

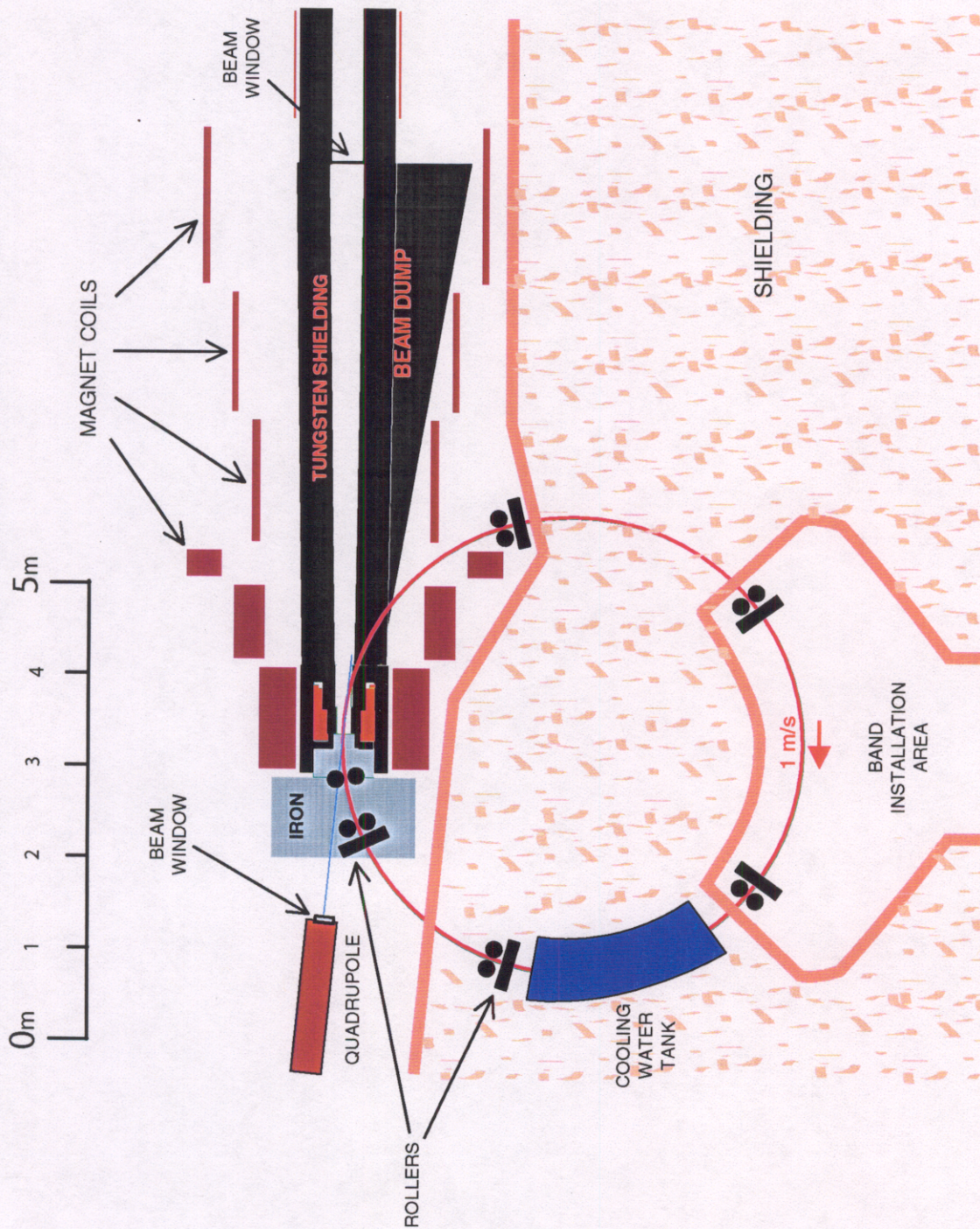
20 Tesla Magnet System
for
Study II
(Hollow-Conductor Option)

Design Concept

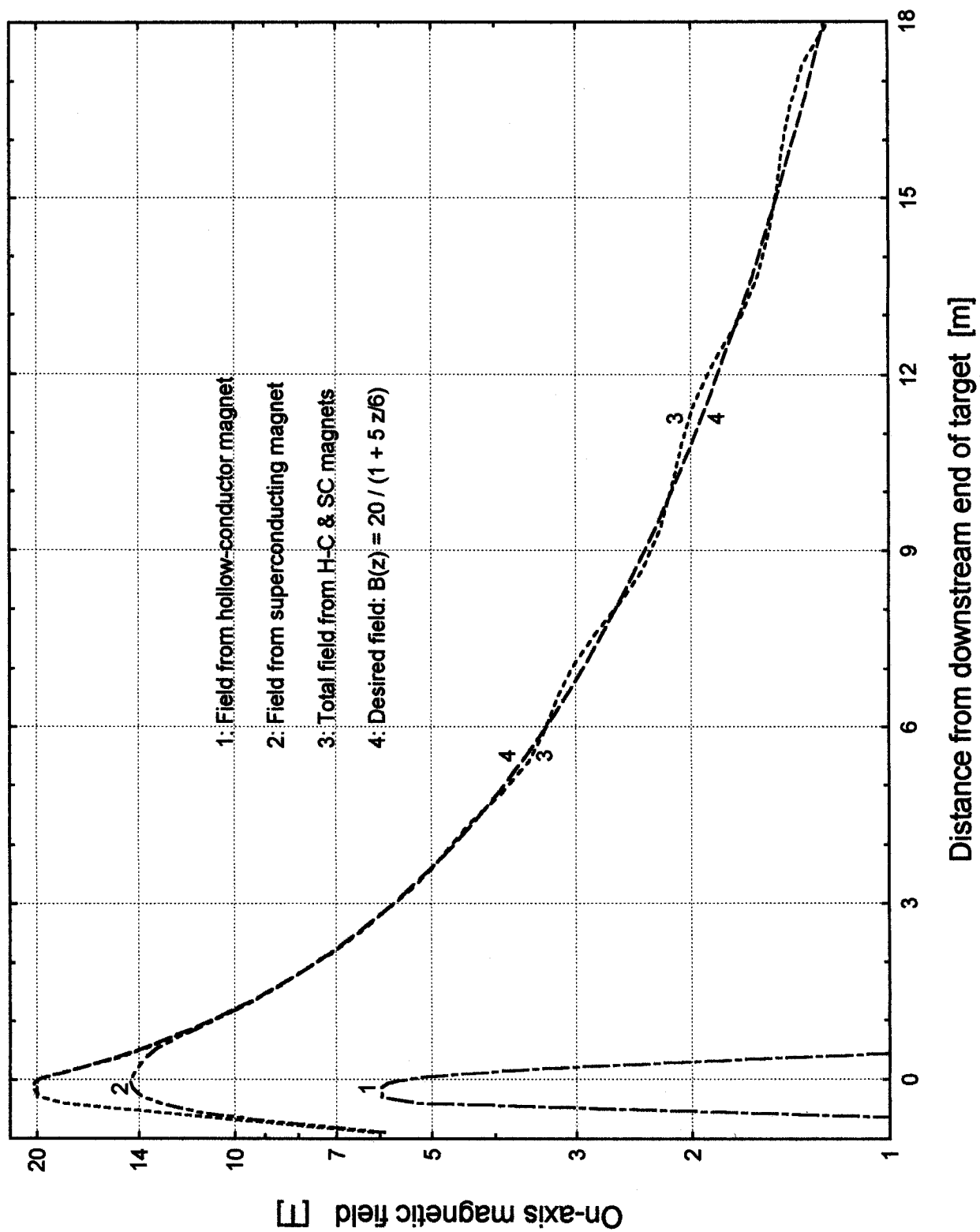
Bob Weggel
BNL, Bldg. 901A
Upton, NY 11973
631-344-2428; fax = 3248
weggel@bnl.gov

December 16, 2000

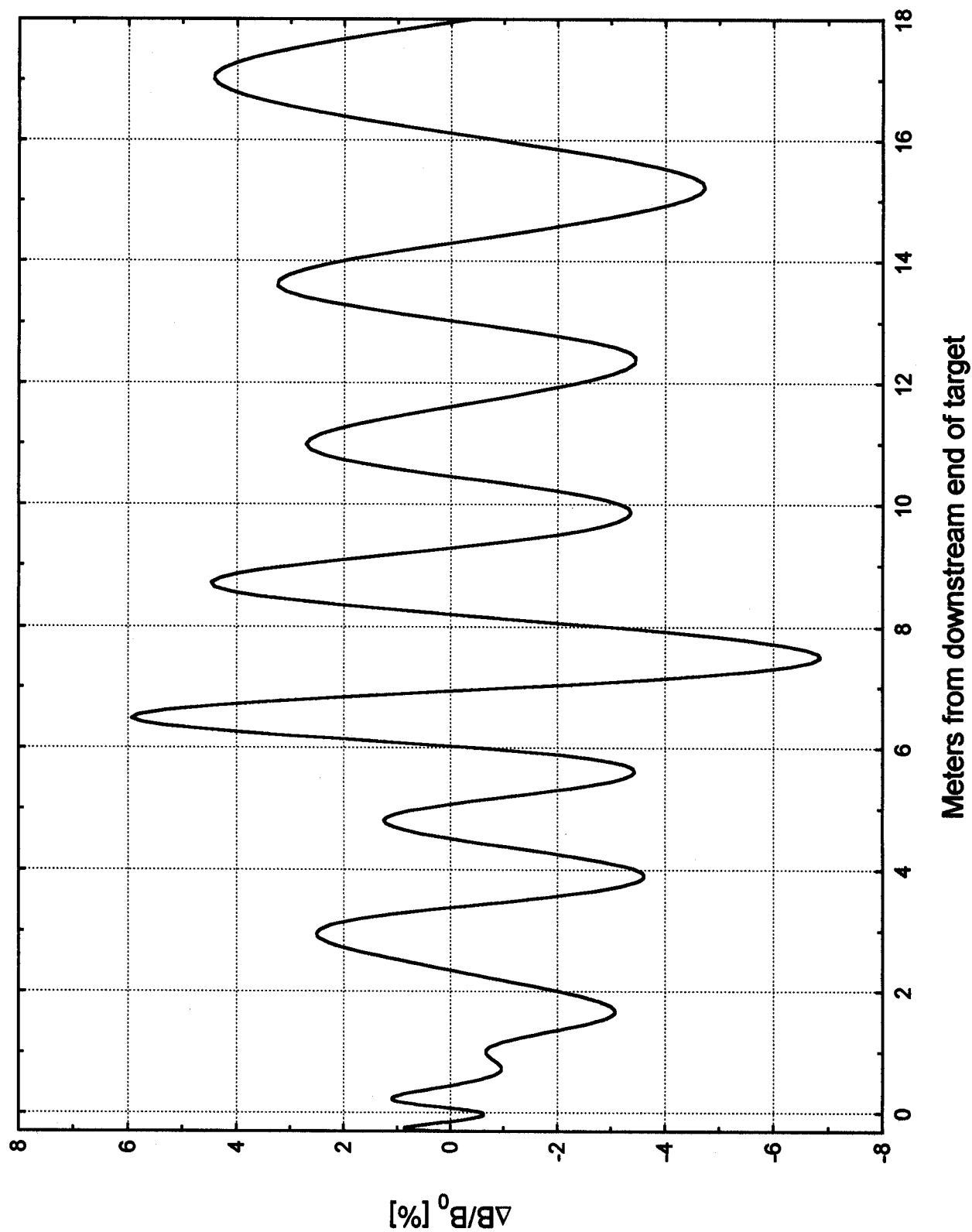
Plan View of Target Layout



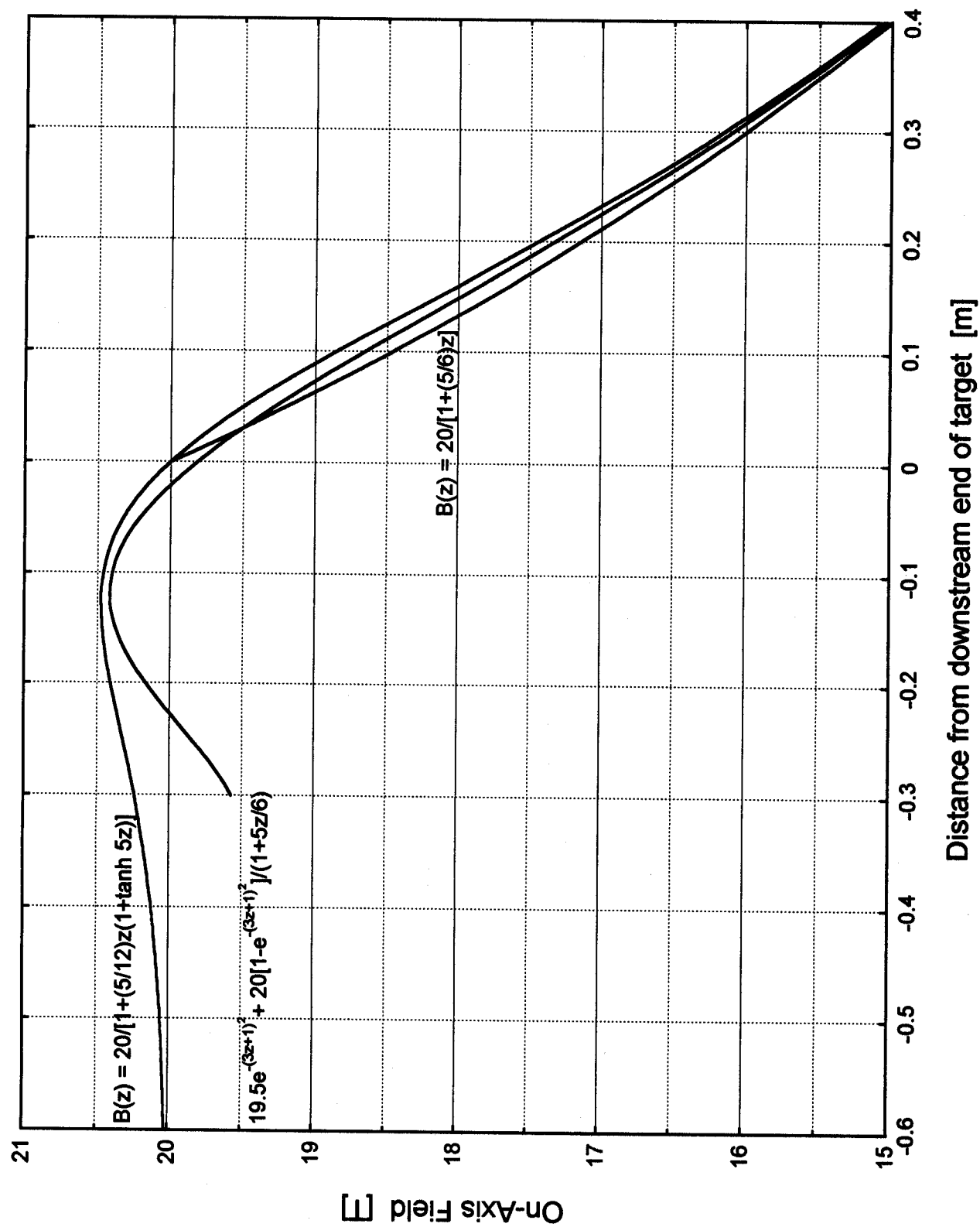
Desired and Actual Field Profile that Falls from 20 T to 1.25 T over 18 meters



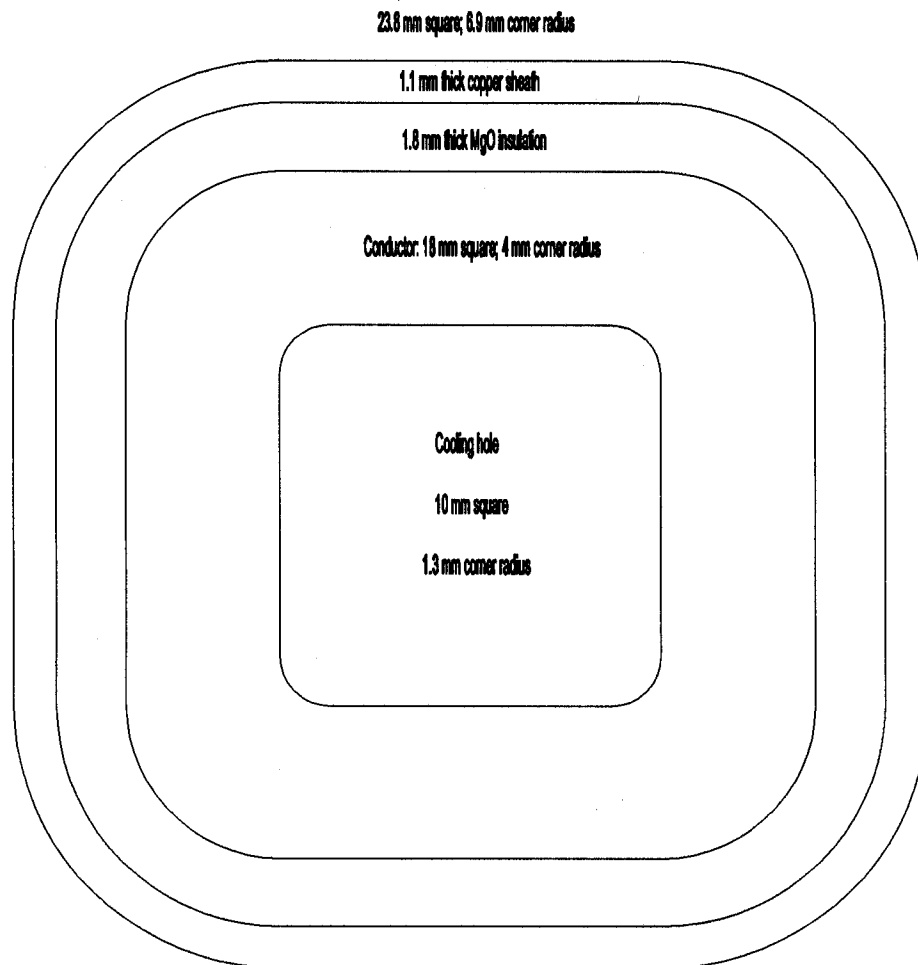
% Error in On-axis Field in Magnet System Band_JHF of 12/11/00



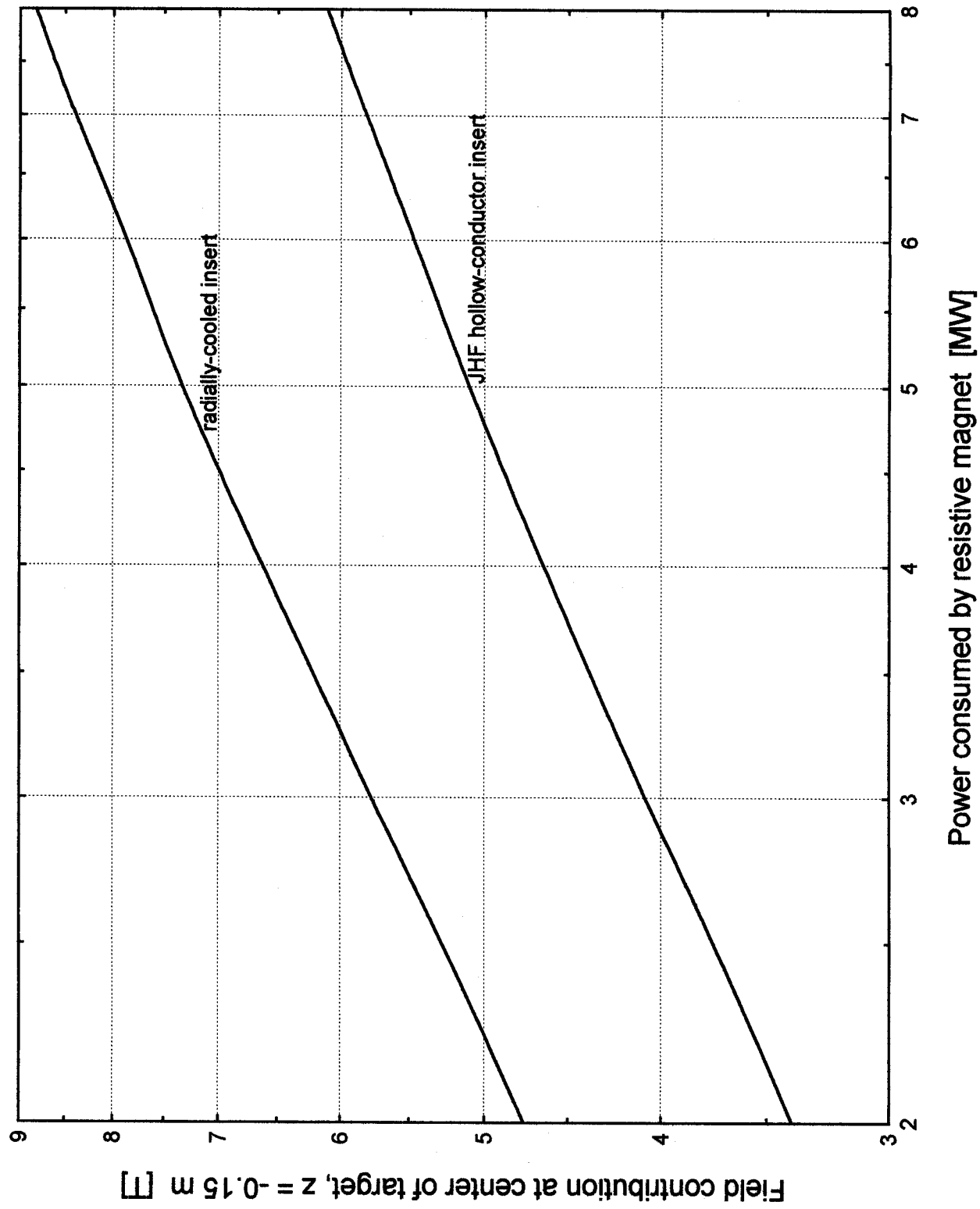
Smooth Approximation to Desired On-Axis Field Profile $20 / (1 + 5z/6)$



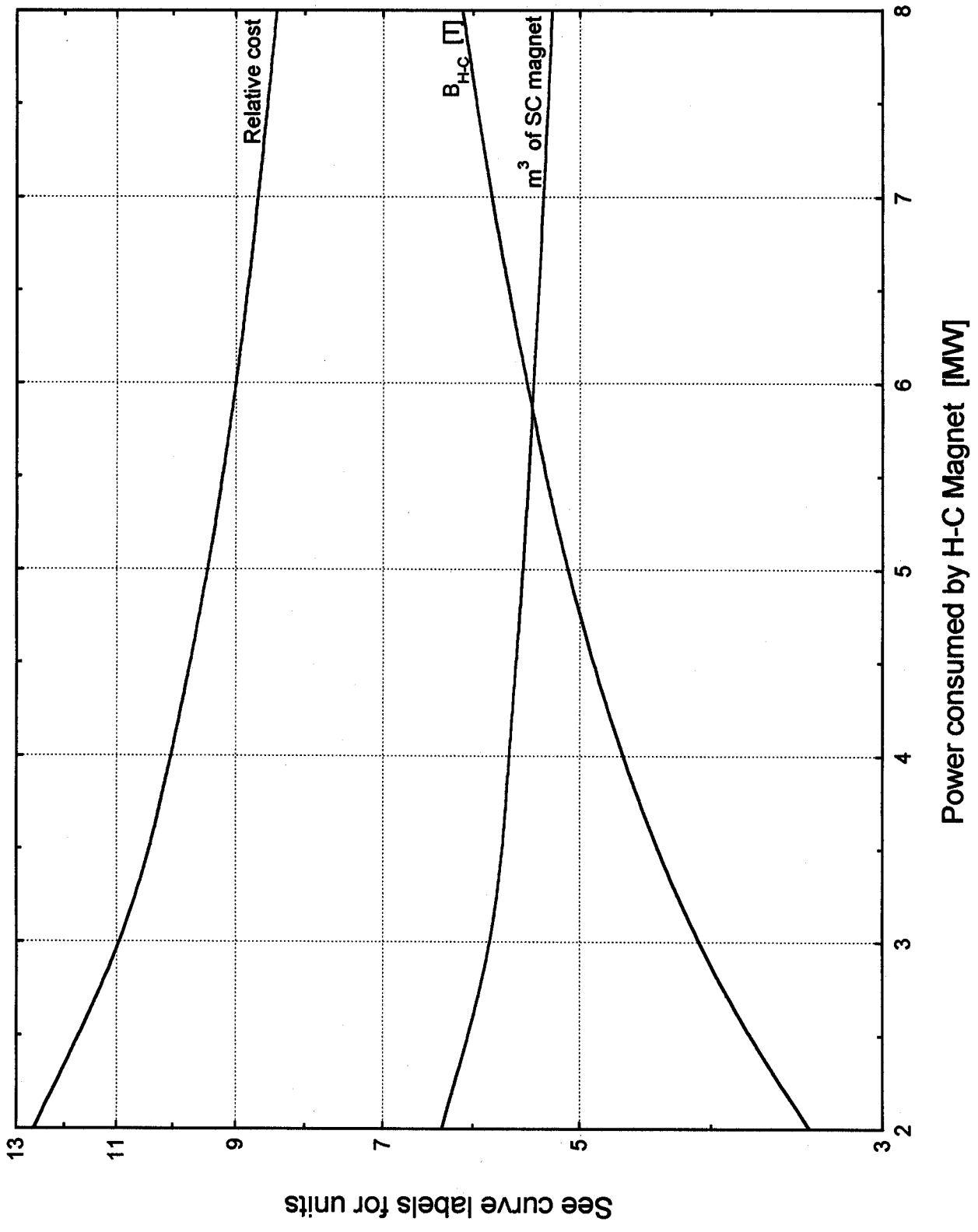
Japan Hadron Facility Hollow Conductor Insulated with MgO



Hybrid Magnets for $B(z)=20/(1+5z/6)$: 1) Radially Cooled; 2) with JHF Hollow Cond.



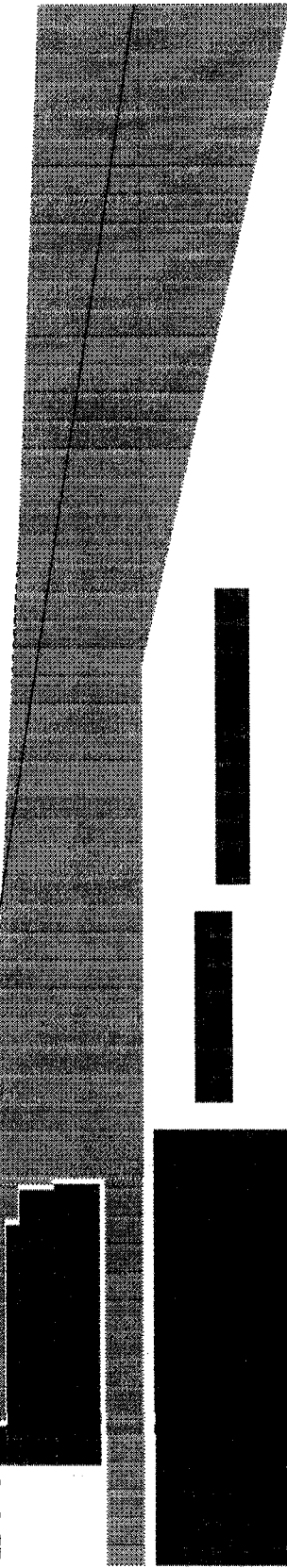
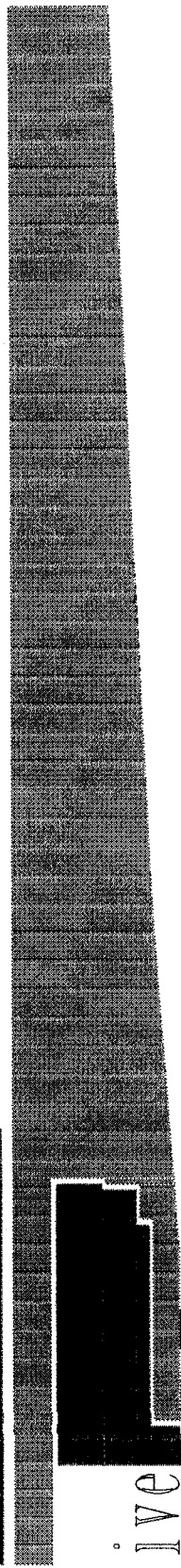
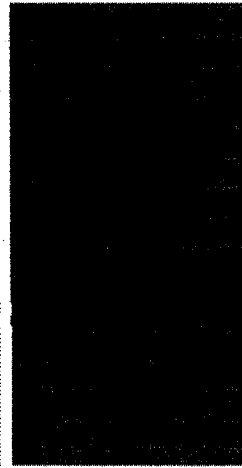
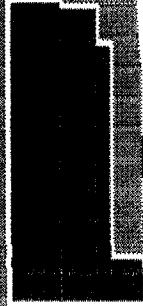
Hybrid Magnet using JHF MgO-insulated Hollow Conductor: $B(z)=20/(1+5z/6)$



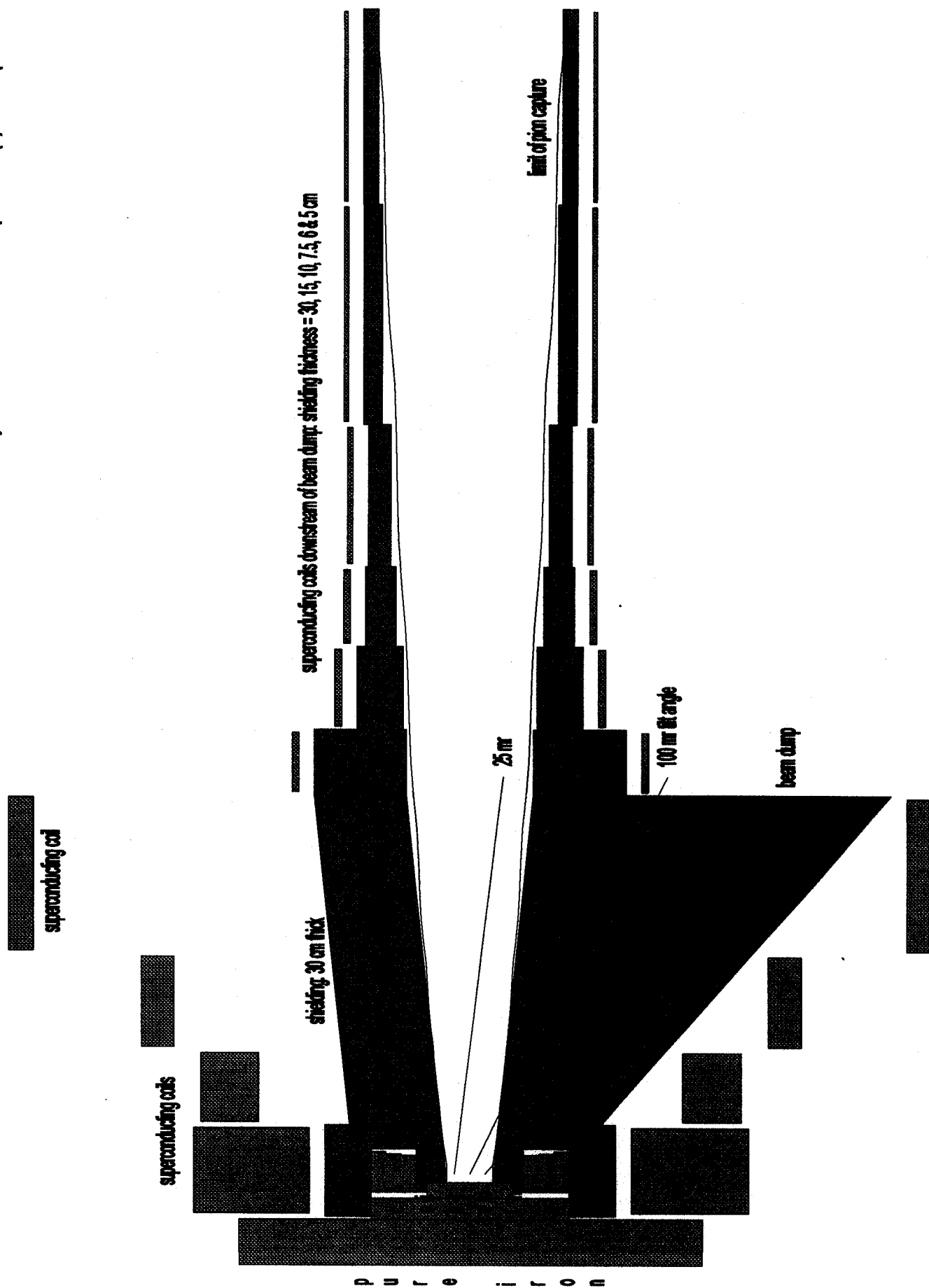
Superconducting magnets

Resistive magnet

Target



Hybrid Magnet using Japan Hadron Facility MgO-insulated Hollow Conductor z axis foreshortened by factor of 5; on-axis field profile: $B(z) = 20 / (1 + 5z/6)$



System parameters:	20.0 teslas flat top	30.0 cm long target	1.724 μ Ocm Cu at 20 C	7.0 nOcm/deg	120 MPa Cu stress	500 MPa Sst stress
Hydraulic parameters:	30.0 atmospheres ΔP	20.0 m/sec maximum	3 paths in parallel	10.0 °C inlet temperature	60.0 °C max. bulk ΔT	90.0 °C maximum temp.
Hollow-conductor coils:	10.0 cm shielding	8.00 megawatts	1 paths in parallel	0.17 fract. corner radius	0.11 cm thick sheath	0.18 cm insulation
Superconducting coils:	30.0 cm typical shielding	100.0 kA/cm ² at zero field	20.0 teslas H _z	1.70 nO cm base resist.	0.40 nOcm/T magnetor.	1.00 cm ² /W dW.
Coil designation	Units	HC #1 HC #2	HC #3 SC SC #1	SC #2 SC #3 SC #4	SC #5 SC #6 SC #7	SC #8 SC #9 SC #10
Avg. cur. dens., jA	kA/cm ²	2.52 4.42 2.48	1.98 3.52 2.79	2.81 3.74 4.00	7.55 8.15 8.71	9.00 9.19 9.40
Upstream end	cm	-40.7 -179.4	-40.7 -70.2	61.4 197.7 341.0	696.3 837.6	1035.9 1210.6 1563.5
Downstream end	cm	13.96 -80.2	18.9 51.4	187.7 331.0 589.5	686.3 827.6	1200.6 1553.5 1859.2
Inner radius	cm	17.50 39.81	28.94 38.32	60.78 85.83 94.97	51.55 38.32	48.63 39.77 39.52
Min. i.r. or max. o.r.	cm	17.52 39.81	18.11 38.32	84.60 95.45	54.73 41.85	38.32 40.24 40.00
Outer radius	cm	92.68 39.81	28.94 38.32	100.03 102.66	57.51 54.30	49.92 41.14 40.65
Dimen. constraints		1.17 0.00	0.00 0.94	0.00 0.94	0.94 0.94	0.90 0.94 0.085
Coil volume [m ³]	19.24	2.676	1.595	1.106	0.120	0.092
Layers of H.C.; cm of S.C.	--	2.00	4.00	7.00	2.75	1.97
Est. sst thickness	mm	5.827	3.783	14.21	B _{sc}	B _{sc}
Radial build of copper	cm	2.38	2.38	2.38	0.32	7.95
Axial width	cm	2.38	2.38	2.38	1.20	11.48
Turns per layer	--	23.4	15.0	25.0	2.55	13.03
Conductor length	m	352	38.5	82.4	3.62	13.78
Loops per layer	--	14.15	6.42	13.73	5.75	14.19
Passage length	cm	0.986	0.986	0.986	5.71	14.61
Cooling hole X-sect.	cm ²	1.12	1.12	1.12	5.43	14.91
Effective hole diam.	cm	0.024	0.024	0.024	4.93	15.11
Friect. fact.: s (mils) =	1.0	14.9	20.3	14.1	4.56	15.17
Water velocity	m/s	34.6	12.00	8.36	4.29	15.19
Water flow	lit/sec	0.40	0.40	0.40	3.97	15.19
Corner radius	cm	0.58	0.58	0.58	3.49	15.14
Conductor spacing	cm	2.117	2.117	2.117	17.39	18
Conductor X-section	cm ²	3.116	3.116	3.116	16.33	27
Copper X-section	cm ²	981	108	230	15.38	36
Kg of copper: g/cm ³ =	8.96	16.91	24.10	16.26	13.79	54
Current	kA	7.99	11.38	7.68	12.50	72
Peak cur. dens.	kA/cm ²	59.4	60.8	59.6	11.43	90
Est. avg. temp.	deg C	2.070	2.136	2.071	10.53	108
Avg. resistivity	μ O cm	34.0	3.89	8.06	9.41	135
Magnet resistance	mO	8.091	2.26	131.1	8.51	162
Magnet voltage	V	55.6	45.2	61.2	7.77	189
Magnet power	MW	87	166	74	7.14	216
Max. bulk ΔT	°C	4.74	5.79	4.69	6.45	252
Heat flux density	W/cm ²	17.2	28.7	15.7	5.88	288
Heat transfer coef.	W/cm ² C	144	277	122	5.41	324
Boundary layer ΔT	°C	0.53	0.53	0.53	5.00	360
Power density	W/cm ³	0.53	0.53	0.53	4.65	396
ΔT to hot spot	°C	0.53	0.53	0.53	4.65	396

Fraction of circle	--	0.27	0.27	0.27	0.27	4.35	432	0.01	4.36	4.36	15	0.34	16.06
Conduc. eff. i.r.	cm	2.04	2.04	2.04	2.04	3.96	486	0.01	4.06	4.06	100	2.54	16.64
Conduc. eff. o.r.	cm	2.57	2.57	2.57	2.57	3.64	540	0.00	3.61	3.62	-18	-0.48	17.63
ΔT_e °C: W/cm ³ °C =	3.90	5.7	10.9	4.8	2.9	3.36	594	0.00	3.30	3.30	-60	-1.79	18.46
Total hot spot ΔT	°C	78.4	84.8	81.7	74.8	3.13	648	0.00	3.15	3.15	27	0.85	18.89
True avg. total T	°C	58.7	62.8	59.6	53.4	2.86	720	0.00	2.88	2.88	25	0.88	19.76
ΔT constraints	°C	0.43	0.33	0.06	0.04	2.63	792	0.00	2.62	2.62	-11	-0.42	20.72
Field at o.r., z_1	T	16.94	16.15	13.41	13.41	2.44	864	0.00	2.40	2.40	-38	-1.54	21.64
Field at o.r., $(z_1+z_2)/2$	T	18.64	17.52	15.08	15.08	2.27	936	0.00	2.30	2.30	31	1.36	22.10
Field at o.r., z_2	T	18.77	16.53	14.80	14.80	2.13	1008	0.00	2.13	2.13	1	0.03	22.99
Slope of o.r. field		0.92	0.19	0.70	0.70	2.00	1080	0.00	2.00	2.01	5	0.25	23.69
Curvature of o.r. field		-0.78	-1.18	-0.98	-0.98	1.86	1170	0.00	1.88	1.88	19	1.00	24.47
ζ of peak o.r. field	--	0.58	0.08	0.36	0.36	1.74	1260	0.00	1.67	1.67	-73	-4.22	25.99
Peak field at o.r.	T	18.91	17.53	15.20	15.20	1.63	1350	0.00	1.62	1.62	-14	-0.88	26.37
Field at i.r., z_1	T	18.04	16.94	14.59	14.59	1.54	1440	0.00	1.59	1.59	55	3.56	26.57
Field at i.r., $(z_1+z_2)/2$	T	20.31	18.81	16.91	16.91	1.45	1530	0.00	1.45	1.45	-9	-0.60	27.90
Field at i.r., z_2	T	19.87	17.32	15.99	15.99	1.38	1620	0.00	1.35	1.35	-31	-2.28	28.89
Slope of i.r. field		0.92	0.19	0.70	0.70	1.31	1710	0.00	1.34	1.34	31	2.33	28.95
Curvature of i.r. field		-1.35	-1.69	-1.62	-1.62	1.25	1800	0.00	1.25	1.25	-3	-0.25	30.04
ζ of peak i.r. field	--	0.34	0.06	0.21	0.21	0.23							
Peak field at i.r.	T	20.47	18.82	16.99	16.99	15.24	5.14	3.30	2.87	2.35	193	1.66	1.29
Tension or coil stress		kN	106.7	82.5	77.4	242	225	136	120	79	83	61	48
Copper hoop stress	MPa	120.0	120.0	120.0	120.0	0.117	0.059	0.090	0.095	0.099	0.100	0.100	0.101
Sst thickness	mm	4.172	5.827	3.793	3.362	0.152	0.134	0.199	0.473	0.501	0.500	0.500	0.499
Dimens. constraints		0.00	0.00	0.00	0.00	0.331	0.340	0.079	0.032	0.000	0.000	0.000	0.000
Structural fraction						0.001	0.600	0.600	0.600	0.600	0.600	0.600	0.600
Vd. of supercond.	m ³	0.887	0.568	0.122	0.065	0.065	0.073	0.008	0.011	0.009	0.010	0.012	0.009
Mass of copper	t	15.80	6.59	1.90	1.61	14.82	2.11	0.33	0.51	0.41	0.43	0.54	0.38
tonnes of reinforcement	7.8	24.00	0.058	0.144	0.144	23.76	3.14	0.05	0.03	0.00	0.00	0.00	0.00
	cm	B_{acc}	B_{acc}	B_{acc}	B_{acc}	B_{acc}	B_{acc}	B_{acc}	B_{acc}	B_{acc}	B_{acc}	B_{acc}	B_{acc}
	-90	0.32	0.06	0.08	0.18	7.96	0.03	0.00	0.00	0.00	0.00	0.00	0.00
	-60	1.20	0.32	0.30	0.58	11.48	0.11	0.04	0.00	0.00	0.00	0.00	0.00
	-45	2.55	0.87	0.65	1.03	13.03	0.65	0.12	0.00	0.00	0.00	0.00	0.00

System parameters:	20.0 testles flat top	45.0 cm long target	1.724 μ Ocm Cu at 20 C	7.0 nOcm/deg	120 MPa Cu stress	500 MPa Sst stress								
Hydraulic parameters:	30.0 atmospheres ΔP	20.0 m/sec maximum	3 paths in parallel	10.0 $^{\circ}$ C inlet temperature	60.0 $^{\circ}$ C max. bulk ΔT	90.0 $^{\circ}$ C maximum temp.								
Hollow-conductor coils:	10.0 cm shielding	8.00 megawatts	1 paths in parallel	0.17 fract. corner radius	0.11 cm thick sheath	0.18 cm insulation								
Superconducting coils:	30.0 cm typical shielding	100.0 kA/cm ² at zero field	20.0 testles H ₂	1.70 nOcm base resist.	0.40 nOcm/T magnetor.	1.00 cm ² /W dhw.								
Coil designation	Units	HC	HC #1	HC #2	SC #1	SC #2	SC #3	SC #4	SC #5	SC #6	SC #7	SC #8	SC #9	SC #10
Avg. cur. dens., jA	kA/cm ²	2.40	3.28	2.29	1.86	3.45	2.75	3.68	4.61	7.34	8.28	8.70	9.00	9.20
Upstream end	cm	-183.1	-183.1	-51.0	-51.0	-89.7	-98.7	194.5	347.1	598.7	710.7	832.9	1039.3	1287.9
Downstream end	cm	1860	-99.7	-5.9	19.3	21.8	1860	53.0	589.7	700.7	822.0	1029.3	1197.0	1552.4
Inner radius	cm	17.50	17.50	23.30	28.68	38.46	58.70	70.31	85.83	98.98	110.52	124.46	141.13	160.81
Min. i.r. or max. o.r.	cm	17.51	17.51	18.04	18.11	38.31	57.09	70.70	85.96	96.22	104.44	117.56	134.31	153.40
Outer radius	cm	122.0	92.78	23.30	28.68	39.38	122.01	95.63	101.11	103.43	52.24	40.44	48.02	41.20
Dimen. constraints		0.65	0.00	0.04	0.00	0.61	0.60	0.61	0.61	0.61	0.61	0.61	0.61	0.61
Coil volume [m ³]		28.00	0.262	0.033	0.062	0.167	9.79	1.803	1.154	0.116	0.097	0.097	0.088	0.121
Layers of H.C.; cm of S.C.		--	8.00	2.00	2.00	4.00	41.81	25.31	7.86	2.98	2.72	1.98	1.88	1.38
Est. sst thickness	mm		5.477	3.121	2.857				cm	B _{avg}	B _{acc}	B _{acc}	B _{acc}	B _{acc}
Radial build of copper	cm	2.38	2.38	2.38	2.38	2.38			-100	0.31	8.79	9.10	15.15	15.3
Axial width	cm	2.38	2.38	2.38	2.38	2.38			-75	0.91	11.72	12.62	15.15	15.3
Turns per layer	--								1.53	1.94	13.21	15.15	15.15	15.3
Conductor length	m	408	48.5	96.4	261.5				20.00	2.94	13.95	16.88	17.7	17.7
Loops per layer	--		3.0	3.0	3.0				20.00	5.49	14.36	19.85	153	153
Passage length	m	16.09	8.08	16.06	21.79				20.00	5.20	14.63	19.83	170	170
Cooling hole X-sect.	cm ²	0.986	0.986	0.986	0.986				20.00	5.21	14.96	20.18	176	176
Effective hole diam.	cm	1.12	1.12	1.12	1.12				20.00	5.22	15.35	20.58	176	176
Fric. fact.: s (mils) =	1.0	0.024	0.024	0.024	0.024				20.00	4.77	15.54	20.31	308	308
Water velocity	m/s	13.9	18.2	13.1	11.3				20.00	4.28	15.55	19.83	171	171
Water flow	lit/sec	31.9	10.77	7.75	13.35				20.00	0	3.91	15.52	19.43	19.43
Corner radius	cm	0.40	0.40	0.40	0.40				19.42	3.6	15.48	19.09	330	330
Conductor spacing	cm	0.58	0.58	0.58	0.58				18.60	9	15.37	18.54	164	164
Conductor X-section	cm ²	2.117	2.117	2.117	2.117				17.39	18	17.56	17.56	164	164
Copper X-section	cm ²	3.116	3.116	3.116	3.116				16.33	27	14.74	16.51	180	180
Kg of copper: g/cm ³ =	8.96	1134	135	289	730				15.38	36	14.28	15.51	122	122
Current	KA	15.86	22.49	14.66	11.84				13.79	54	13.19	13.79	1	1
Peak cur. dens.	kA/cm ²	7.49	10.63	6.92	5.59				12.50	72	12.08	12.41	89	89
Est. avg. temp.	deg C	59.4	70.4	57.1	52.8				11.43	90	11.12	11.33	99	99
Avg. resistivity	μ O cm	2.059	2.147	2.054	2.024				10.53	108	10.14	10.35	10.49	10.36
Magnet resistance	mO	39.3	4.92	9.35	25.0				9.41	135	0.09	9.40	9.48	9.48
Magnet voltage	V	8.891	110.6	137.0	286.0				8.51	162	0.06	8.51	8.57	8.57
Magnet power	MW	60.2	2.49	2.01	3.50				7.77	189	0.04	7.68	7.70	7.70
Max. bulk ΔT	$^{\circ}$ C	77	146	59	38				7.14	216	0.03	6.98	7.01	7.01
Heat flux density	W/cm ²	4.58	5.59	4.43	3.95				6.45	252	0.02	6.42	6.44	6.44
Heat transfer coef.	W/cm ² $^{\circ}$ C	15.7	26.1	13.4	9.6				5.88	288	0.02	5.97	5.98	5.98
Boundary layer ΔT	$^{\circ}$ C	128	242	98	63				5.41	324	0.01	5.43	5.46	5.46
Power density	W/cm ³	0.53	0.53	0.53	0.53				5.00	360	0.01	4.91	4.92	4.92
ΔT to hot spot	cm								4.65	366	0.01	4.56	4.57	4.57

[illegible]