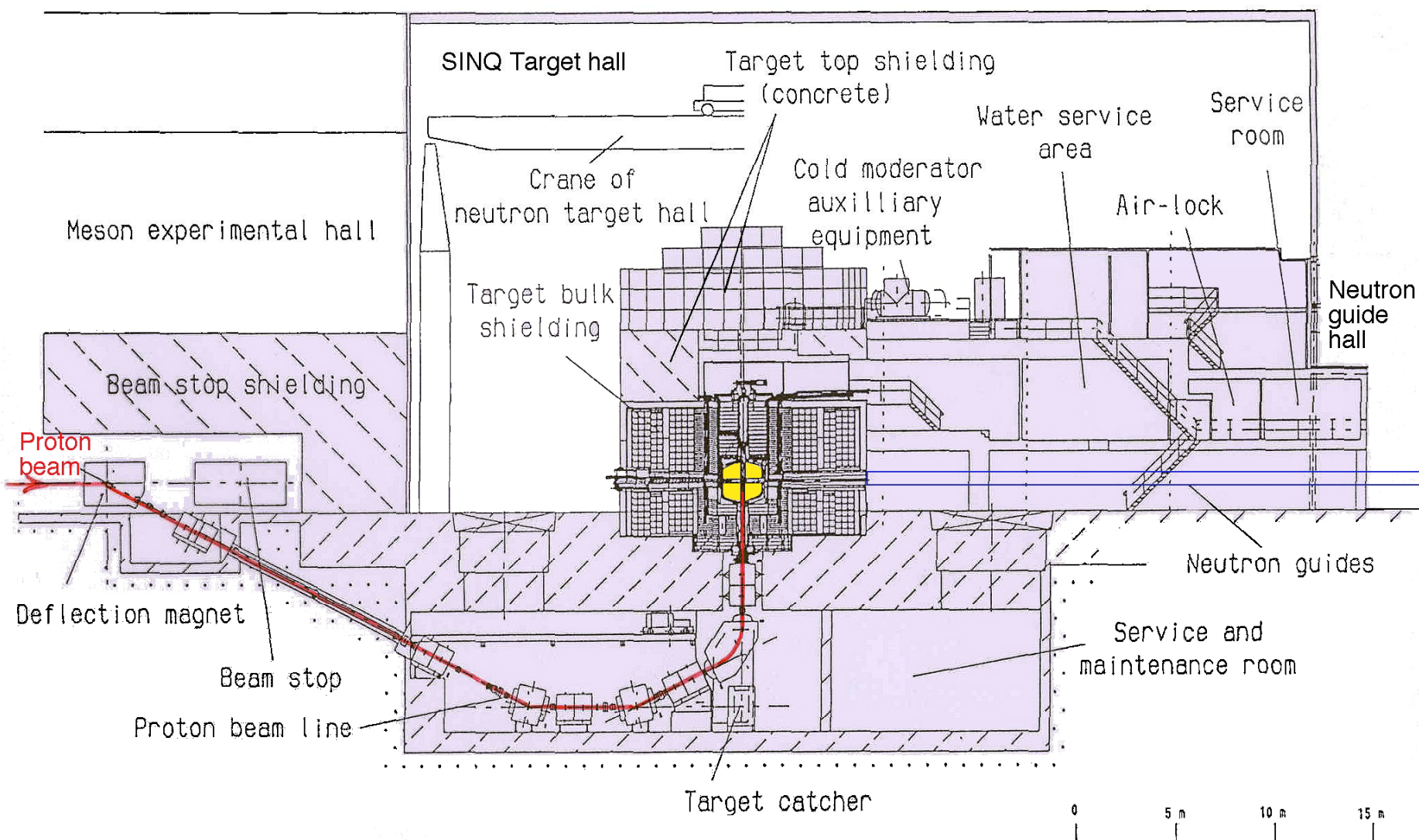
Shared Infrastructure of PSI contains:

- Proton accelerator operation
- Electrical maintenance and I&C group
- Vacuum maintenance group
- Cryo service group
- Health physics, radiation protection and radwaste department
- Cooling water systems and piping&welding workshop
- Hot cell with operation group
- Crane operation and transportation group
- Mechanical design and manufacturing department
- Computing (network & desktop)

Accelerator and Neutron Source Facilities



Vertical Section of the SINQ Facility



Schematic Display of the SINQ Target Block

Vertical section of SINQ
targetblock

Zur Anzeige wird der QuickTime™
Dekompressor „TIFF (LZW)“
benötigt.

Zur Anzeige wird der QuickTime™
Dekompressor „TIFF (LZW)“
benötigt.

Horizontal section of
SINQ
targetblock

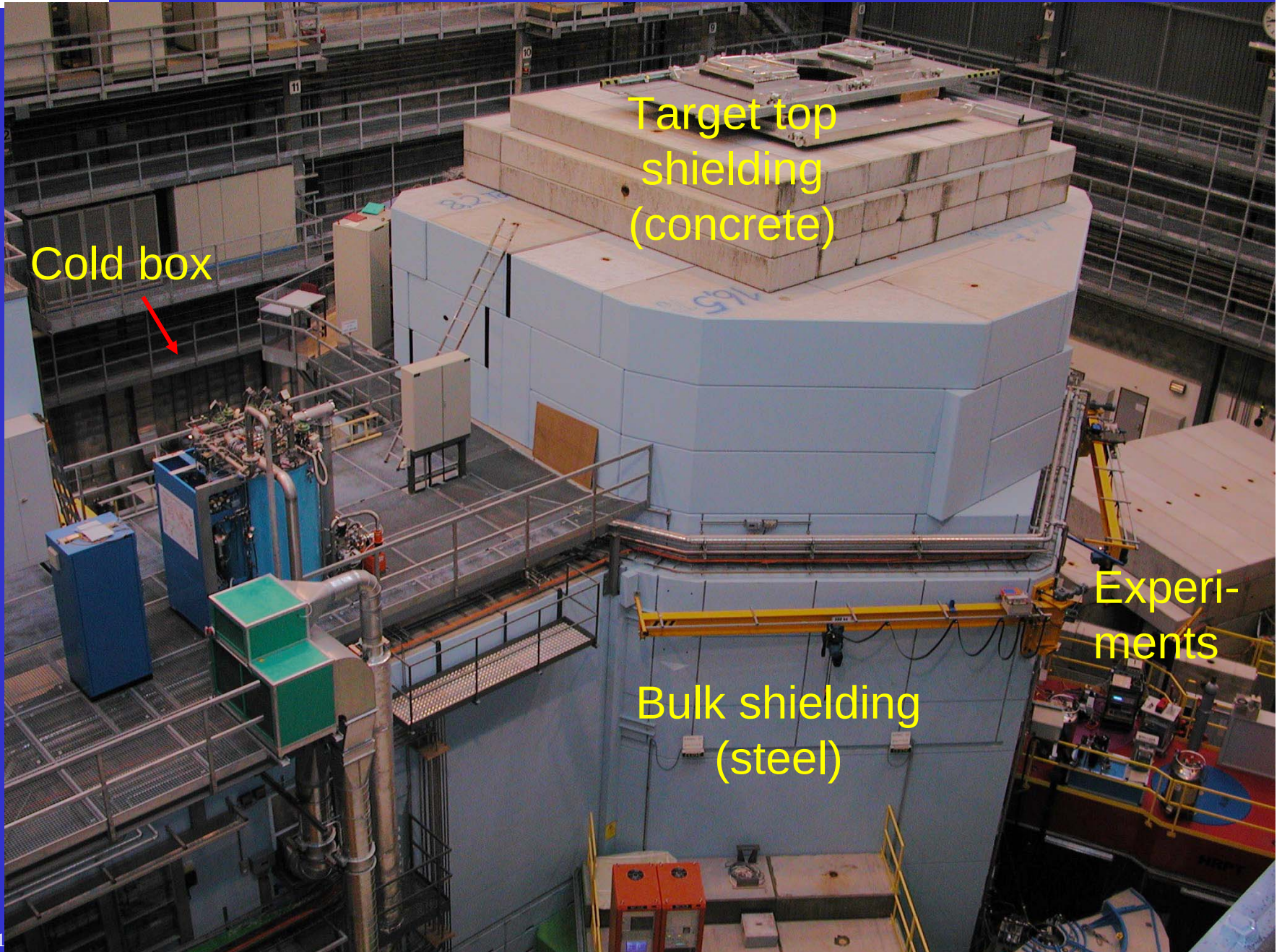
SINQ Targetstation

Cold box

Target top
shielding
(concrete)

Bulk shielding
(steel)

Experi-
ments

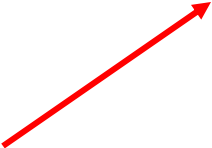


Assembled Target without hull

Zur Anzeige wird der QuickTime™
Dekompressor „TIFF (LZW)“
benötigt.

Target inside cut away of safety hull

Zur Anzeige wird der QuickTime™
Dekompressor „TIFF (LZW)“
benötigt.



Target window



Drain pipe

Unirradiated Target Insert on the Crane Hook inside the SINQ Target Hall



Disconnecting Target from Cooling Sys.

Zur Anzeige wird der QuickTime™
Dekompressor „TFF (LZW)“
benötigt.

Connecting Exchange Flask to Target

Zur Anzeige wird der QuickTime™
Dehkompressor „TIFF (LZW)“
benötigt.

Target transfer to the target storage pit

Zur Anzeige wird der QuickTime™
Codec-Plugin 7.0.16.2 benötigt.

Storage Positions in open Target Storage Pit



Adapter for the
Exchange Flask

Target Storage

Target exchange flask on storage position inside the open target storage pit

Control cabinet of the target exchange flask

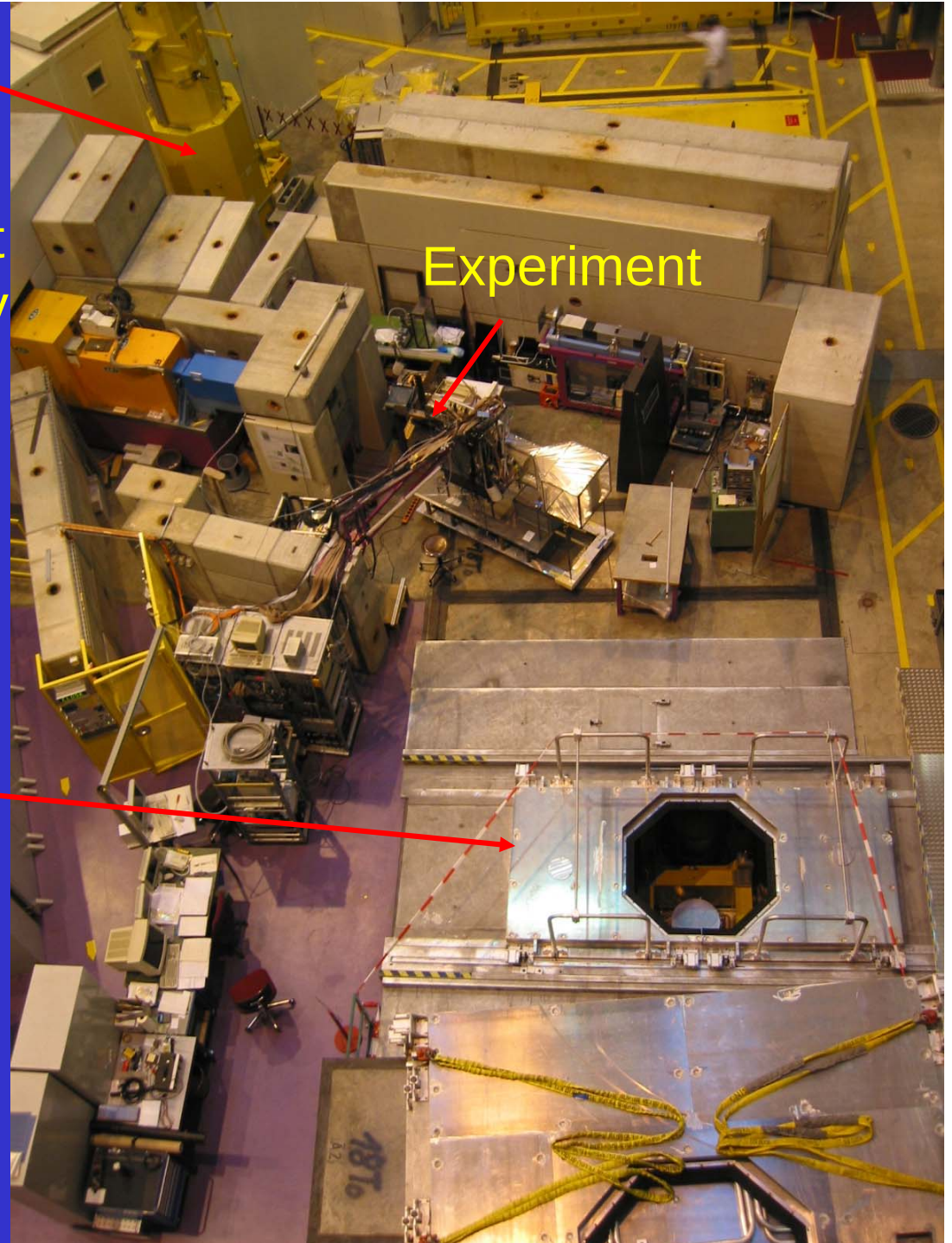
Target storage position



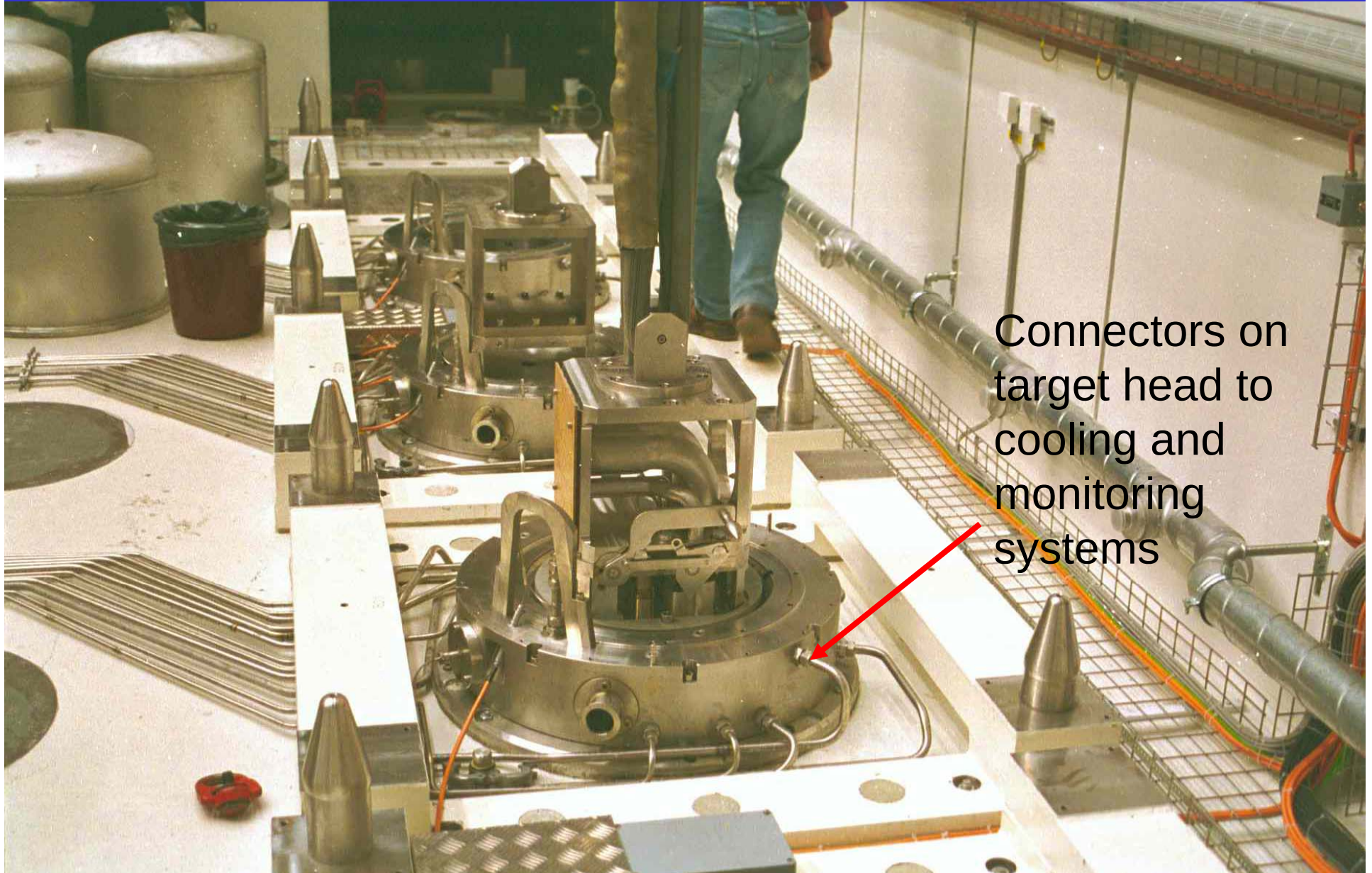
Exchange Flask

SINQ Target Storage pit
with open position ready
for target transfer with
exchange flask

Temporary cover with
flask hatch to maintain
directed air flow around
exchange flask preven-
ting contamination
outside the target storage
pit

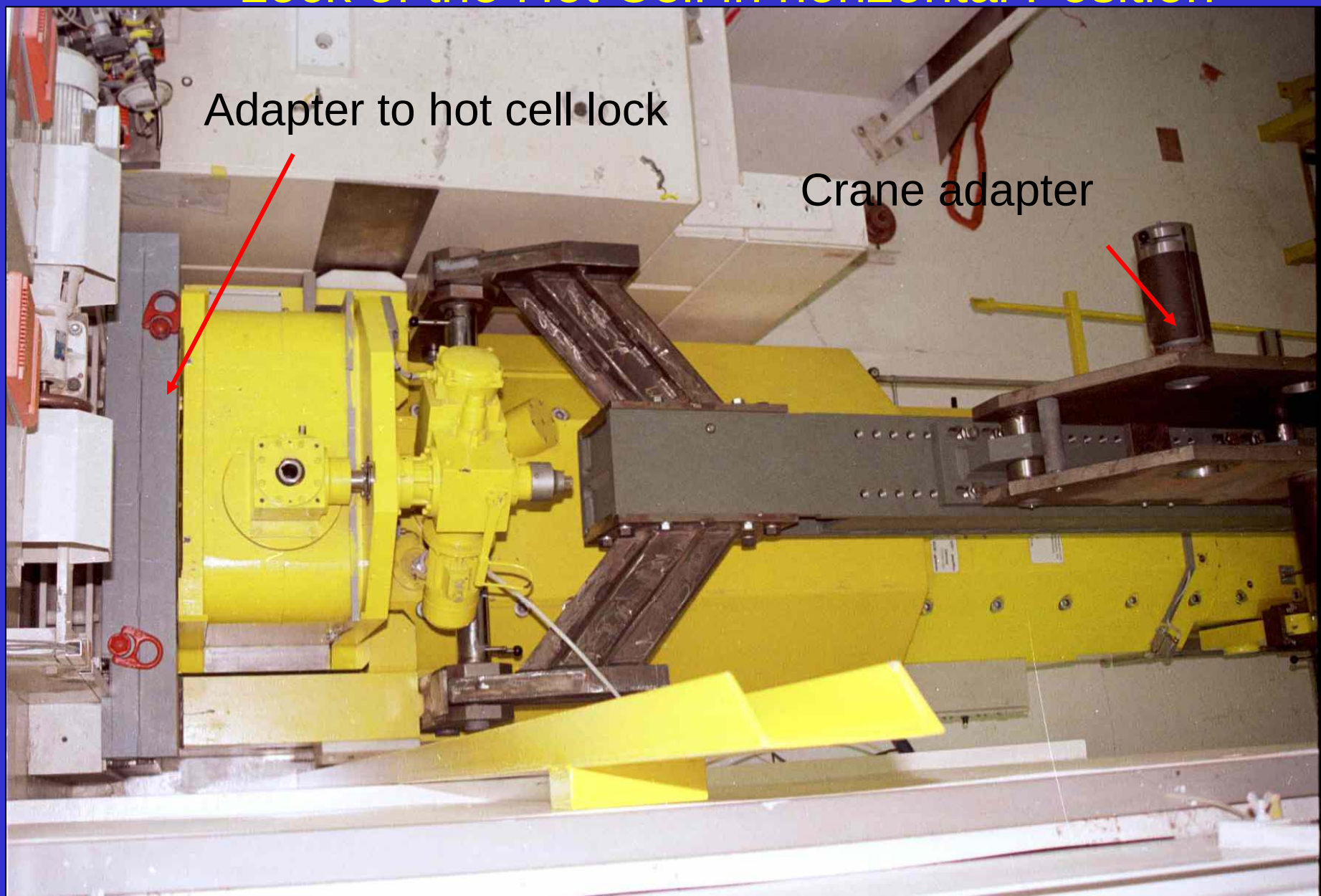


New Target in Storage Position without Cover

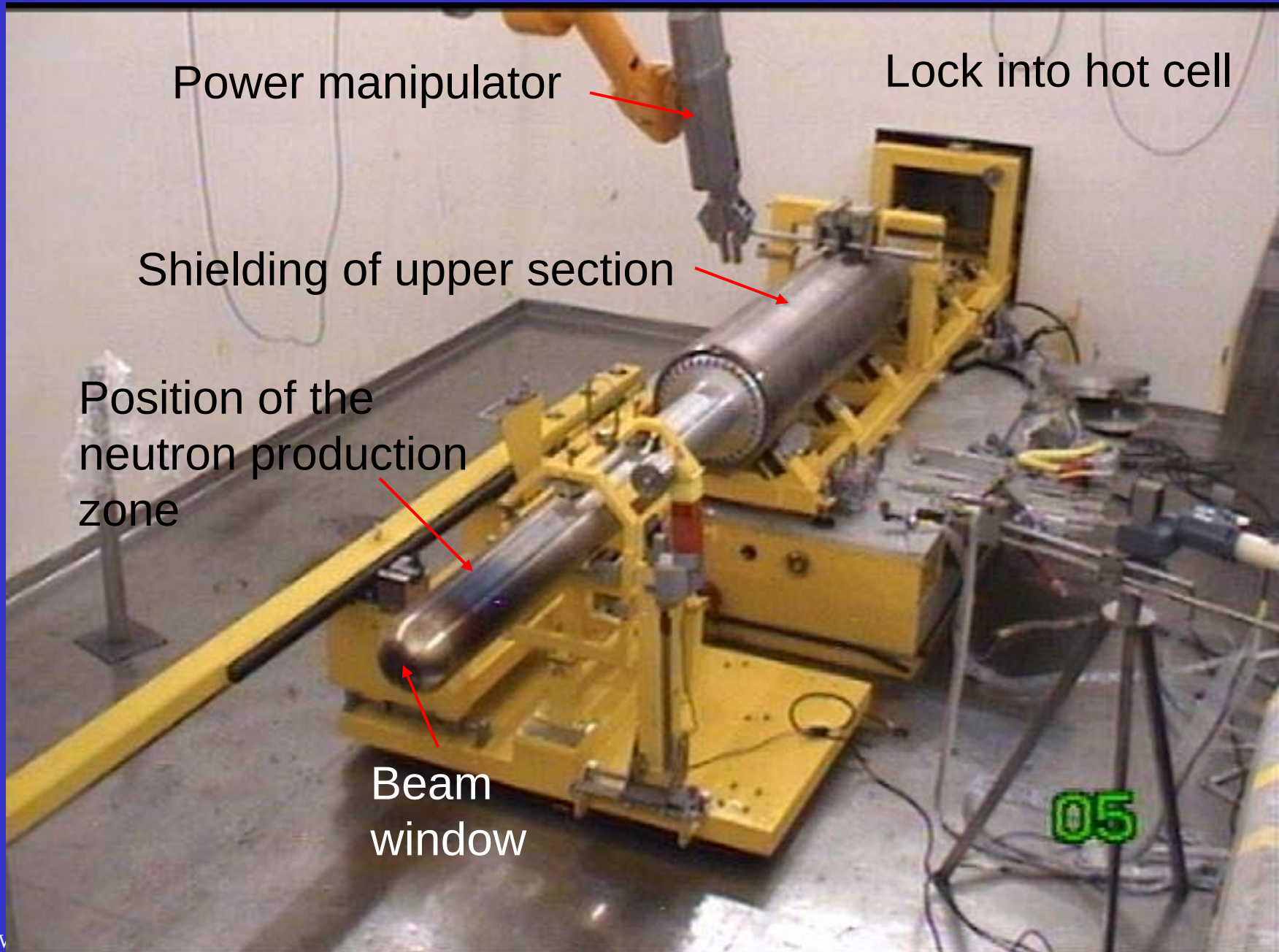


Connectors on
target head to
cooling and
monitoring
systems

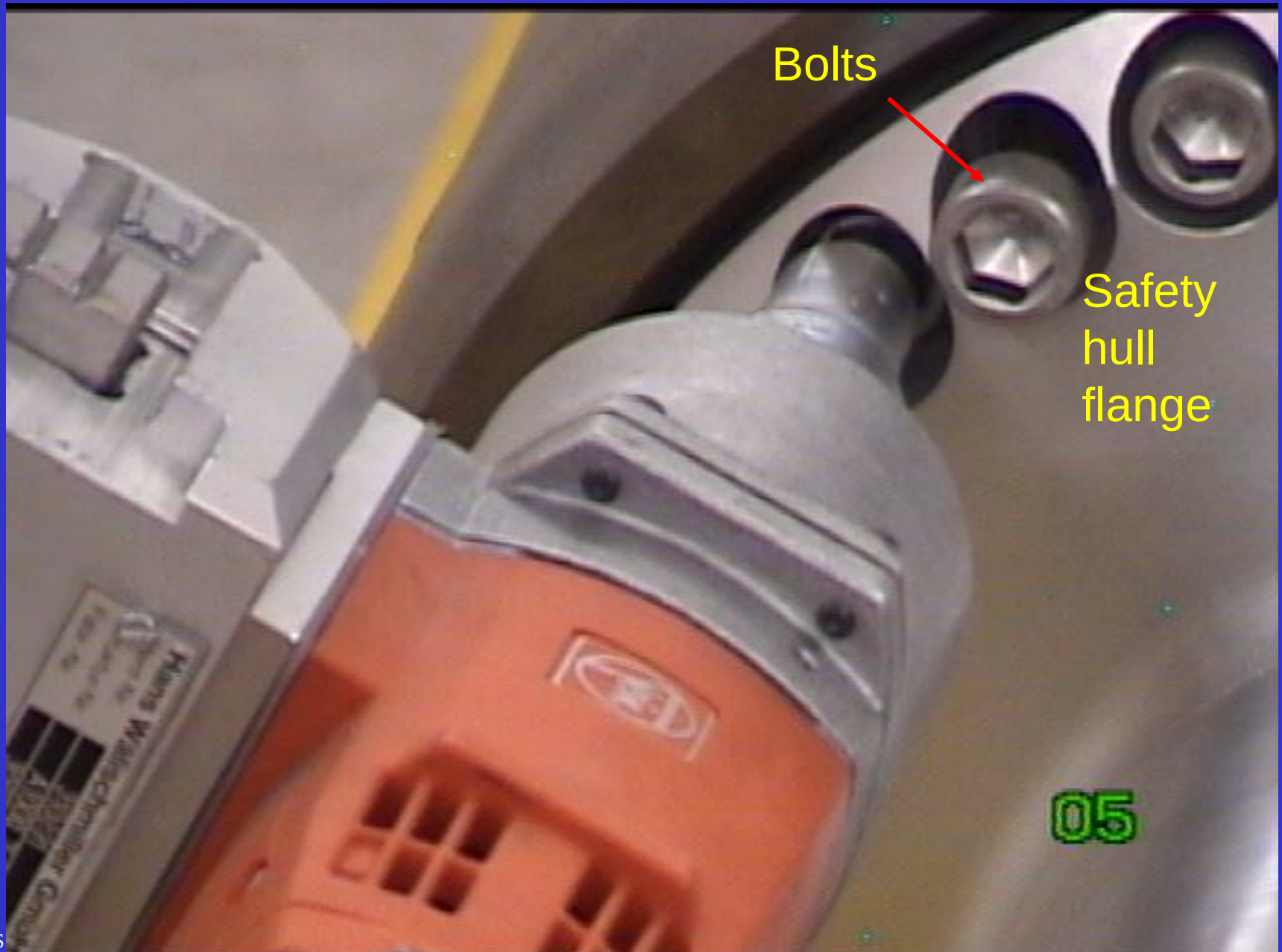
Docking of the Target Exchange Flask to the Lock of the Hot Cell in horizontal Position



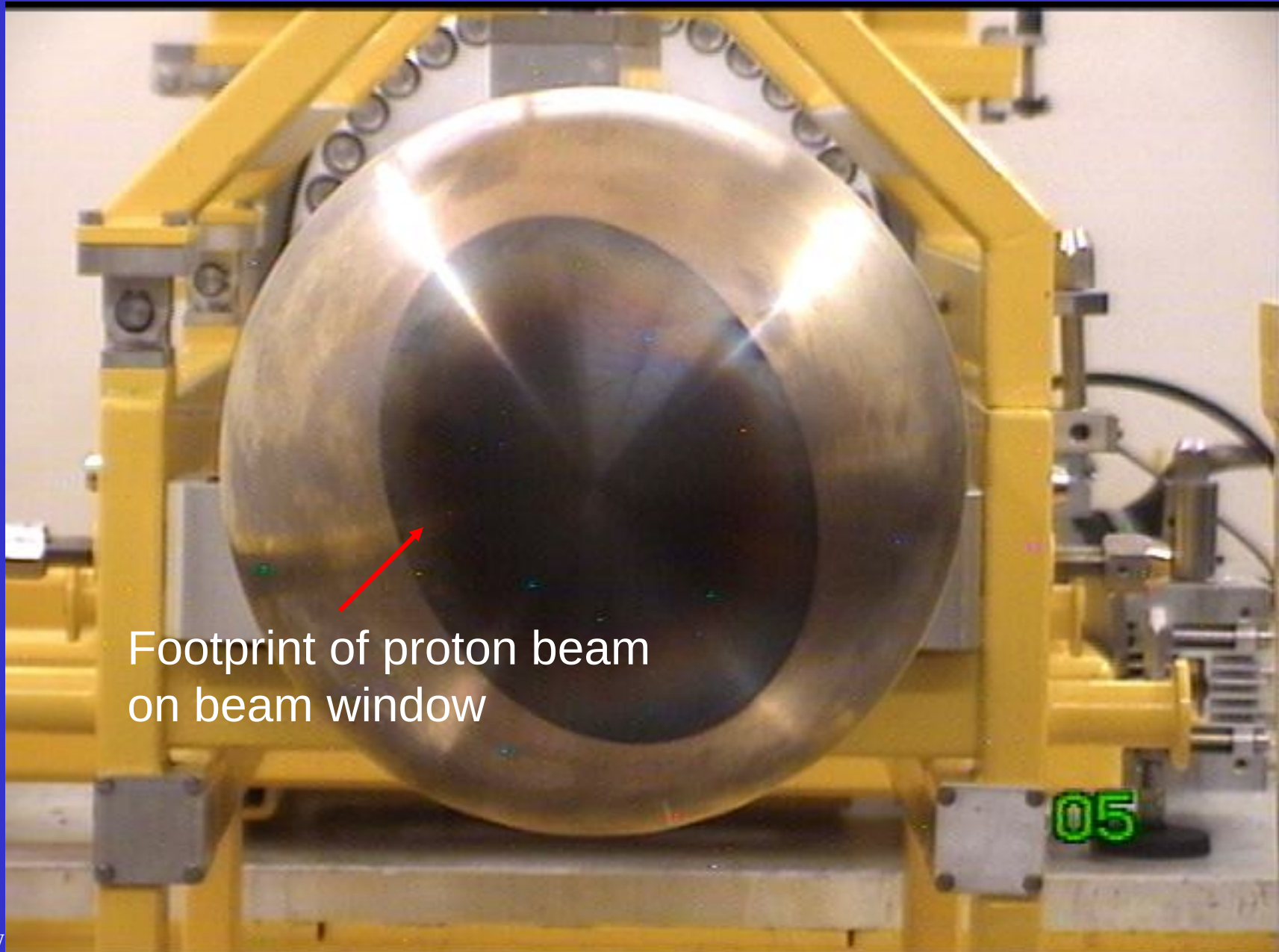
Transfer of Target from Exchange Flask into Hot Cell



Unscrewing the Bolts of the Target Safety Hull

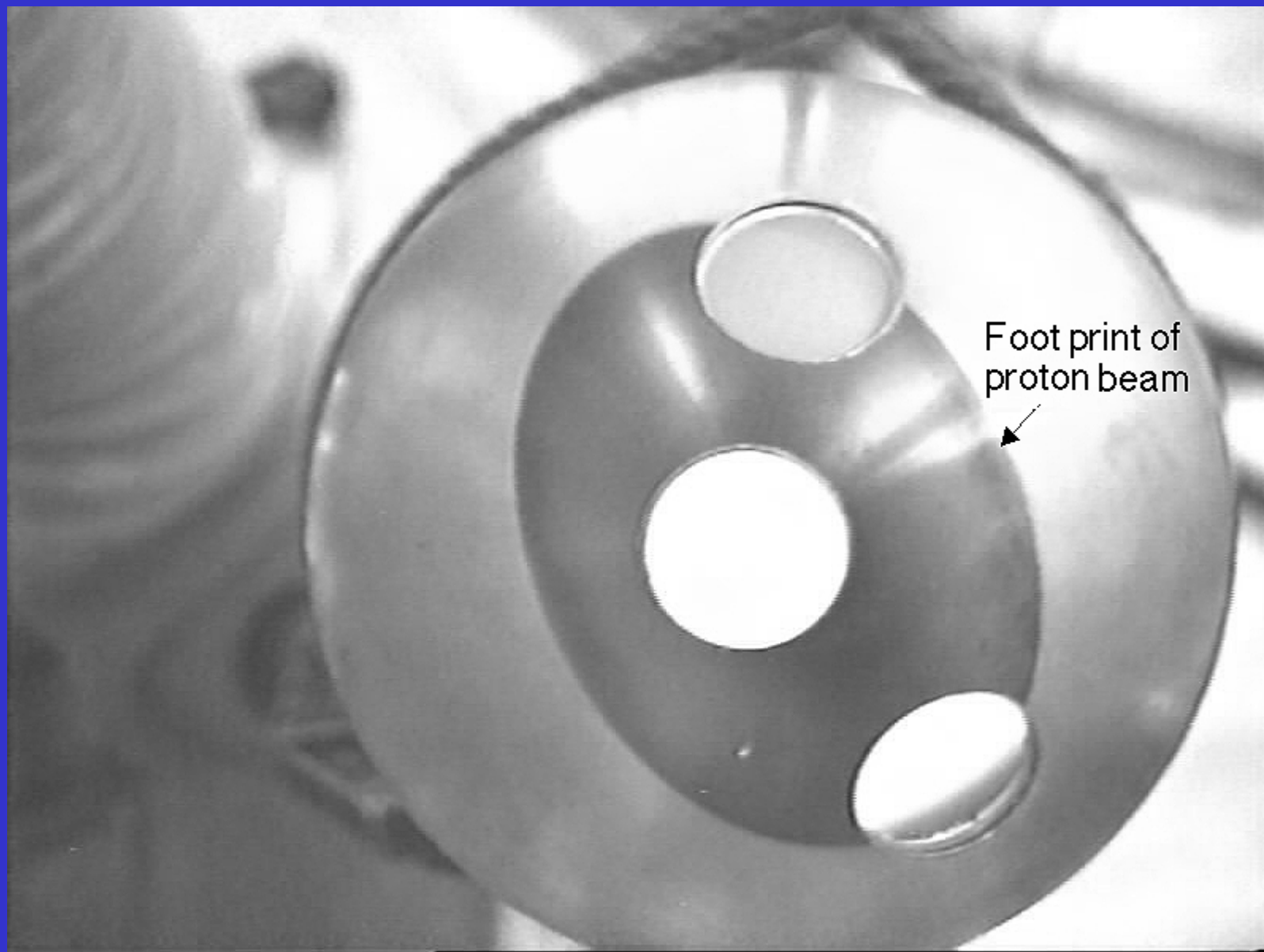


Footprint of Beam on Beam Window of Safety Hull



Footprint of proton beam
on beam window

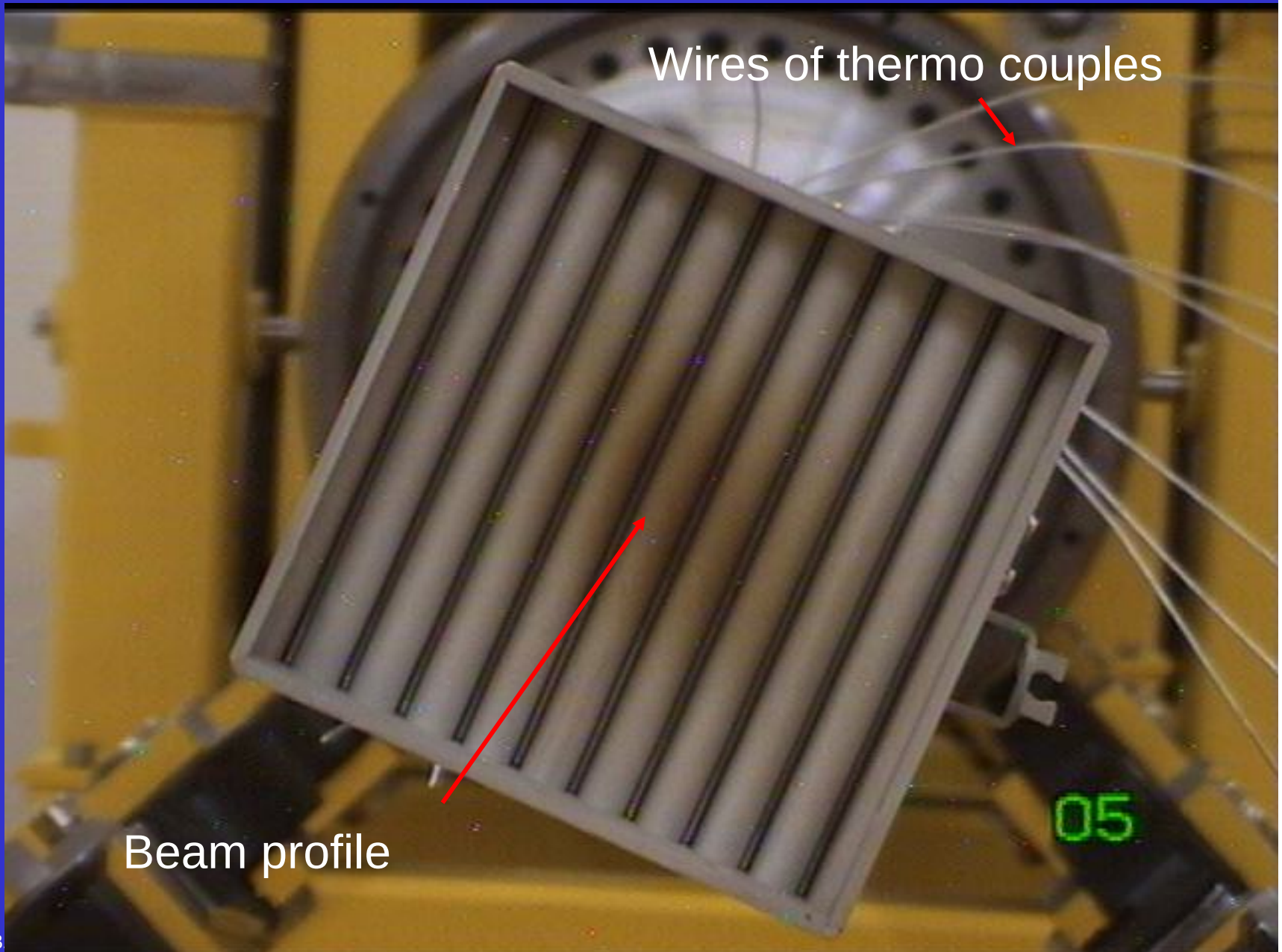
Window of Target Hull with Samples taken



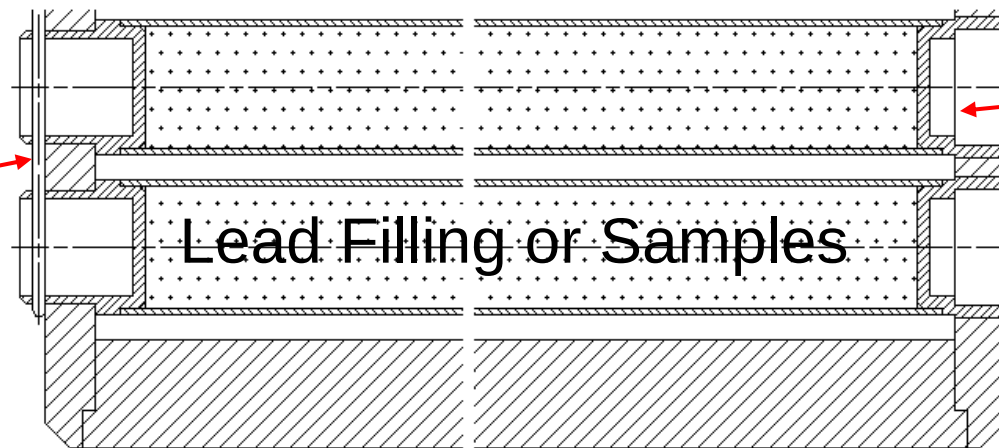
Removal of Target Safety Hull



Profile of Beam on the Mark III Target Front Side

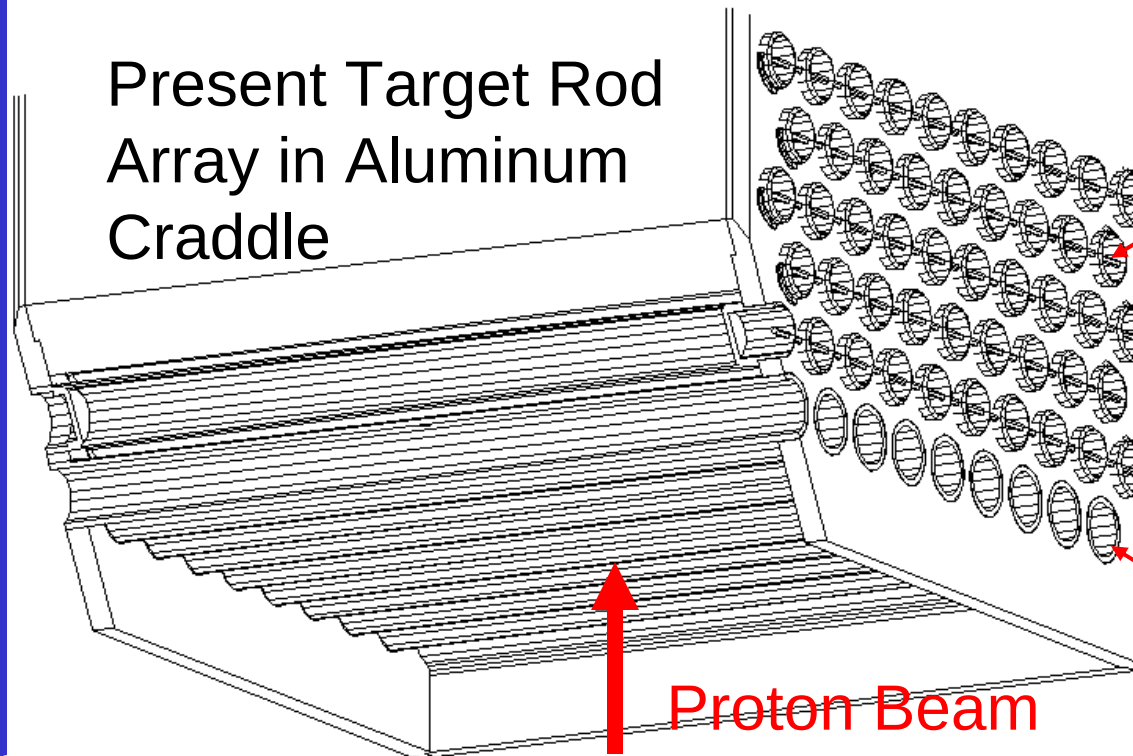


Securing
Wires
are cut
before
rod is
pushed
out of
the
cradle



End caps are
welded to
canning

Present Target Rod
Array in Aluminum
Cradle

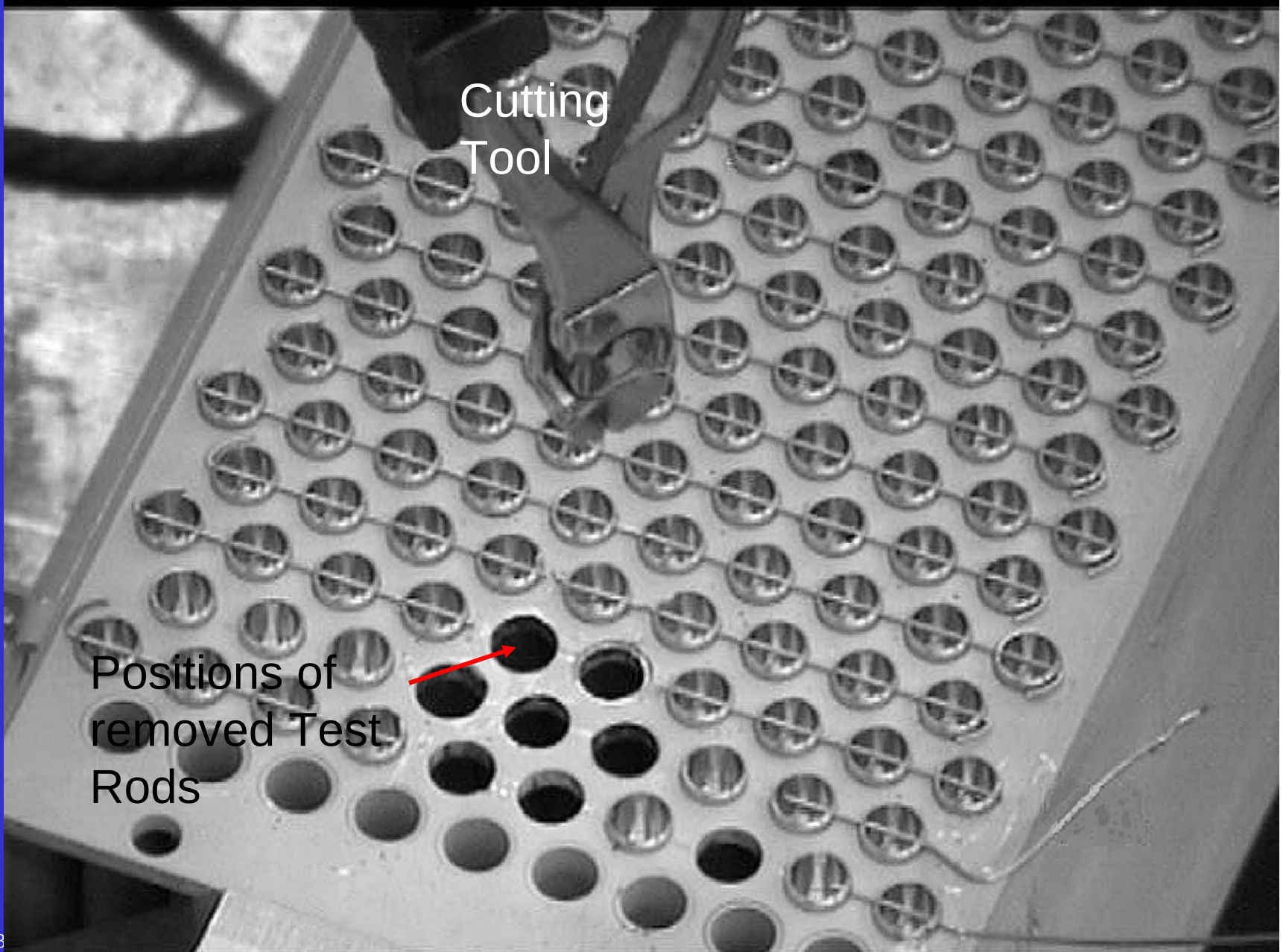


Target rods
secured with
Wires

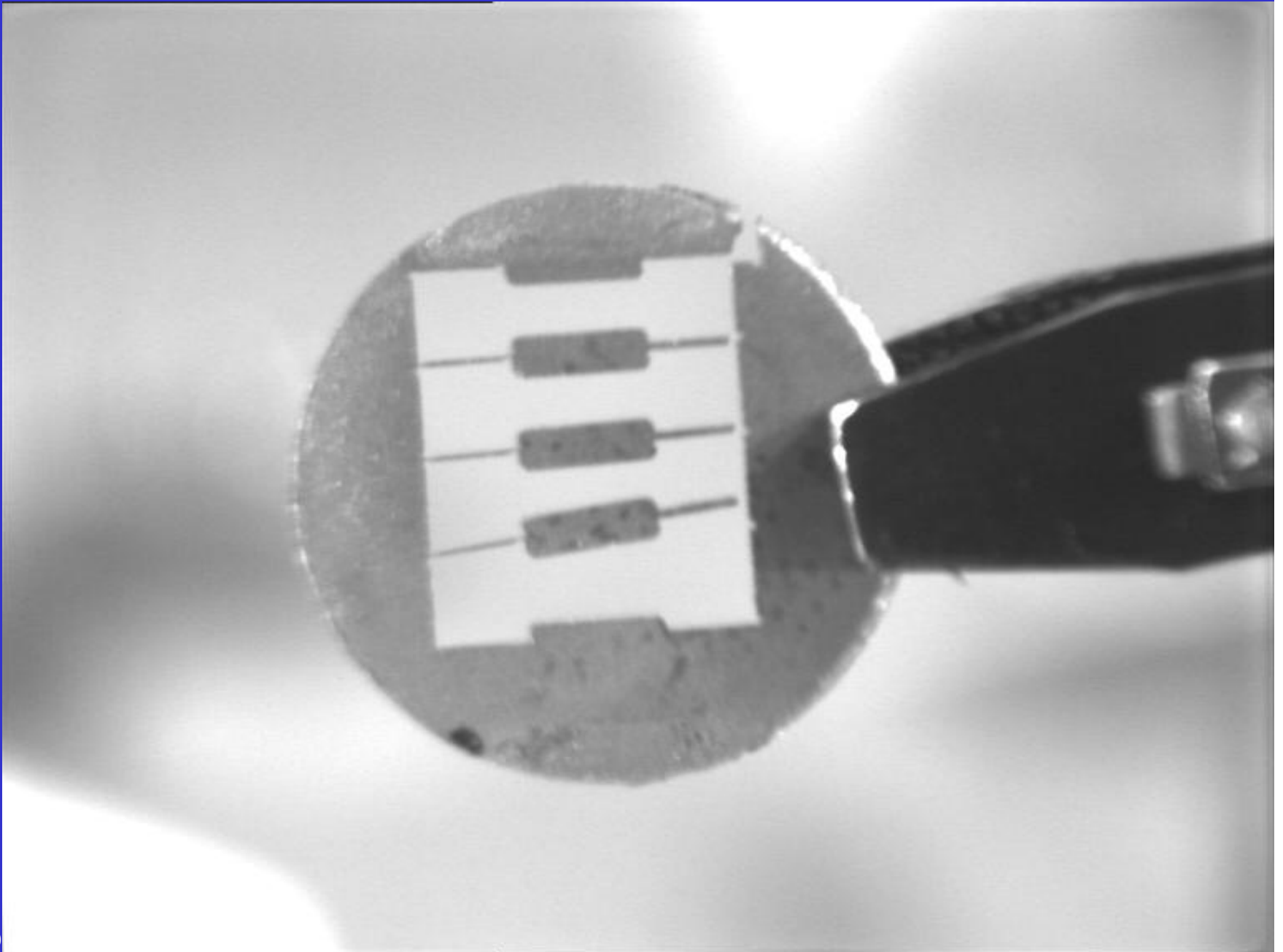
Empty
tubes

Proton Beam

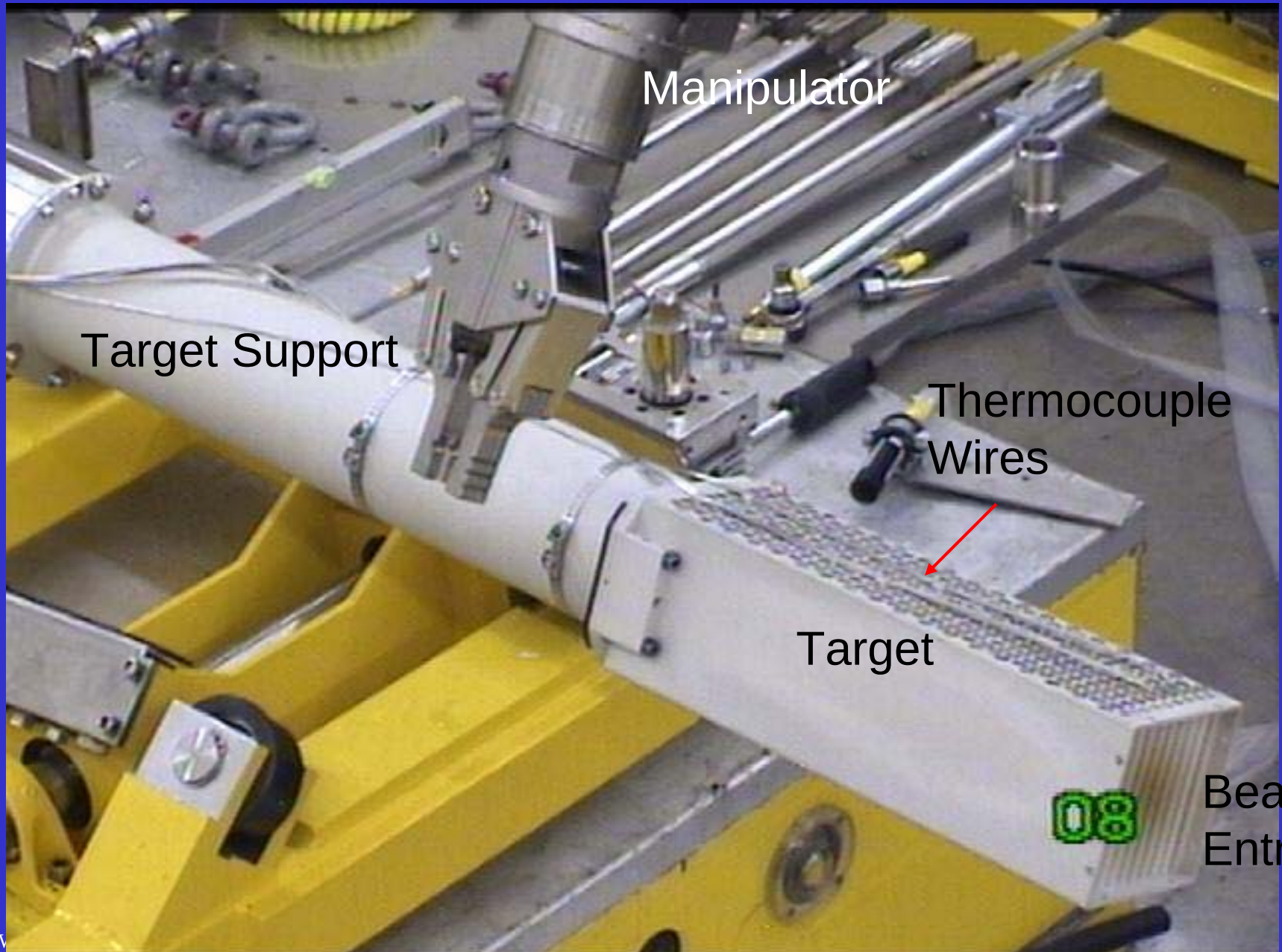
Cutting Wires to recover Test Rods from Target



Miniature Samples from a Test Rod



Disconnecting Wires of Target Instrumentation

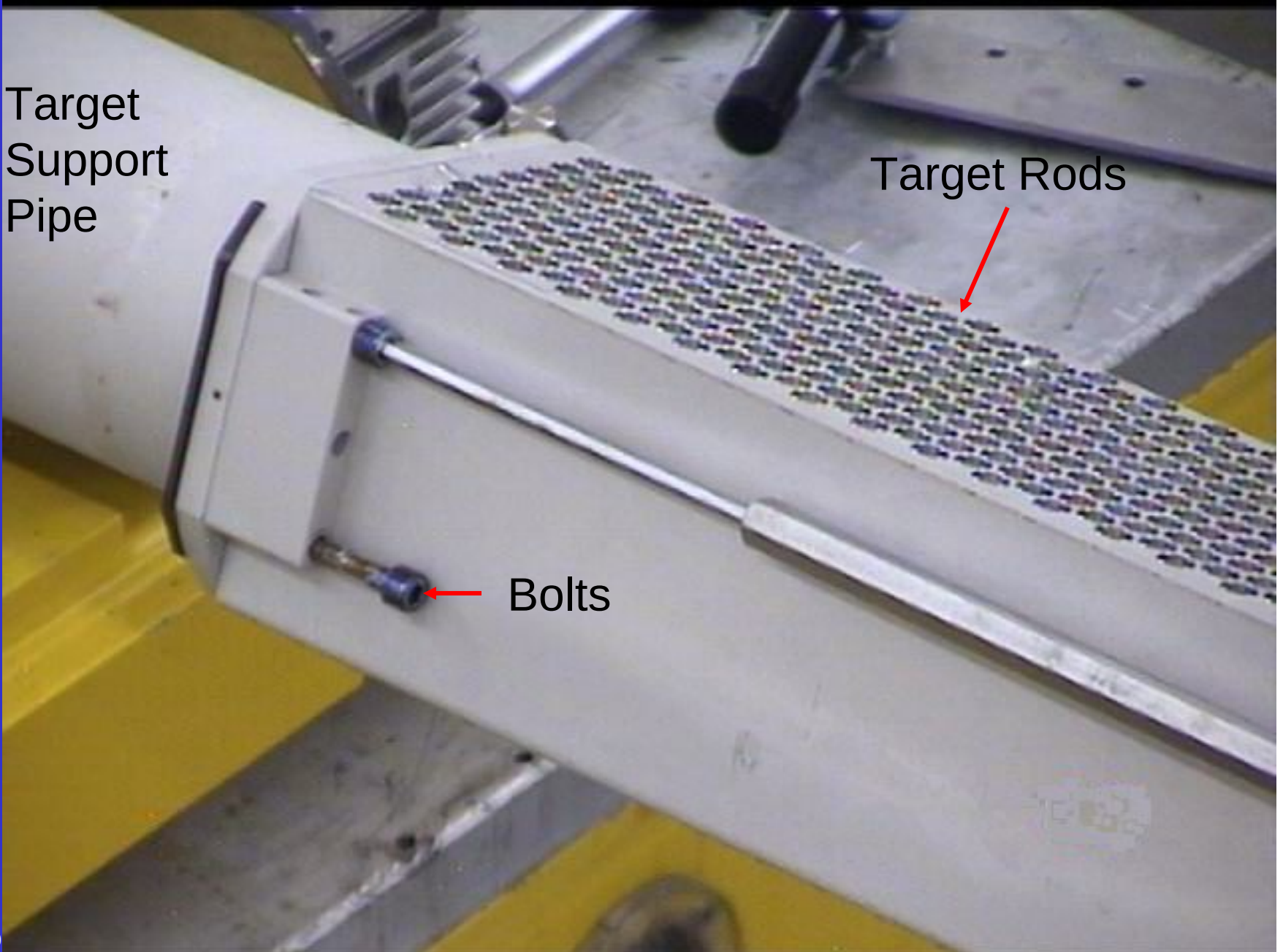


Removal of Bolts to disconnect Target from Support

Target
Support
Pipe

Target Rods

Bolts



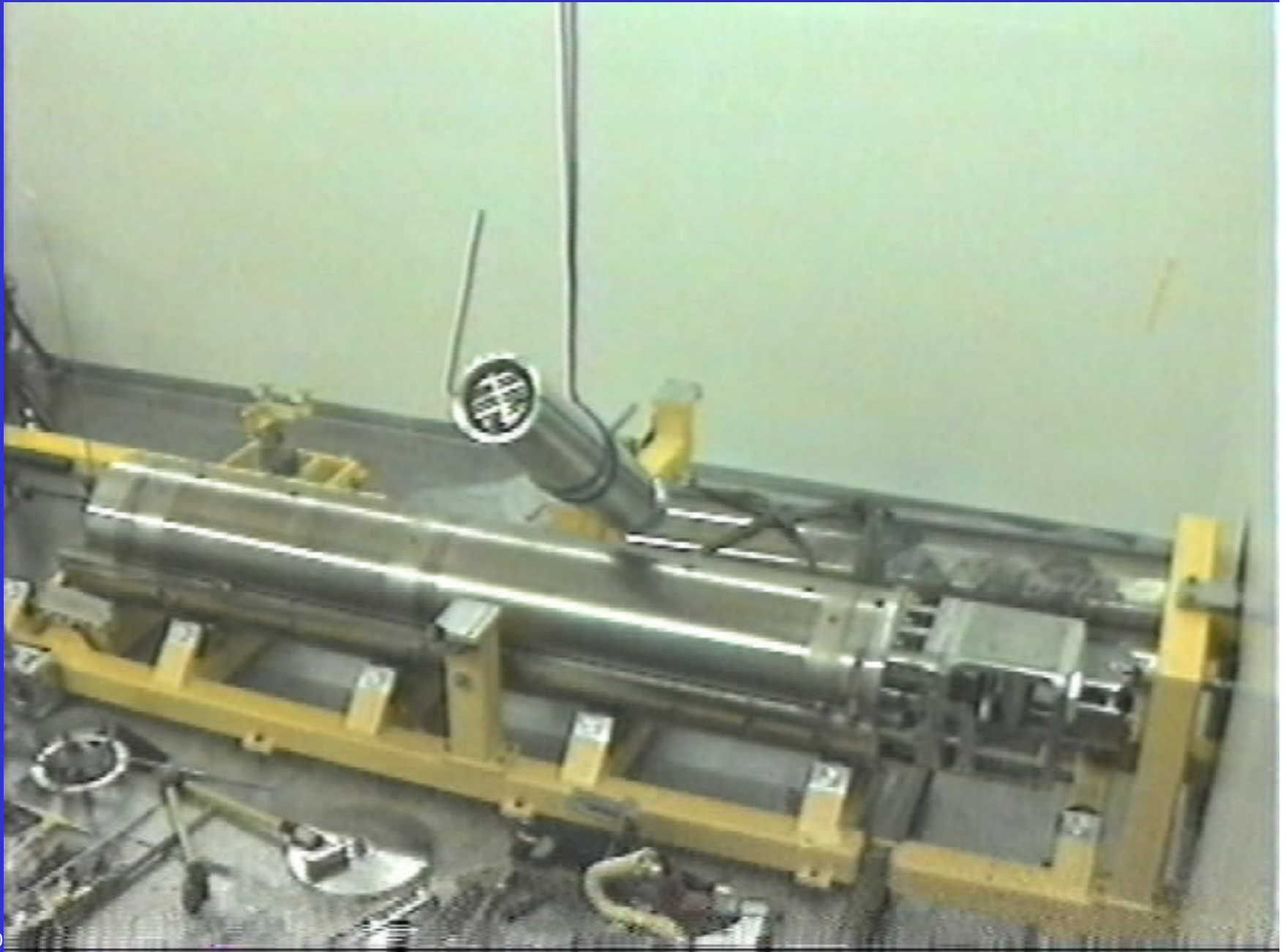
Disconnecting the Target from Support Pipe



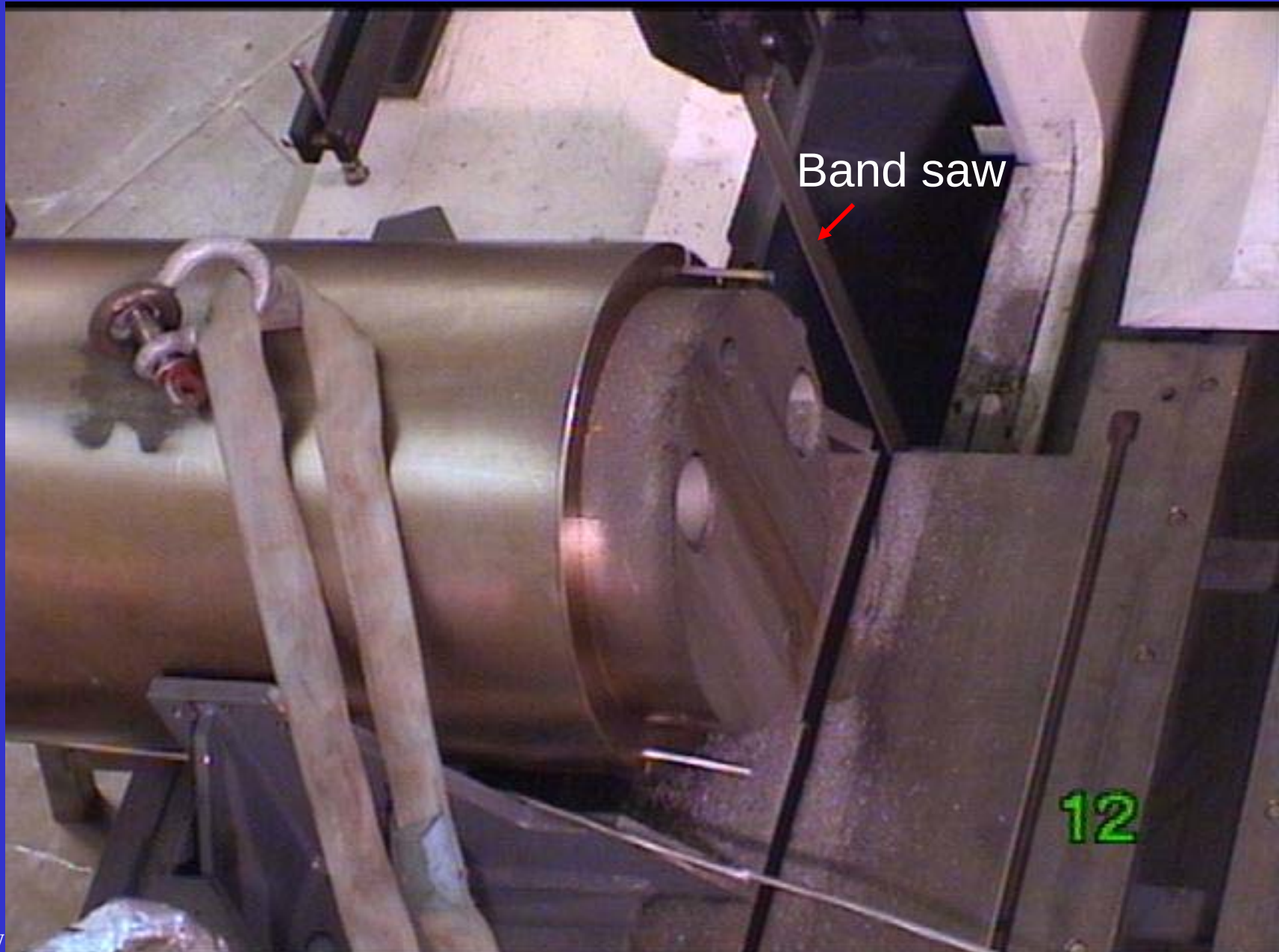
Cut away of Beam Window from Safety Hull



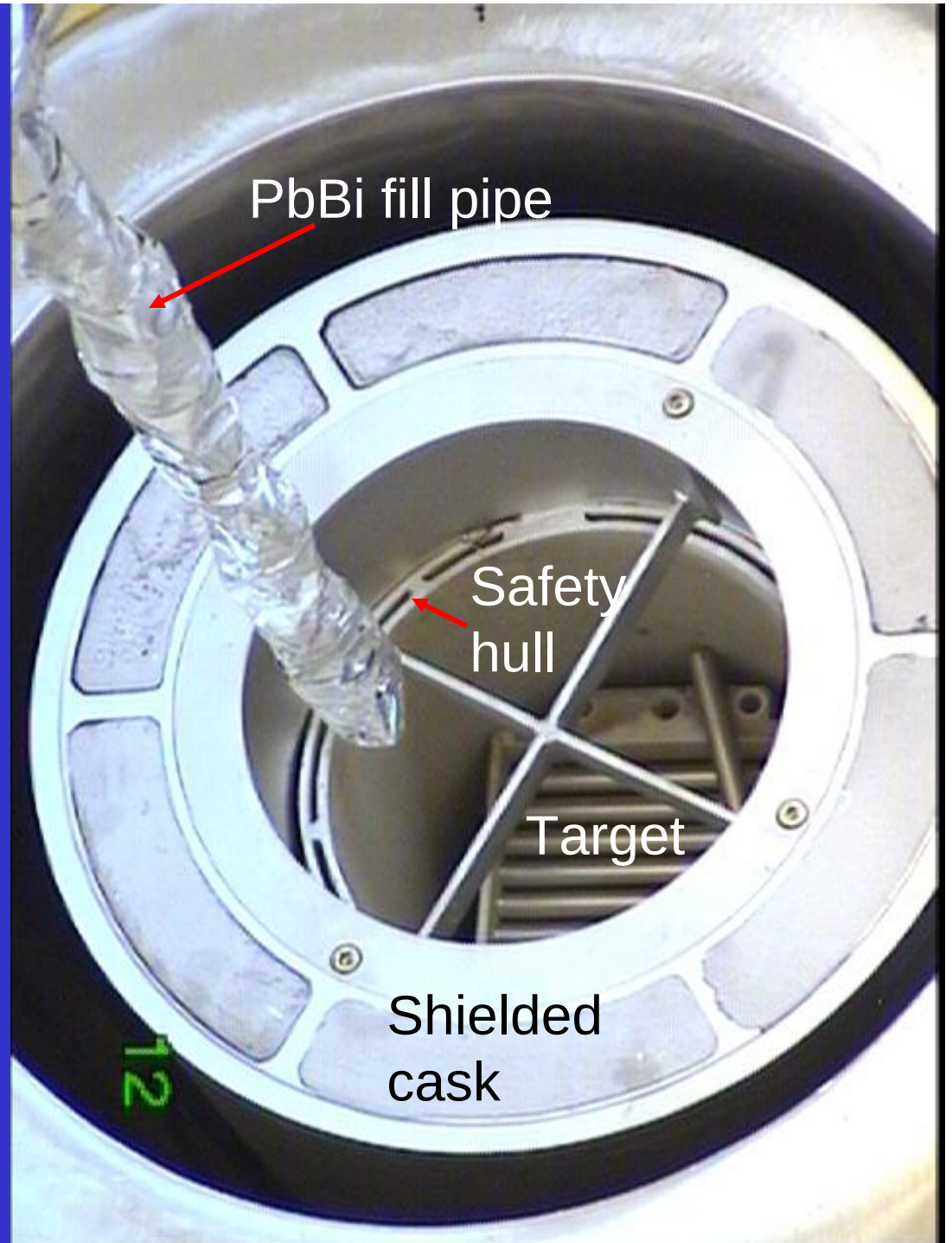
Dismantling of the of Target Shielding Plug



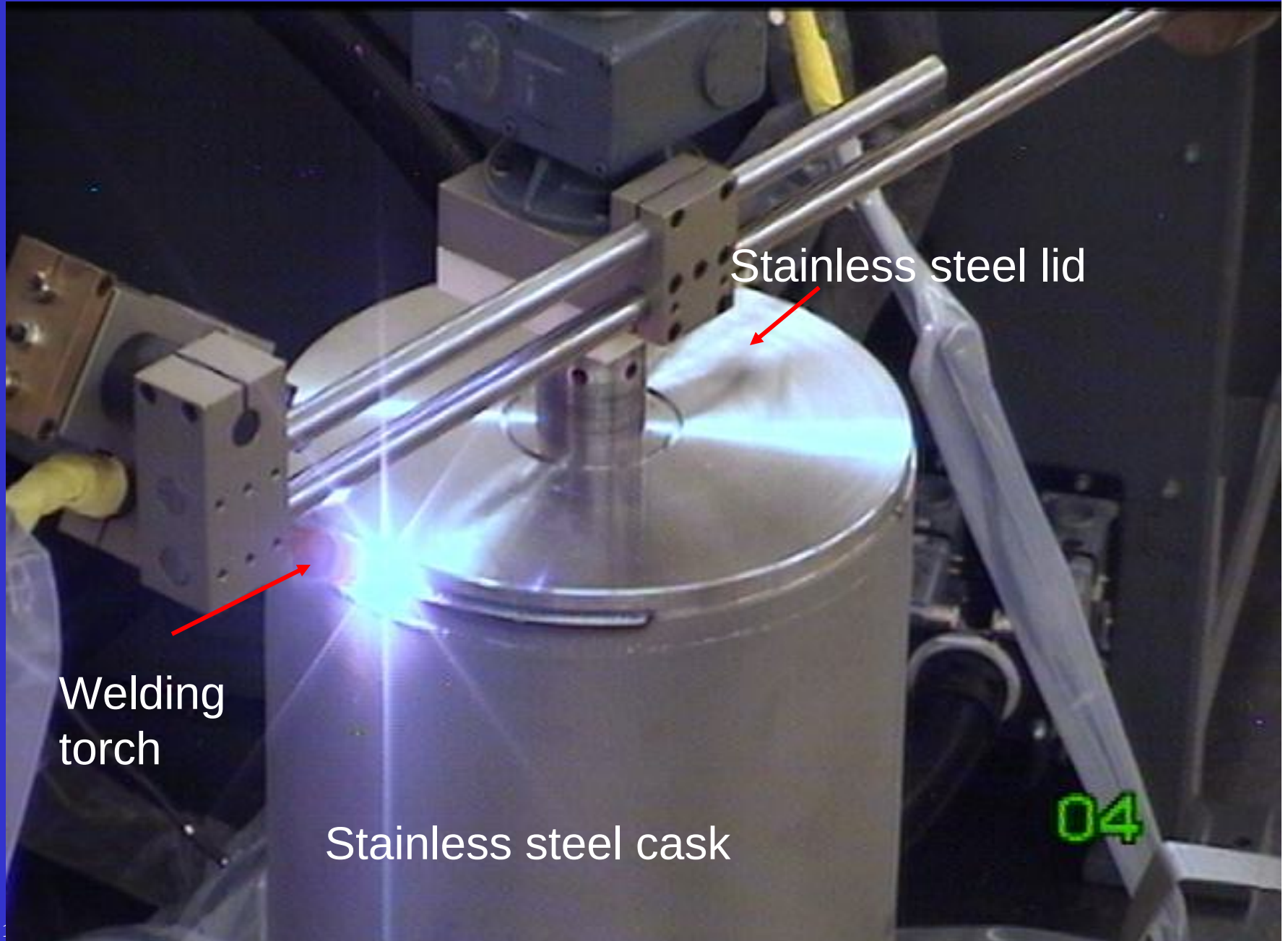
Cutting the upper Part of the Target Shielding



Filling the shielded cask
for target disposal with
liquid lead bismuth

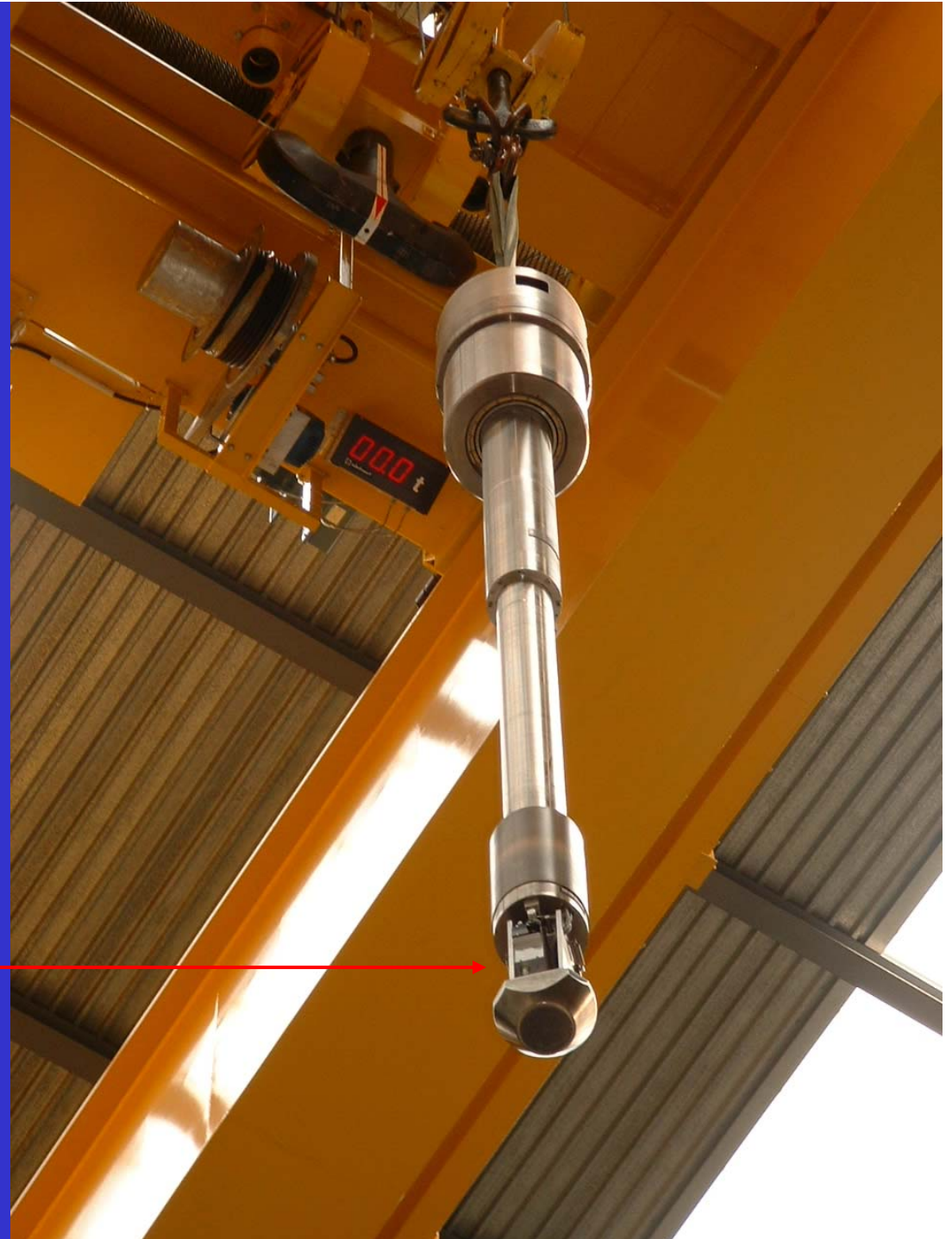


Welding Lid of shielded Cask for Target Disposal

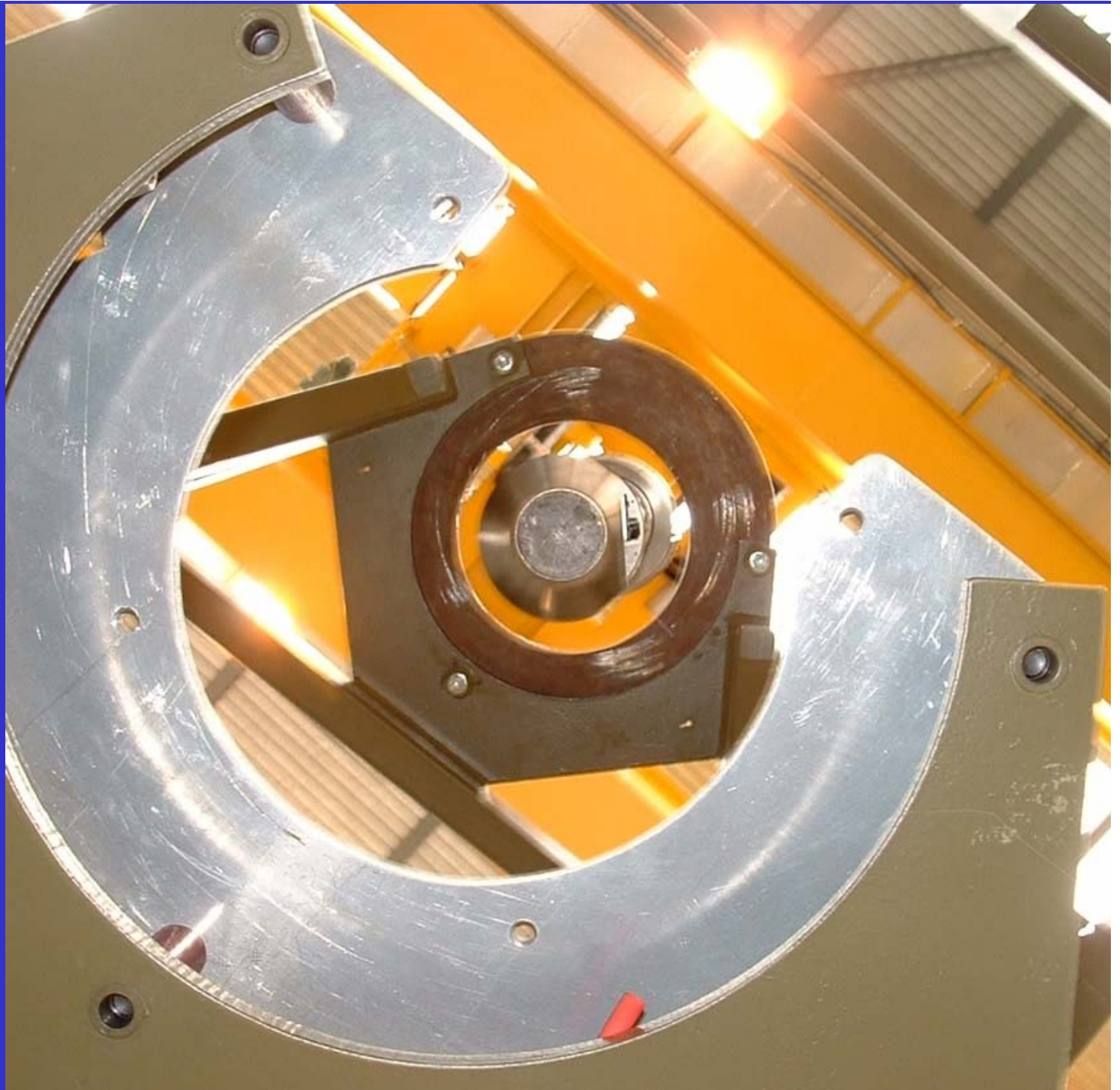


Central Tube Embrittlement Monitor moved by the Crane into the Target Head Room

Measuring head



Central tube
Embrittlement
monitor from
below



Installation of a new cold moderator

Shielding box not
installed

Zur Anzeige wird der QuickTime™
Dekompressor „TIFF (LZW)“
benötigt.

Trolley

Rails

Laffette

Shielded Filters are moved manually by air cushions

Zur Anzeige wird der QuickTime™
Dekompressor „TIFF (LZW)“
benötigt.

Zur Anzeige wird der QuickTime™
Dekompressor „TIFF (LZW)“
benötigt.

8 Years of successful SINQ operation