

Comments on Feasibility Study II RF Parameters

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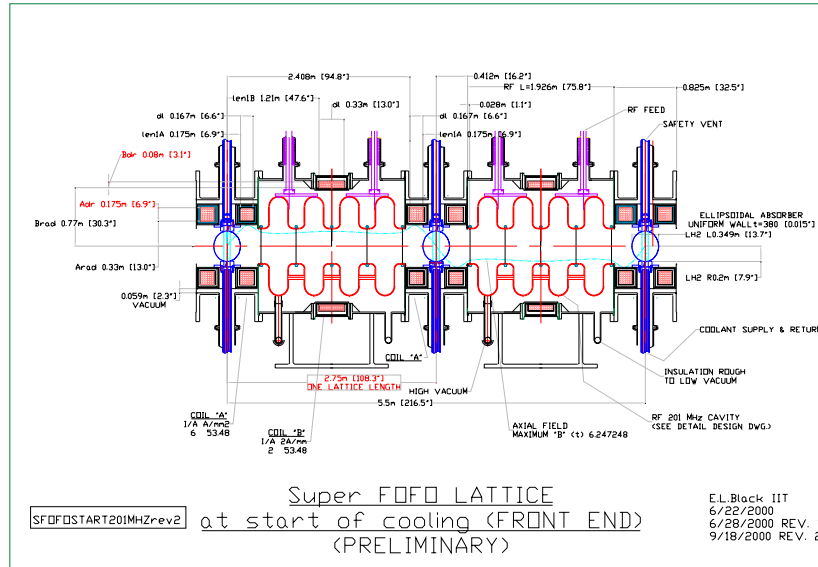
Accelerator and Fusion Research Division
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Normal conducting RF systems - Feasibility study II parameters

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09/21/00

Feasibility Study II Design A normal conducting RF parameters

| | Frequency GHz | Cell length cm | # cells per RF section | Gradient MV/m | Windows at ends of RF structures | | Windows between cells | | # sections | Total # RF cells | Shunt impedance MΩ/m | RF input power per cell MW | Total RF power per cell type MW | Windows at ends of RF structures | | Windows between cells | |
|--|------------------|-------------------|---------------------------|------------------|-------------------------------------|--------------|--------------------------|--------------|------------|---------------------|----------------------------|-------------------------------------|--|-------------------------------------|-------------|--------------------------|-------------|
| | | | | | Thickness μm | Radius cm | Thickness μm | Radius cm | | | | | | RF power W | Temp. °C | RF power W | Temp. °C |
| | | | | | | | | | | | | | | | | | |
| Buncher section | 402.5 | 18.6 | 1 | 6.4 | 100 | 20 | | | 2 | 2 | 30.1 | 0.2 | 0.4 | 17 | 34 | | |
| | 402.5 | 18.6 | 1 | 6 | 100 | 20 | ? | ? | 4 | 4 | 30.1 | 0.17 | 0.68 | 15 | 30 | ? | ? |
| | 201.25 | 37.3 | 4 | 6.4 | 125 | 21 | 250 | 25 | 1 | 4 | 23.4 | 0.5 | 2 | 16 | 26 | 32 | 26 |
| | 201.25 | 37.3 | 4 | 6 | 125 | 21 | 250 | 25 | 2 | 8 | 23.4 | 0.43 | 3.44 | 14 | 22 | 28 | 22 |
| | 201.25 | 37.3 | 4 | 8 | 125 | 21 | 250 | 25 | 2 | 8 | 23.4 | 0.77 | 6.16 | 25 | 40 | 50 | 40 |
| Cooling section [1,1; 1,2; 1,3] [2,1] [2,2] [2,3a] [2,3b] | 201.25 | 46.6 | 4 | 16.29 | 125 | 21 | 250 | 25 | 6 | 24 | 22.6 | 3.5 | 84 | 118 | 189 | 448 | 359 |
| | 201.25 | 55.9 | 2 | 17.6 | 75 | 18 | 125 | 21 | 14 | 28 | 20.3 | 4.4 | 123.2 | 85 | 227 | 304 | 487 |
| | 201.25 | 55.9 | 2 | 17.6 | 75 | 18 | 75 | 18 | 10 | 20 | 20.3 | 4.4 | 88 | 85 | 227 | 170 | 453 |
| | 201.25 | 55.9 | 2 | 17.6 | 75 | 15 | 75 | 18 | 16 | 32 | 20.3 | 4.4 | 140.8 | 43 | 115 | 170 | 453 |
| | 201.25 | 55.9 | 2 | 17.6 | 50 | 15 | 50 | 15 | 16 | 32 | 20.3 | 4.4 | 140.8 | 43 | 172 | 85 | 340 |



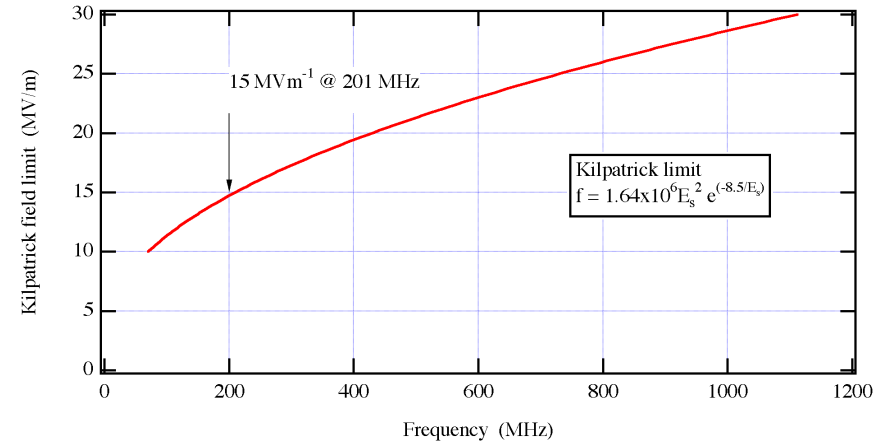
Normal conducting RF systems - Feasibility study II parameters

- Optimize cell lengths for maximum efficiency given lattice constraints
 - Maximum multi-cell pillbox shunt impedance at 105° per cell
 - $23.5 \text{ M}\Omega\text{m}^{-1}$
 - Maximum single-cell pillbox shunt impedance at 160° per cell
 - $20 \text{ M}\Omega\text{m}^{-1}$

| | Frequency GHz | Cell length cm | # cells per RF section | Gradient MV/m | Windows at ends of RF structures | | Windows between cells | | # sections | Total # RF cells | Shunt impedance $\text{M}\Omega/\text{m}$ | RF input power per cell MW | Total RF power per cell type MW | Windows at ends of RF structures | | Windows between cells | |
|-----------------|------------------|-------------------|---------------------------|------------------|-------------------------------------|--------------|----------------------------|--------------|------------|---------------------|---|-------------------------------------|--|-------------------------------------|---------------------------|--------------------------|---------------------------|
| | | | | | Thickness μm | Radius cm | Thickness μm | Radius cm | | | | | | RF power W | Temp. $^\circ\text{C}$ | RF power W | Temp. $^\circ\text{C}$ |
| Buncher section | 402.5 | 18.6 | 1 | 6.4 | 100 | 20 | | | 2 | 2 | 30.1 | 0.2 | 0.4 | 17 | 34 | | |
| | 402.5 | 18.6 | 1 | 6 | 100 | 20 | ? | ? | 4 | 4 | 30.1 | 0.17 | 0.68 | 15 | 30 | ? | ? |
| | 201.25 | 37.3 | 4 | 6.4 | 125 | 21 | 250 | 25 | 1 | 4 | 23.4 | 0.5 | 2 | 16 | 26 | 32 | 26 |
| | 201.25 | 37.3 | 4 | 6 | 125 | 21 | 250 | 25 | 2 | 8 | 23.4 | 0.43 | 3.44 | 14 | 22 | 28 | 22 |
| | 201.25 | 37.3 | 4 | 8 | 125 | 21 | 250 | 25 | 2 | 8 | 23.4 | 0.77 | 6.16 | 25 | 40 | 50 | 40 |
| Cooling section | [1,1; 1,2; 1,3] | 201.25 | 46.6 | 4 | 16.29 | 125 | 21 | 250 | 25 | 6 | 24 | 3.5 | 84 | 118 | 189 | 448 | 359 |
| | [2,1] | 201.25 | 55.9 | 2 | 17.6 | 75 | 18 | 125 | 21 | 14 | 28 | 4.4 | 123.2 | 85 | 227 | 304 | 487 |
| | [2,2] | 201.25 | 55.9 | 2 | 17.6 | 75 | 18 | 75 | 18 | 10 | 20 | 4.4 | 88 | 85 | 227 | 170 | 453 |
| | [2,3a] | 201.25 | 55.9 | 2 | 17.6 | 75 | 15 | 75 | 18 | 16 | 32 | 4.4 | 140.8 | 43 | 115 | 170 | 453 |
| | [2,3b] | 201.25 | 55.9 | 2 | 17.6 | 50 | 15 | 50 | 15 | 16 | 32 | 4.4 | 140.8 | 43 | 172 | 85 | 340 |
| | | | | | | | | | | | | | | | | | |

Normal conducting RF systems - Feasibility study II parameters

- Gradient is high
 - Up to 17.6 MVm^{-1}
 - Peak surface fields in pillbox \approx accelerating field
 - \approx Kilpatrick level



| | Frequency GHz | Cell length cm | # cells per RF section | Gradient MV/m | Windows at ends of RF structures | | Windows between cells | | # sections | Total # RF cells | Shunt impedance MΩ/m | RF input power per cell MW | Total RF power per cell type MW | Windows at ends of RF structures | | Windows between cells | | |
|-----------------|------------------|-------------------|---------------------------|------------------|-------------------------------------|--------------|--------------------------|--------------|------------|---------------------|----------------------------|-------------------------------------|--|-------------------------------------|-------------|--------------------------|-------------|-----|
| | | | | | Thickness μm | Radius cm | Thickness μm | Radius cm | | | | | | RF power W | Temp. °C | RF power W | Temp. °C | |
| Buncher section | 402.5 | 18.6 | 1 | 6.4 | 100 | 20 | | | 2 | 2 | 30.1 | 0.2 | 0.4 | 17 | 34 | | | |
| | 402.5 | 18.6 | 1 | 6 | 100 | 20 | ? | ? | 4 | 4 | 30.1 | 0.17 | 0.68 | 15 | 30 | ? | ? | |
| | 201.25 | 37.3 | 4 | 6.4 | 125 | 21 | 250 | 25 | 1 | 4 | 23.4 | 0.5 | 2 | 16 | 26 | 32 | 26 | |
| | 201.25 | 37.3 | 4 | 6 | 125 | 21 | 250 | 25 | 2 | 8 | 23.4 | 0.43 | 3.44 | 14 | 22 | 28 | 22 | |
| | 201.25 | 37.3 | 4 | 8 | 125 | 21 | 250 | 25 | 2 | 8 | 23.4 | 0.77 | 6.16 | 25 | 40 | 50 | 40 | |
| Cooling section | [1,1; 1,2; 1,3] | 201.25 | 46.6 | 4 | 16.29 | 125 | 21 | 250 | 25 | 6 | 24 | 22.6 | 3.5 | 84 | 118 | 189 | 448 | 359 |
| | [2,1] | 201.25 | 55.9 | 2 | 17.6 | 75 | 18 | 125 | 21 | 14 | 28 | 20.3 | 4.4 | 123.2 | 85 | 227 | 304 | 487 |
| | [2,2] | 201.25 | 55.9 | 2 | 17.6 | 75 | 18 | 75 | 18 | 10 | 20 | 20.3 | 4.4 | 88 | 85 | 227 | 170 | 453 |
| | [2,3a] | 201.25 | 55.9 | 2 | 17.6 | 75 | 15 | 75 | 18 | 16 | 32 | 20.3 | 4.4 | 140.8 | 43 | 115 | 170 | 453 |
| | [2,3b] | 201.25 | 55.9 | 2 | 17.6 | 50 | 15 | 50 | 15 | 16 | 32 | 20.3 | 4.4 | 140.8 | 43 | 172 | 85 | 340 |
| | | | | | | | | | | | | | | | | | | |

Normal conducting RF systems - Feasibility study II parameters

- Power requirement large
 - up to 155 MW total
 - 13 MW buncher
 - 85 - 140 MW cooling
 - Large facilities required for power systems
 - Housing klystrons and modulators
 - *Develop high-peak-power tubes*

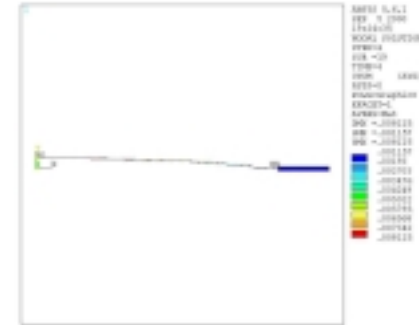
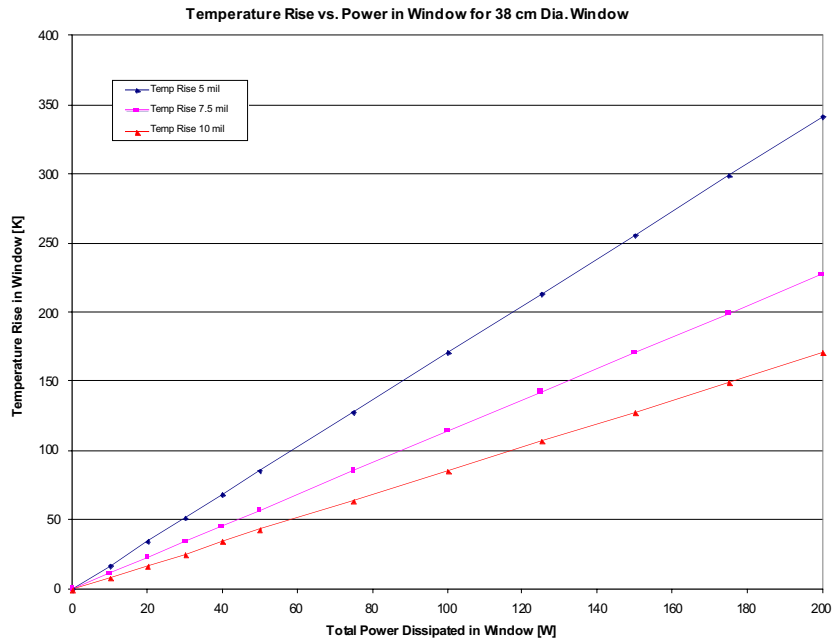
| | Frequency GHz | Cell length cm | # cells per RF section | Gradient MV/m | Windows at ends of RF structures | | Windows between cells | | # sections | Total # RF cells | Shunt impedance MΩ/m | RF input power per cell MW | Total RF power per cell type MW | Windows at ends of RF structures | | Windows between cells | |
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| | | | | | Thickness μm | Radius cm | Thickness μm | Radius cm | | | | | | RF power W | Temp. °C | RF power W | Temp. °C |
| Buncher section | 402.5 | 18.6 | 1 | 6.4 | 100 | 20 | | | 2 | 2 | 30.1 | 0.2 | 0.4 | 17 | 34 | | |
| | 402.5 | 18.6 | 1 | 6 | 100 | 20 | ? | ? | 4 | 4 | 30.1 | 0.17 | 0.68 | 15 | 30 | ? | ? |
| | 201.25 | 37.3 | 4 | 6.4 | 125 | 21 | 250 | 25 | 1 | 4 | 23.4 | 0.5 | 2 | 16 | 26 | 32 | 26 |
| | 201.25 | 37.3 | 4 | 6 | 125 | 21 | 250 | 25 | 2 | 8 | 23.4 | 0.43 | 3.44 | 14 | 22 | 28 | 22 |
| | 201.25 | 37.3 | 4 | 8 | 125 | 21 | 250 | 25 | 2 | 8 | 23.4 | 0.77 | 6.16 | 25 | 40 | 50 | 40 |
| Cooling section | [1,1; 1,2; 1,3] | 46.6 | 4 | 16.29 | 125 | 21 | 250 | 25 | 6 | 24 | 22.6 | 3.5 | 84 | 118 | 189 | 448 | 359 |
| | [2,1] | 55.9 | 2 | 17.6 | 75 | 18 | 125 | 21 | 14 | 28 | 20.3 | 4.4 | 123.2 | 85 | 227 | 304 | 487 |
| | [2,2] | 55.9 | 2 | 17.6 | 75 | 18 | 75 | 18 | 10 | 20 | 20.3 | 4.4 | 88 | 85 | 227 | 170 | 453 |
| | [2,3a] | 55.9 | 2 | 17.6 | 75 | 15 | 75 | 18 | 16 | 32 | 20.3 | 4.4 | 140.8 | 43 | 115 | 170 | 453 |
| | [2,3b] | 55.9 | 2 | 17.6 | 50 | 15 | 50 | 15 | 16 | 32 | 20.3 | 4.4 | 140.8 | 43 | 172 | 85 | 340 |

Normal conducting RF systems - Feasibility study II parameters

- **Simple Be windows will distort at the required cavity parameters**
 - **Up to 450 W dissipated in one window**
 - 19cm, 125 μm foils may dissipate up to 20 W without distortion
 - Total up to 566 W dissipated in cooling section windows
 - **Large diameter foils**
 - Expensive (\$15k - \$17k per 19 cm radius foil)
 - Availability of large diameter foils is a concern (may need to join smaller foils)
 - **Thin foils**
 - Develop sandwich structures with cooling gas flowing between Be foils

| | Frequency GHz | Cell length cm | # cells per RF section | Gradient MV/m | Windows at ends of RF structures | | Windows between cells | | # sections | Total # RF cells | Shunt impedance M Ω /m | RF input power per cell MW | Total RF power per cell type MW | Windows at ends of RF structures | | Windows between cells | | |
|-----------------|------------------|-------------------|---------------------------|------------------|-------------------------------------|--------------|-----------------------------|--------------|------------|---------------------|-------------------------------------|-------------------------------------|--|-------------------------------------|-----------------------------|-----------------------------|-----------------------------|-----|
| | | | | | Thickness μm | Radius cm | Thickness μm | Radius cm | | | | | | RF power W | Temp. $^{\circ}\text{C}$ | RF power W | Temp. $^{\circ}\text{C}$ | |
| Buncher section | 402.5 | 18.6 | 1 | 6.4 | 100 | 20 | | | 2 | 2 | 30.1 | 0.2 | 0.4 | 17 | 34 | | | |
| | 402.5 | 18.6 | 1 | 6 | 100 | 20 | ? | ? | 4 | 4 | 30.1 | 0.17 | 0.68 | 15 | 30 | ? | ? | |
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| | 201.25 | 37.3 | 4 | 6 | 125 | 21 | 250 | 25 | 2 | 8 | 23.4 | 0.43 | 3.44 | 14 | 22 | 28 | 22 | |
| | 201.25 | 37.3 | 4 | 8 | 125 | 21 | 250 | 25 | 2 | 8 | 23.4 | 0.77 | 6.16 | 25 | 40 | 50 | 40 | |
| Cooling section | [1,1; 1,2; 1,3] | 201.25 | 46.6 | 4 | 16.29 | 125 | 21 | 250 | 25 | 6 | 24 | 22.6 | 3.5 | 84 | 118 | 189 | 448 | 359 |
| | [2,1] | 201.25 | 55.9 | 2 | 17.6 | 75 | 18 | 125 | 21 | 14 | 28 | 20.3 | 4.4 | 123.2 | 85 | 227 | 304 | 487 |
| | [2,2] | 201.25 | 55.9 | 2 | 17.6 | 75 | 18 | 75 | 18 | 10 | 20 | 20.3 | 4.4 | 88 | 85 | 227 | 170 | 453 |
| | [2,3a] | 201.25 | 55.9 | 2 | 17.6 | 75 | 15 | 75 | 18 | 16 | 32 | 20.3 | 4.4 | 140.8 | 43 | 115 | 170 | 453 |
| | [2,3b] | 201.25 | 55.9 | 2 | 17.6 | 50 | 15 | 50 | 15 | 16 | 32 | 20.3 | 4.4 | 140.8 | 43 | 172 | 85 | 340 |

ANSYS model of 19 cm radius Be foil windows in 15 MVm⁻¹ pillbox



19 cm radius, 125 μ m thick foil may dissipate up to \sim 20 W before distorting

Normal conducting RF systems - Feasibility study II parameters

- **Simple Be windows will distort at the required cavity parameters**
 - **Develop thin-walled crossed-tube designs?**
 - **Difficult to fabricate in Be**
 - **Large surface fields and currents**
 - **Cool with gas flow through tubes**
 - **Resistant to deformation**
 - **4x4 grid of 4 cm diameter Al tubes**
 - » **5x scattering of 125 μm Be foil**
 - » **Introduces few MeV momentum deviation**
 - **Investigate other grid arrangements and materials**

| | Frequency GHz | Cell length cm | # cells per RF section | Gradient MV/m | Windows at ends of RF structures | | Windows between cells | | # sections | Total # RF cells | Shunt impedance M Ω /m | RF input power per cell MW | Total RF power per cell type MW | Windows at ends of RF structures | | Windows between cells | | |
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| | 402.5 | 18.6 | 1 | 6 | 100 | 20 | ? | ? | 4 | 4 | 30.1 | 0.17 | 0.68 | 15 | 30 | ? | ? | |
| | 201.25 | 37.3 | 4 | 6.4 | 125 | 21 | 250 | 25 | 1 | 4 | 23.4 | 0.5 | 2 | 16 | 26 | 32 | 26 | |
| | 201.25 | 37.3 | 4 | 6 | 125 | 21 | 250 | 25 | 2 | 8 | 23.4 | 0.43 | 3.44 | 14 | 22 | 28 | 22 | |
| | 201.25 | 37.3 | 4 | 8 | 125 | 21 | 250 | 25 | 2 | 8 | 23.4 | 0.77 | 6.16 | 25 | 40 | 50 | 40 | |
| Cooling section | [1,1; 1,2; 1,3] | 201.25 | 46.6 | 4 | 16.29 | 125 | 21 | 250 | 25 | 6 | 24 | 22.6 | 3.5 | 84 | 118 | 189 | 448 | 359 |
| | [2,1] | 201.25 | 55.9 | 2 | 17.6 | 75 | 18 | 125 | 21 | 14 | 28 | 20.3 | 4.4 | 123.2 | 85 | 227 | 304 | 487 |
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| | [2,3b] | 201.25 | 55.9 | 2 | 17.6 | 50 | 15 | 50 | 15 | 16 | 32 | 20.3 | 4.4 | 140.8 | 43 | 172 | 85 | 340 |

Normal conducting RF systems - Feasibility study II parameters

- **Simple Be windows will distort at the required cavity parameters**
 - **Develop open-cell structures?**
 - **Peak surface fields are large**
 - **Peak surface fields in open-cell structures $\approx N$ Kilpatrick**
 - **RF power requirements increased**
 - **May be feasible option in some cases**

| | Frequency GHz | Cell length cm | # cells per RF section | Gradient MV/m | Windows at ends of RF structures | | Windows between cells | | # sections | Total # RF cells | Shunt impedance M Ω /m | RF input power per cell MW | Total RF power per cell type MW | Windows at ends of RF structures | | Windows between cells | |
|-----------------|------------------|-------------------|---------------------------|------------------|-------------------------------------|--------------|--------------------------|--------------|------------|---------------------|-------------------------------------|-------------------------------------|--|-------------------------------------|-----------------------|--------------------------|-----------------------|
| | | | | | Thickness μ m | Radius cm | Thickness μ m | Radius cm | | | | | | RF power W | Temp. $^{\circ}$ C | RF power W | Temp. $^{\circ}$ C |
| Buncher section | 402.5 | 18.6 | 1 | 6.4 | 100 | 20 | | | 2 | 30.1 | 0.2 | 0.4 | 17 | 34 | | | |
| | 402.5 | 18.6 | 1 | 6 | 100 | 20 | ? | ? | 4 | 30.1 | 0.17 | 0.68 | 15 | 30 | ? | ? | |
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| | 201.25 | 37.3 | 4 | 6 | 125 | 21 | 250 | 25 | 2 | 23.4 | 0.43 | 3.44 | 14 | 22 | 28 | 22 | |
| | 201.25 | 37.3 | 4 | 8 | 125 | 21 | 250 | 25 | 2 | 23.4 | 0.77 | 6.16 | 25 | 40 | 50 | 40 | |
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