

Report of Project Manager

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CENTER FOR BEAM PHYSICS

Muon Collaboration Project Manager

Muon Collaboration Meeting-Columbia

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Outline



- Introduction
- FY03 budget
- FY03 R&D progress
- FY04 DRAFT budget
- FY04 plans
- Summary and outlook



Introduction



- In FY03, the **MC** budget was halved
 - \$2.809M→\$1.429M

Year	DOE-base (\$M)	DOE- MC (\$M)	TOTAL (\$M)
FY00	3.3	4.7	8.0
FY01	3.0	3.2	6.2
FY02	3.0	2.8	5.8
FY03	2.1	1.4	3.5
FY04^a	?	1.4	

^aPresent guidance from DOE.

- We had expected better news in FY04
 - restoration to FY02 level was anticipated
 - no such luck!
- By juggling projects across fiscal year boundaries and careful prioritization, we have continued to make technical progress



Introduction



- Hardware development is major focus of FY03 activity
- Simulation effort aimed at ring coolers making good progress
- Effort toward **MICE** proposal is coming to fruition
- Here I will cover:
 - FY03 budget
 - FY03 R&D progress
 - FY04 **DRAFT** budget
 - FY04 plans



FY03 Budget



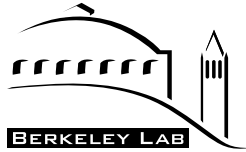
- FY03 budget prepared via iteration between Technical Board, Spokespersons and PM
- Budget exercise this year was *very difficult*
 - we've made progress in past few years and want to continue
- **Supplemental funding request** submitted in May, 2002
 - and subsequently ignored
- FY03 budget was **finalized by Spokespersons and PM in November**
- **Simulations and Theory group** has been **reconstituted** by Spokespersons
 - led by **R. Raja**, with lieutenants for various subgroups
- Another "initiative" requiring resources: International **Muon Ionization Cooling Experiment**
 - presently requires mostly "effort" (base program funds)



FY03 Budget



- Main goals for FY03
 - engineer target test magnet
 - continue development of MUCOOL Test Area (MTA) at FNAL
 - continue high-power tests of 805 MHz cavity
 - continue 201-MHz SCRF development (NSF supported)
 - continue with LH_2 absorber development (includes ICAR support)
 - begin fabrication of 201-MHz NCRF cavity
 - submit technical proposal for MICE
 - continue exploring and optimizing cooling ring performance
- Aspirations modest this year due to severe budget shortfall



FY03 Budget



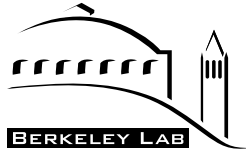
- **FY03 MC budget (approved by MCOG):**

Institution	COOLING	TARGETRY	COLLIDER	EFFORT ^a	RESERVE ^b	TOTAL (\$K)
BNL		300				300
FNAL	400					400
LBNL	204				26	320
ANL				144		144
IIT				75		75
Mississippi				50		50
Princeton		50				50
UCB			5			5
UCLA	25		50			75
ORNL						0
JLab				10		10
UC-Riverside				90		90
TOTAL (\$K)	629	350	55	369	26	1429

^aIncludes beam simulation and diagnostics effort.

^bModest project reserve used to account for uncertainties in R&D activity costs.

- **Also: salary support from BNL, FNAL, LBNL; support from NSF (mainly Cornell) of ≈\$1M; and support from ICAR (≈15 FTE)**



FY03 Budget



- Supplemental request submitted to DOE in May, 2002 (priority order)
 - no response from DOE (yet)
 - don't hold your breath

<u>Item</u>	<u>Request (\$K)</u>
0) AGS operation	50
1) 201 MHz RF cavity fabrication	350
2) Targetry magnet fabrication	400
3) Cooling simulation effort	200
4) 805 MHz RF cavity R&D	100
5) LH ₂ absorber fabrication	100
6) Target studies	50
7) Solenoid coil design	150
8) Target simulations	50
TOTAL	1450



FY03 Budget



- Before funds were distributed, each institution provided milestones agreed upon by PM
 - milestones (example below) reflect budget allocations for each institution, including base program funds

FNAL [Geer]

Milestone

Complete pillbox cavity tests with copper windows
 Install Be windows in pillbox cavity and begin testing
 Complete initial analysis of pillbox cavity results with copper windows
 Report surface analysis of copper windows
 Complete first tests of Be windows in pillbox cavity
 Complete report on analysis of RF tests
 Complete design of 805 MHz grid structure
 Sign contract for MUCOOL Test Area Phase-II construction
 Begin MTA site mobilization
 Beneficial occupancy of MTA
 Organize emittance exchange workshop
 Implement ring cooler with realistic fields in GEANT
 Match

Date Deliverable

Dec-02 Inspection
 Dec-02 Inspection
 Jan-03 Presentation
 Apr-03 MC note prepared
 Apr-03 Inspection
 Apr-03 MC note prepared
 Jun-03 MC note prepared
 Dec-02 Signed contract
 Jan-03 Inspection
 Dec-03 Inspection
 Nov-02 Workshop
 May-03 Presentation

ANL [Norem]

Milestone

Study conditioning and dark currents with Be RF windows
 Continue optimization of dark currents and x-rays for MICE and MUCOOL
 Organize workshop on surface effects and breakdown in RF cavities
 Preliminary evaluation of RF breakdown mechanisms
 Complete experimental setup to study RF breakdown effects
 Perform (with IIT and NIU) experiment on e-beam generated turbulence in water with schlieren system

Date Deliverable

May-03 MC report prepared
 Sep-03 MC report prepared
 Apr-03 Inspection
 May-03 PAC03 paper prepared
 Sep-03 Inspection
 Jun-03 MC report prepared

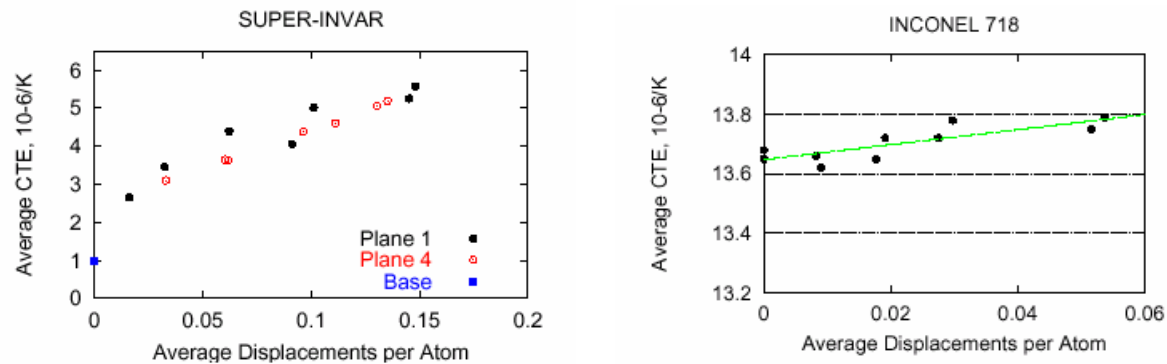


FY03 R&D Progress

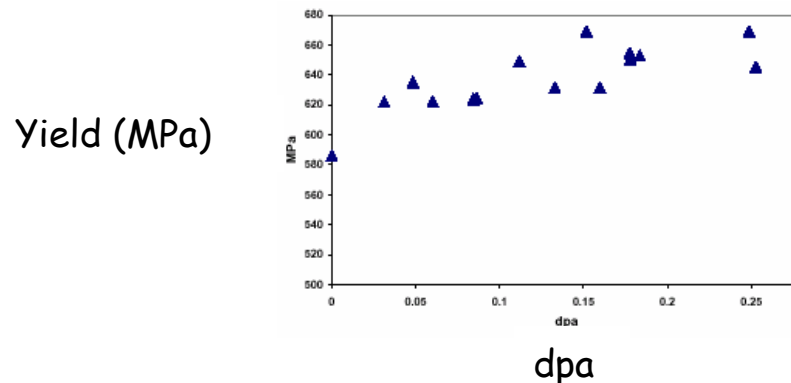


- R&D progress being made on all fronts:
 - Targetry
 - Cooling
 - Acceleration
 - Simulations

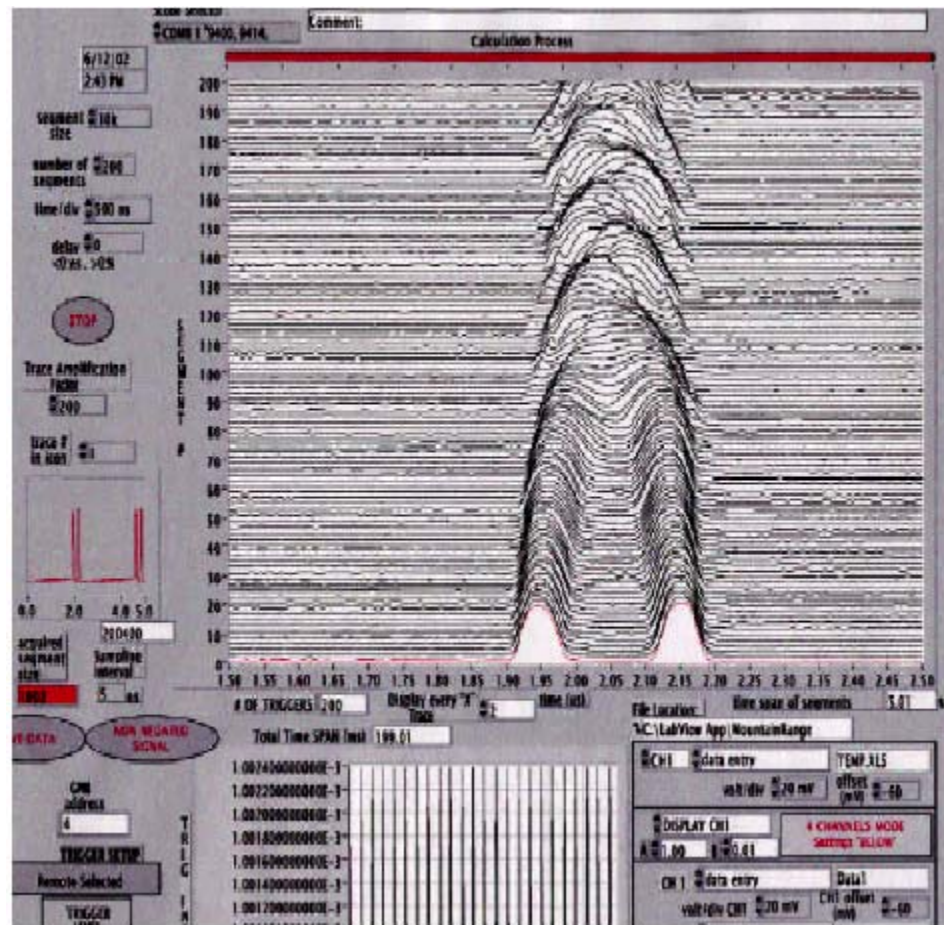
- Radiation testing of candidate solid-target materials (Super-Invar and Inconel) carried out at BNL with 200 MeV p beam (Kirk, Simos)
 - looked at both CTE and tensile strength changes
 - big changes in Super-Invar CTE with dose, less with Inconel



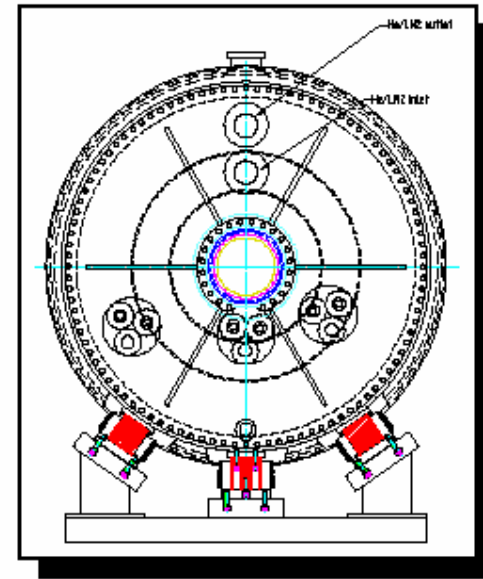
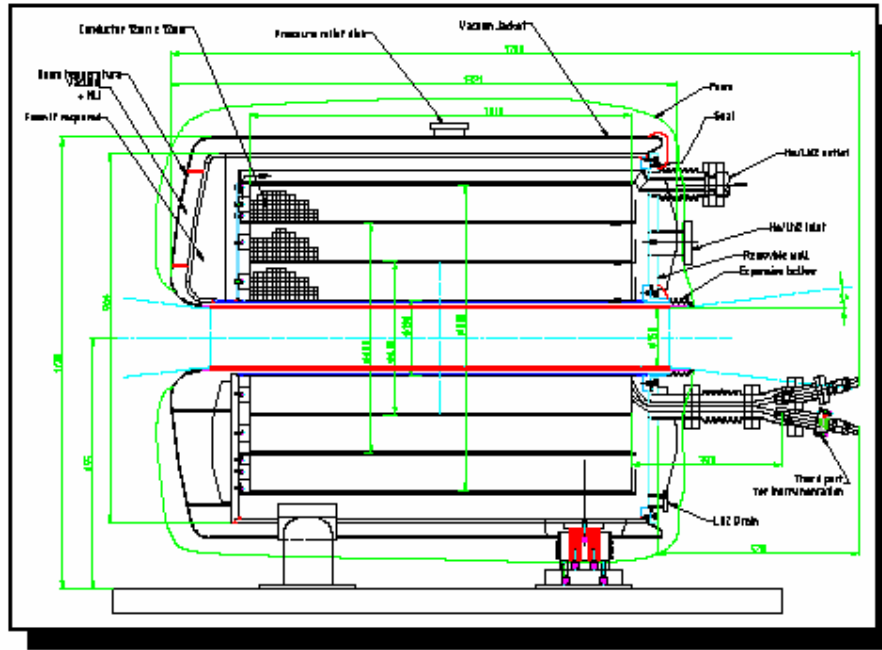
- yield strength increases but material gets more brittle



- Bunch merging ($h = 12 \rightarrow h = 6$) at AGS gave extracted proton bunch of 10 Tp (desire 16 Tp)
 - technique needs development, but is clearly workable



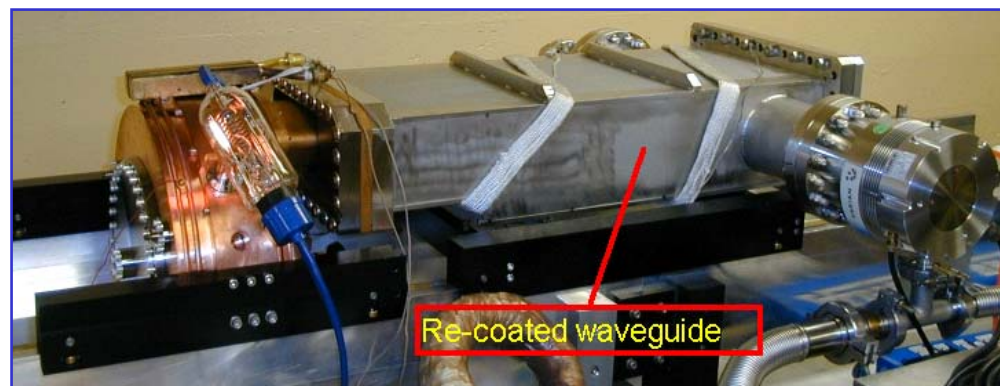
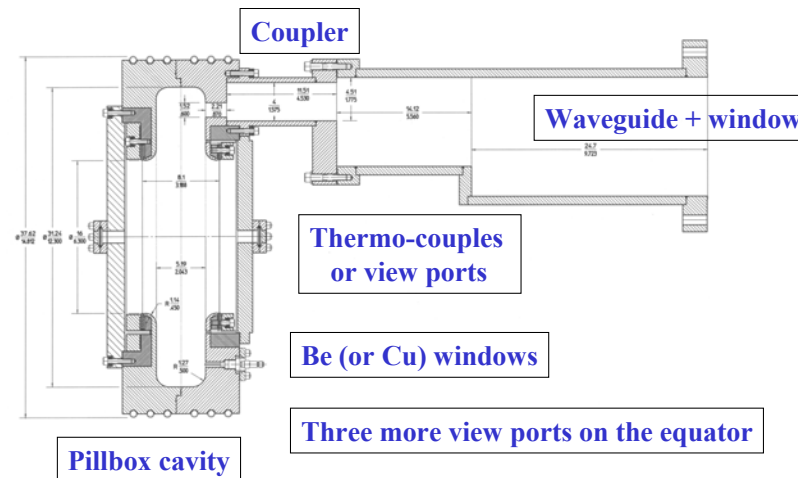
- Engineering study of 5-15 T magnet for E951 completed (Kirk, Titus)



Stage	Field (T)	Power (MW)	Coolant	Temperature (K)
1	5	0.6	N ₂	84
2	10	2.2	N ₂	74
3	15	2.2	H ₂	30
3a	15	4.5	N ₂	70

— looking into using battery power

- Present tests use **pillbox cavity** with replaceable windows (or grids) (**Li**)
 - cavity fits in bore of Lab G solenoid

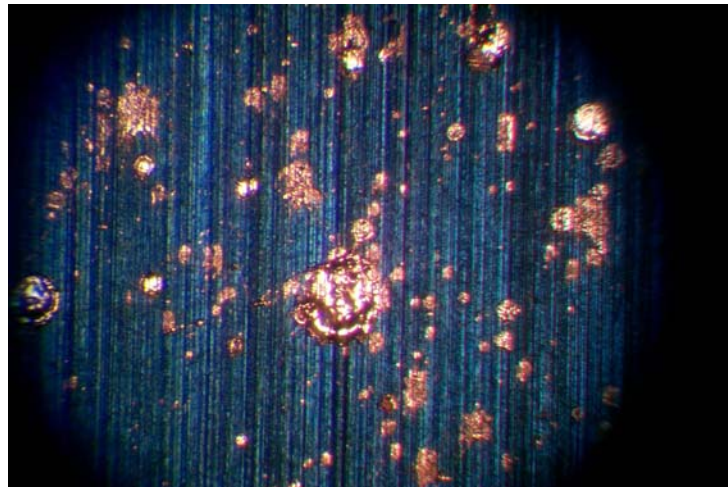


- Pillbox cavity reached **34 MV/m** in Lab G with no solenoid field
(Moretti, Norem, Torun, Gruber, Li, Rimmer)
 - with solenoid performance worse (18 MV/m), radiation levels higher
 - field seemingly enhances likelihood of physical damage
 - but, some evidence for healing by reprocessing without field
- Cavity disassembled in December to inspect windows, internal surfaces
 - pitting of window seen, with copper “dust” at bottom of cavity



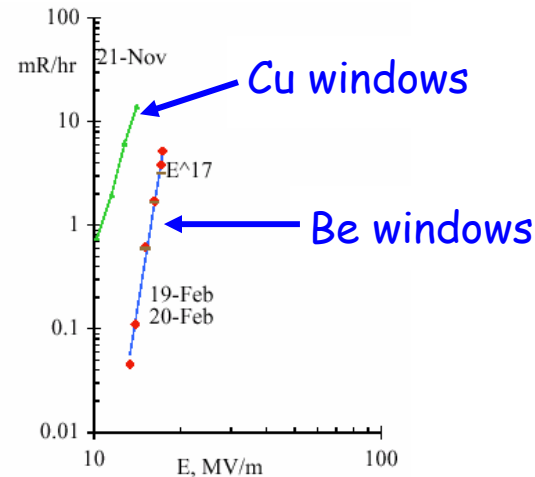
Copper window after using solenoid

- TiN-coated Be windows were next installed and tested
 - no conditioning problems seen without magnetic field
 - ⇒ parallel plate geometry does not cause big problems
- Found **no damage to Be surface**, but sputtered Cu is present
 - suggests need to focus more on copper body than on windows
- We will explore coatings that may help



Be windows with sputtered copper

- Even with magnetic field present, background rates for Be are lower than for Cu under comparable conditions

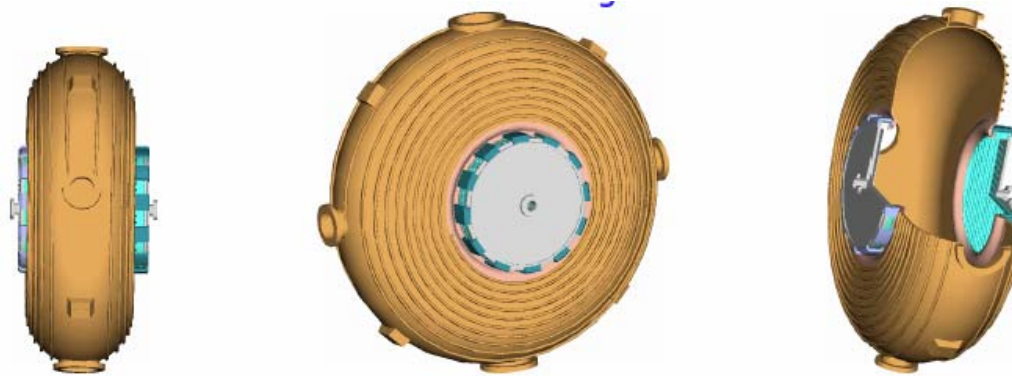


- Workshop on high-gradient rf limitations to be held at ANL, October 7-9, 2003

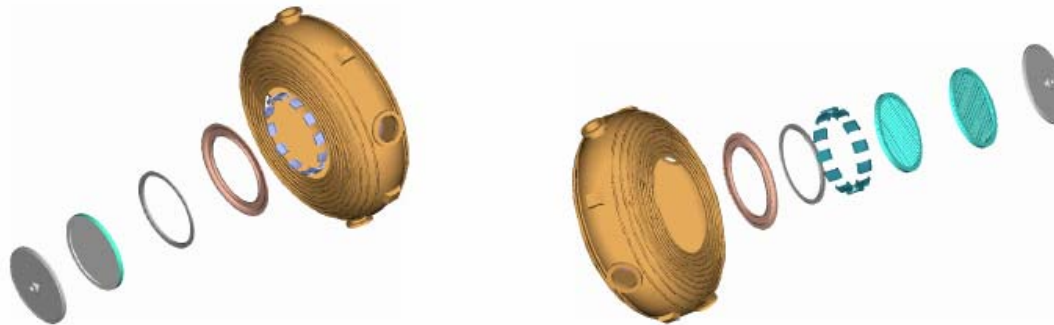
<http://www.hep.anl.gov/rf/>

— contact: **Jim Norem**

- 201 MHz rf cavity design nearly complete (**Rimmer, Li, Ladran, Virostek**)



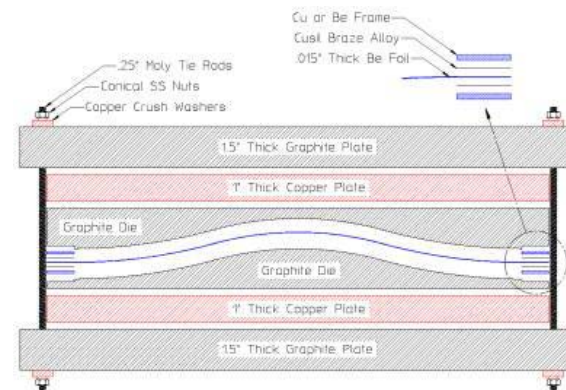
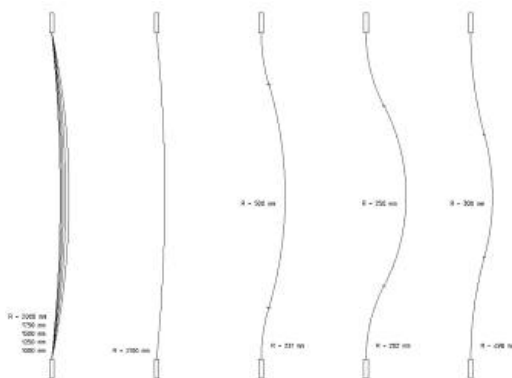
201.25 MHz cavity conceptual design



Exploded views showing foil and grid mounting hardware

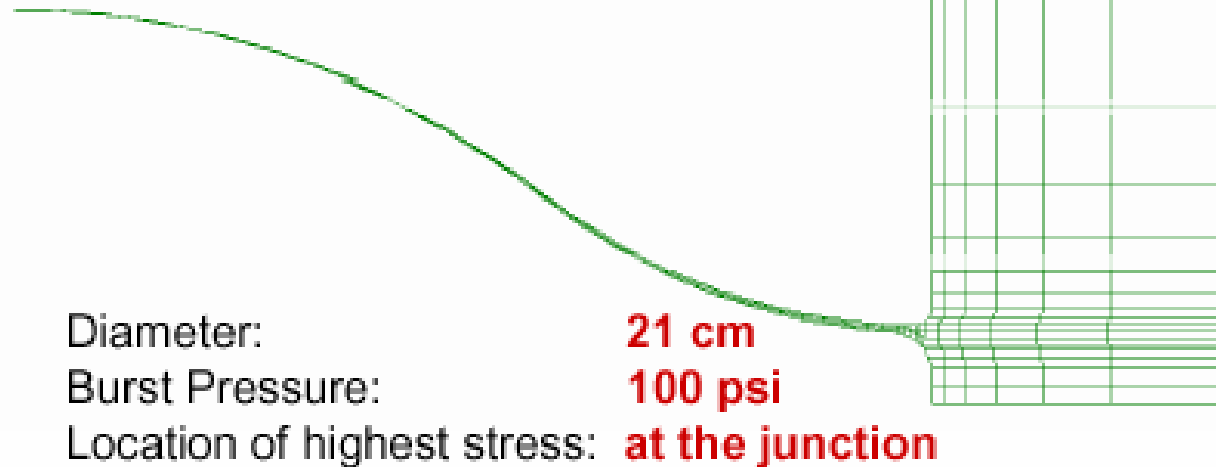
- fabrication began this year; completion in about 1 year
- Jlab collaborating on cavity fabrication

- Ideal cavity termination would be perfectly conducting and transparent to muon beam, and would not affect cavity frequency
 - initial concept was to use **prestressed flat Be foils**
 - even at 805 MHz, difficult to maintain flatness when window is heated by rf
 - frame must be very thick, making windows costly
 - new concept (**Virostek, Lau, Li, Rimmer**) uses **pre-curved windows** that bow predictably
 - with proper design, stresses remain quite low as the foil heats



- Absorber group has developed strong, thin windows (**Cummings, Kaplan**)
 - windows as thin as 125 μm machined from solid Al (**Summers**)
 - new stronger (\Rightarrow thinner) design (**Lau, Black**) to be built and tested next

Latest Window



- To test hardware, building **MUCOOL Test Area** at Fermilab (**Popovic**)
 - absorber, solenoid, and 201 MHz rf cavity will be integrated here



Original area

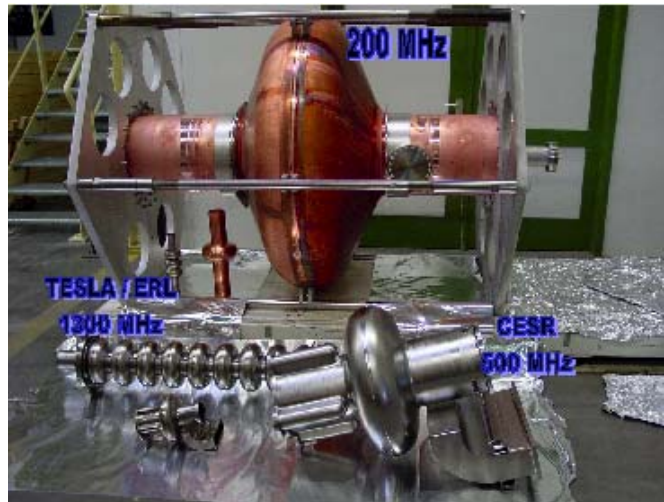


Stage 2 construction area



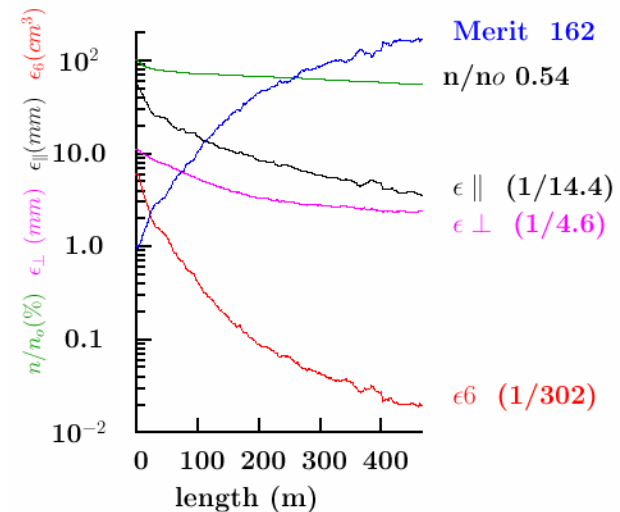
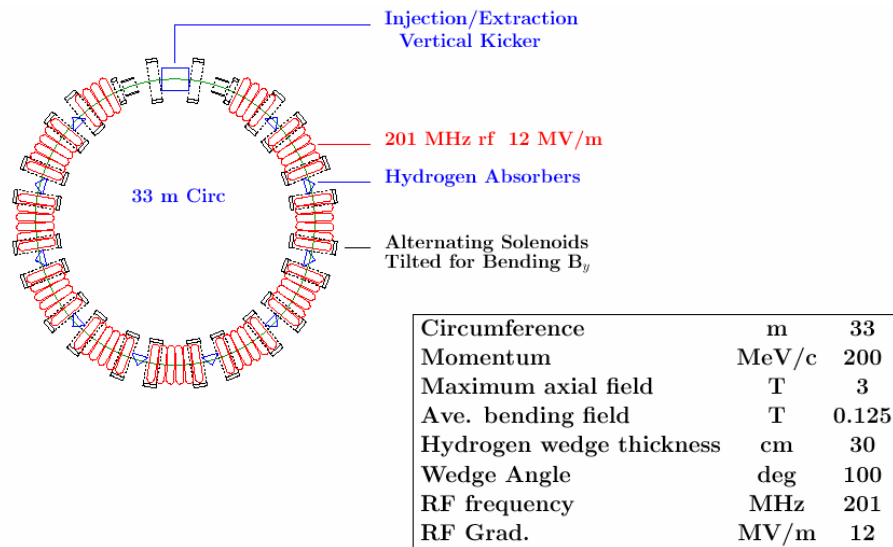
What it will look like when completed

- Work on 201 MHz scrf cavity for the acceleration system made good progress (**Hartill, Padamsee; NSF**)
 - focusing on achieving gradient, Q , mechanical stability
 - reached 11 MV/m after re-cleaning cavity
 - low-power $Q = 10^{10}$
 - still need to develop designs for ancillary items (input coupler, HOM coupler, tuner) based on existing experience, e.g., KEKB

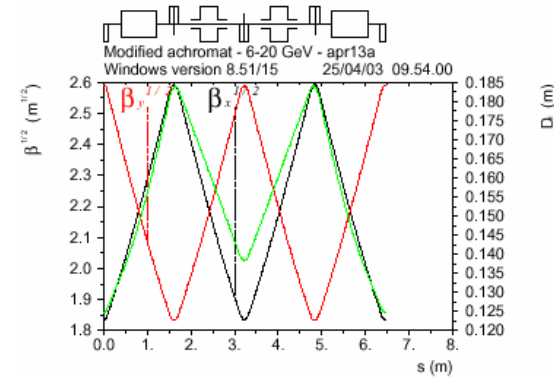
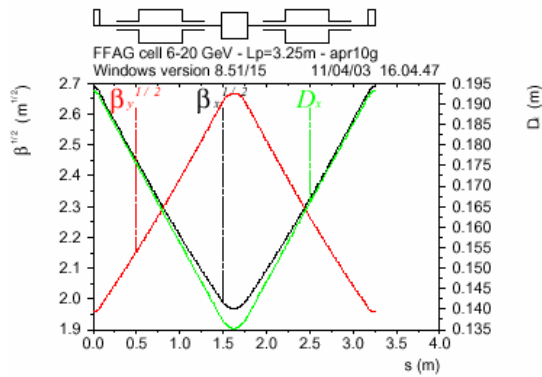


• Simulations

- main focus on emittance exchange
- ring coolers (**Balbekov, Palmer**) important due to potentially significant cost reduction (Neutrino Factory and/or Collider)
 - 6D cooling looks promising; injection is an issue

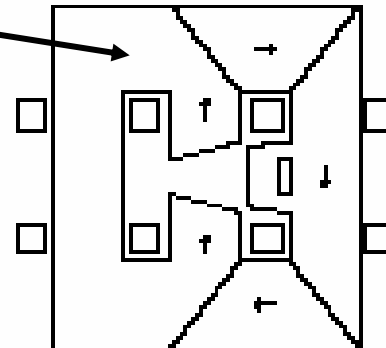
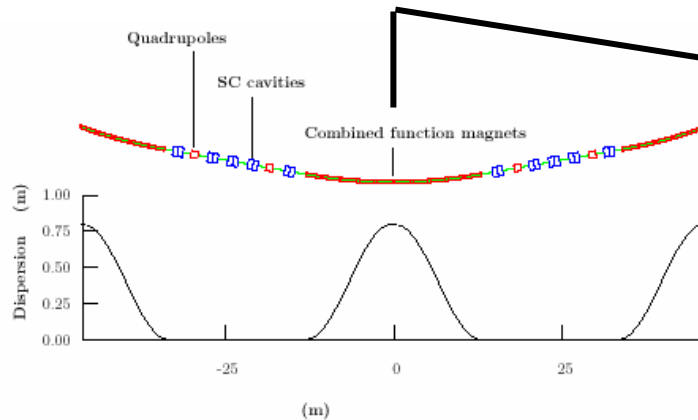


- Looking at alternative acceleration schemes
 - RLA with FFAG arcs (**Berg, Johnstone, Keil, Sessler, Trbojevic**)



- very rapid cycling booster (**Summers**)

Grain-oriented Si steel





FY04 DRAFT Budget



- Prepared draft budget for FY04 based on present budget guidance
 - Tech Board has met twice to discuss it
- Changes to individual budgets at the level of $\pm 10\%$ may occur, based on Tech Board input
 - along with inputs from this meeting
- Tech Board will meet again to finalize budget and make minor adjustments after the actual budget number is known
 - we will meet even sooner if there are significant changes that arise as a result of discussions here
- Budgetary goal is to keep university programs operational while making some progress on key fabrication activities



FY04 DRAFT Budget

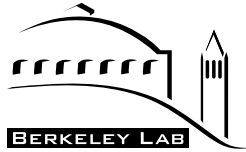


• FY04 **MC** budget (**DRAFT**):

Institution	COOLING	TARGETRY	COLLIDER	EFFORT ^a	RESERVE ^b	TOTAL (\$K)
BNL		265				265
FNAL	385					385
LBNL	200				10	220
ANL				180		180
IIT				75		75
Mississippi				50		50
Princeton		50				50
UCB			10			5
UCLA	25		50			75
ORNL						0
JLab				10		10
UC-Riverside			90			
TOTAL (\$K)	610	315	150	315	10	1400

^aIncludes beam simulation and diagnostics effort.

^bModest project reserve used to account for uncertainties in R&D activity costs.



FY04 Plans



- **Targetry**
 - fabricate 15 T magnet
- **Cooling**
 - fabricate and test 201 MHz high-gradient cavity (17 MV/m)
 - fabricate and test LH₂ absorber with all safety aspects
- **Acceleration**
 - develop full prototype of 201 MHz SCRF cavity module
- **Ring coolers**
 - develop engineered concept of complete ring
- **MICE**
 - design and fabricate our portion of required components (if funded)



Summary and Outlook



- The **past year was productive** for the **MC**
 - engineering design of Targetry test magnet completed
 - **NCRF cavity** tests made progress (at 805 MHz)
 - 201 MHz NCRF cavity fabrication launched
 - approaches to study **cooling rings** developed
 - **absorber windows** fabricated and tested successfully; improved design developed
 - **SCRF cavity** testing started
- Serious planning effort under way toward **MICE**
 - **proposal** submitted to RAL and U.S. **funding proposal** to NSF
- **Lack of funding is our biggest issue**
 - **strong MUTAC and MCOG endorsements of R&D accomplishments and plans this year will hopefully help**