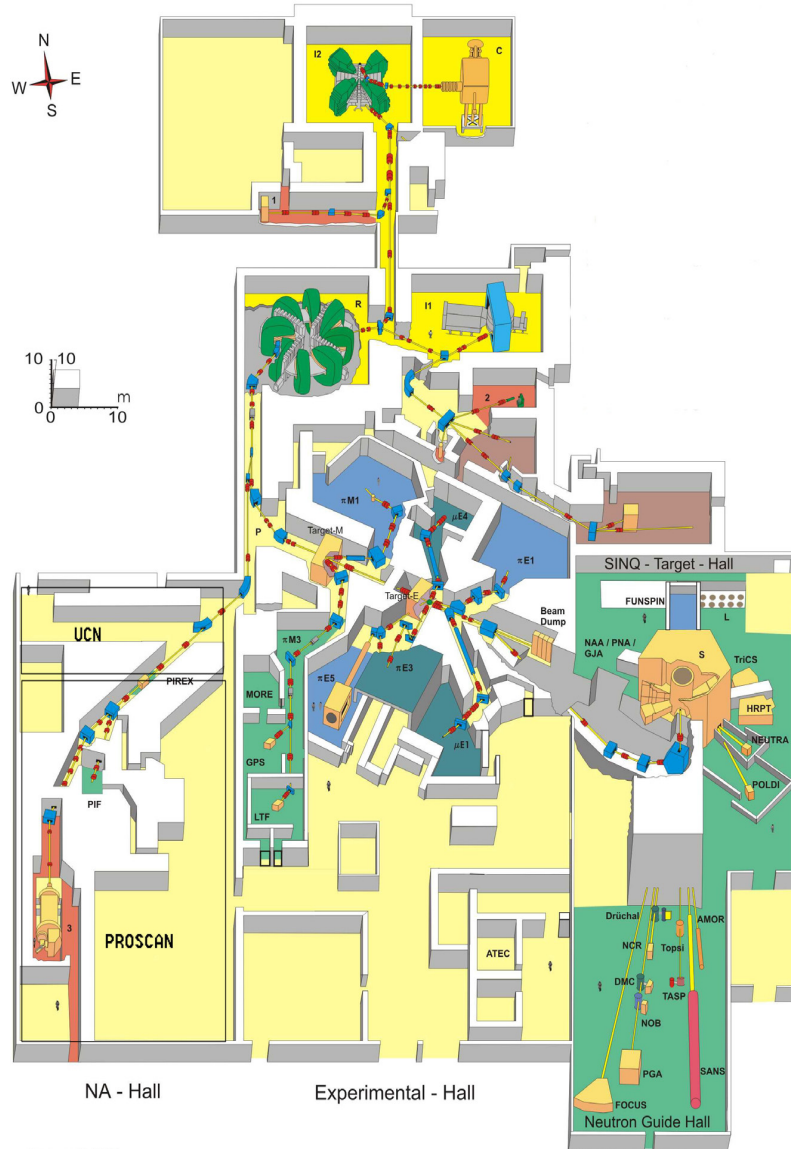


Meson Production Targets at PSI

G. Heidenreich
Paul Scherrer Institut
5232 Villigen PSI
Switzerland

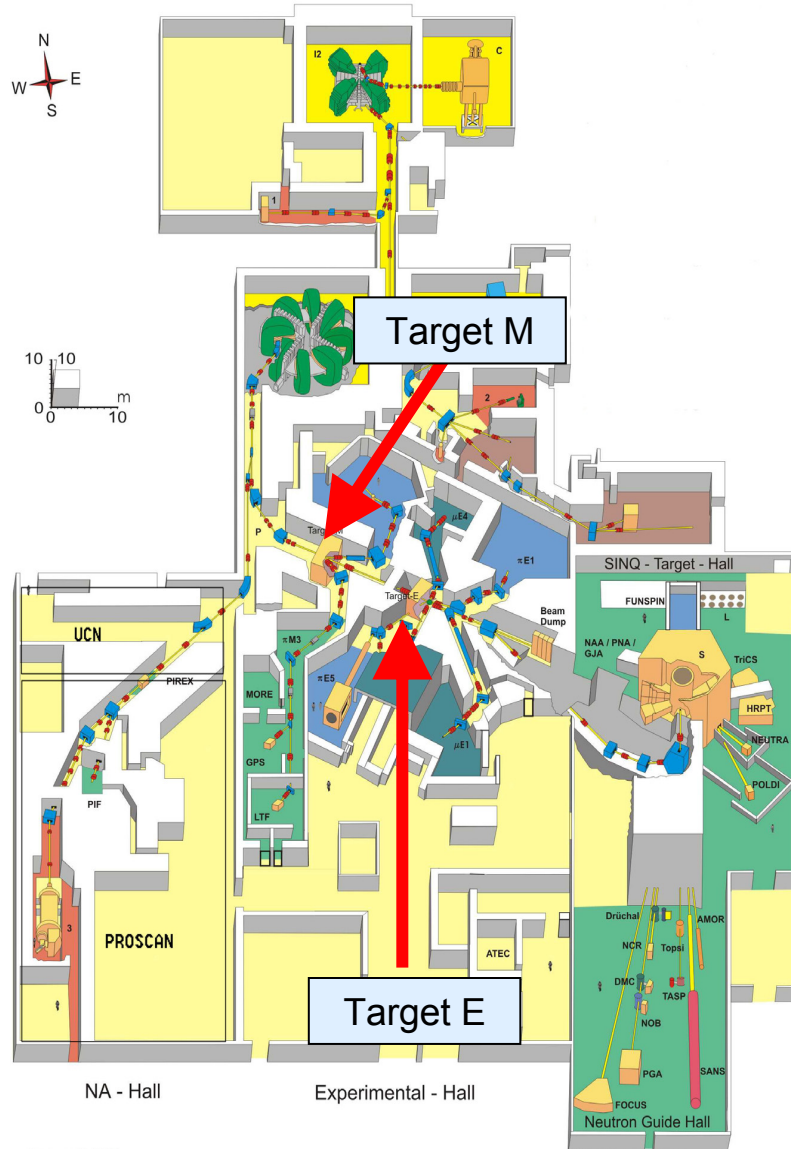


Accelerator Facilities at PSI



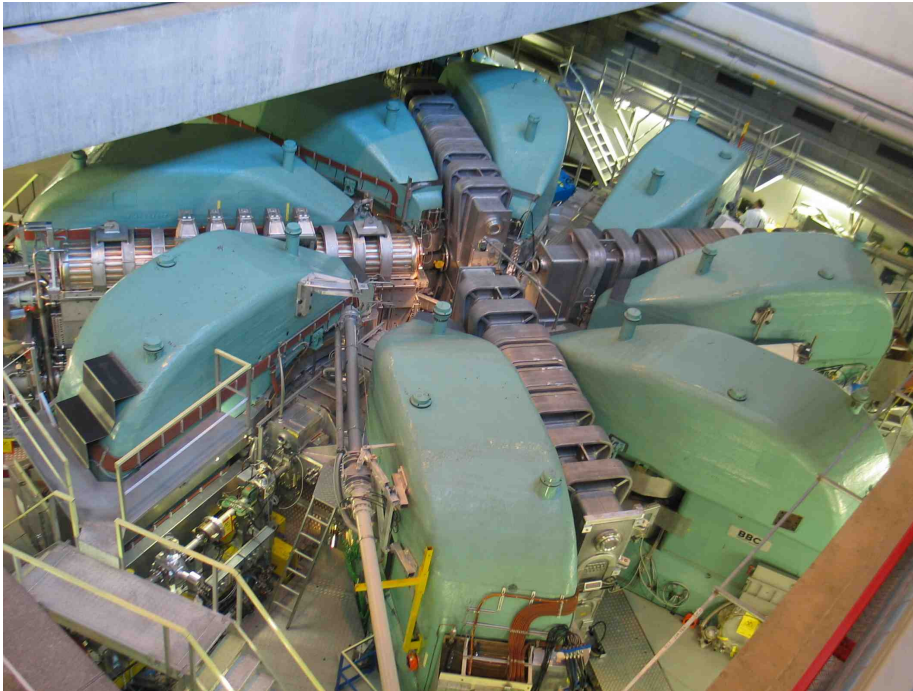
- P-beam: 590 MeV, 1.8 mA (1 MW DC)
- 2 meson production targets:
 - Target “M” (5 mm graphite)
 - Target “E” (40 or 60 mm graphite)
- Spallation neutron source SINQ
- Proton therapy
- Two new project under construction
 - Ultra Cold Spallation Neutron Source UCN
 - PROSCAN (250 MeV cyclotron for proton therapy)

Accelerator Facilities at PSI

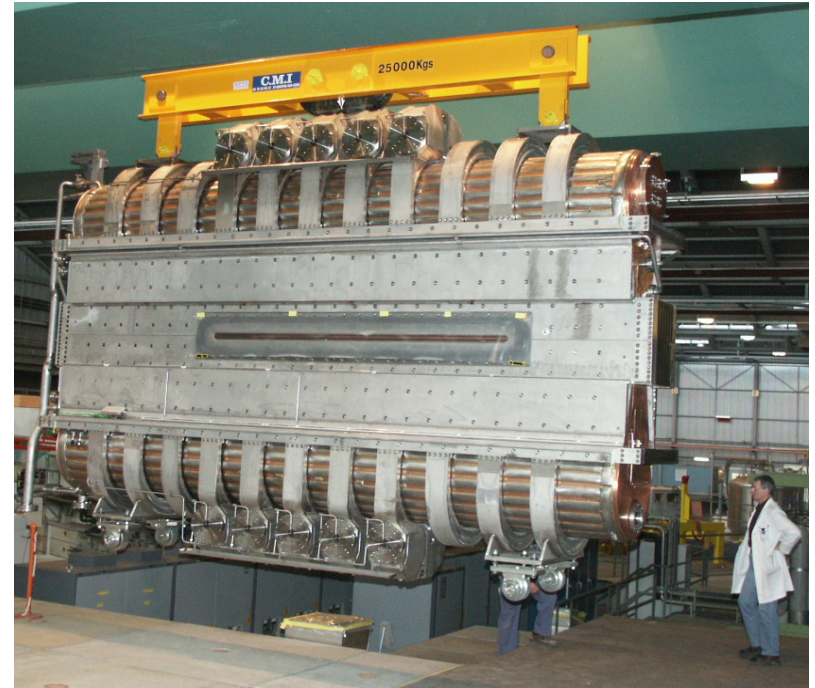


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590 MeV Ring Cyclotron



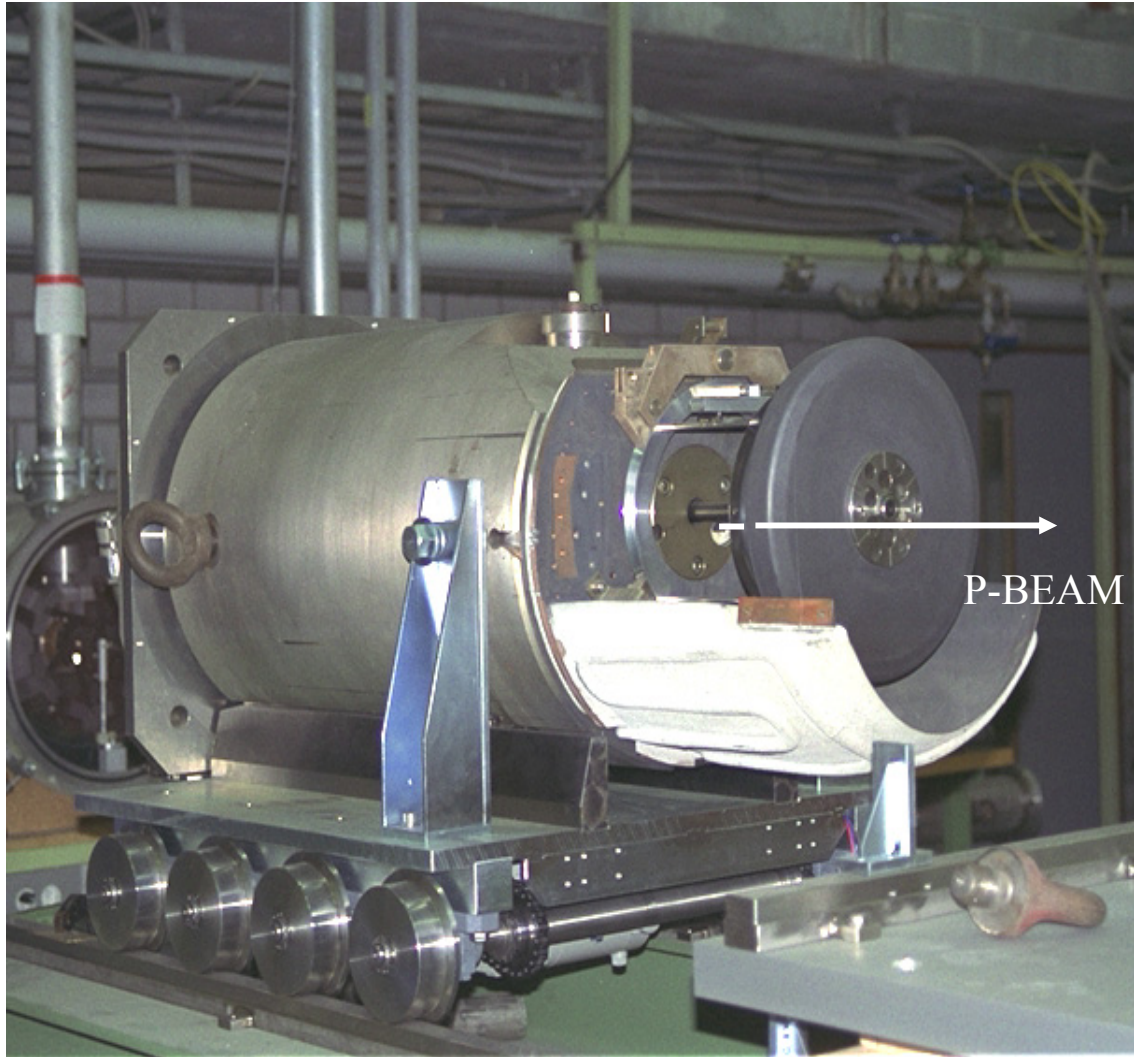
New copper RF-cavities will allow a beam current of up to 3 mA in future



Meson production targets used at PSI

		<u>Target M</u>	<u>Target E</u>
1974-80	< 100 μA	Be, Graphite *) $\varnothing$ 190 mm 0.9 g/cm ²	Be, Graphite *) $\varnothing$ 190 mm 22 g/cm ² Pyrolitic graphite**) 22 g/cm ²
1980-89	250 μA	Graphite *) $\varnothing$ 320 mm 0.9 g/cm ²	Graphite *) $\varnothing$ 280 mm 18 g/cm ²
since 1990	0.5 - 2 mA	Graphite *) $\varnothing$ 320 mm 0.9 g/cm ²	Graphite *) $\varnothing$ 450 mm 10 g/cm ² (60 mm) or 7 g/cm ² (40 mm)
		*) rotating wheel target	***) static target

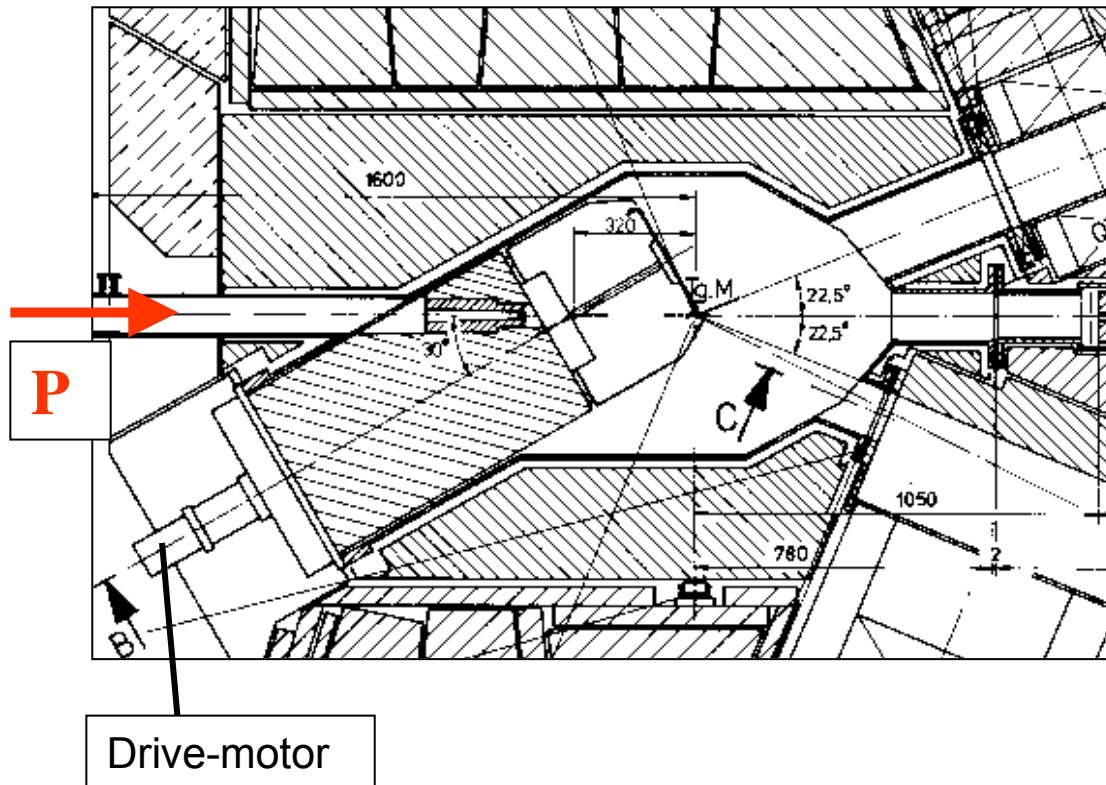
Target-M design



Target M:

Mean diameter:	320 mm
Target thickness:	5.2 mm
Target width:	20 mm
Graphite density:	1.8 g/cm ³
Beam loss:	1.6 %
Power deposition:	2.4 kW/mA
Operating Temperature:	1100 K
Irradiation damage rate:	0.12 dpa/Ah
Rotational Speed:	1 Turn/s

Target-M design



Target M:

Mean diameter: 320 mm

Target thickness: 5.2 mm

Target width: 20 mm

Graphite density: 1.8 g/cm³

Beam loss: 1.6 %

Power deposition: 2.4 kW/mA

Operating Temperature: 1100 K

Irradiation damage rate: 0.12 dpa/Ah

Rotational Speed: 1 Turn/s

Exchange of Target-M

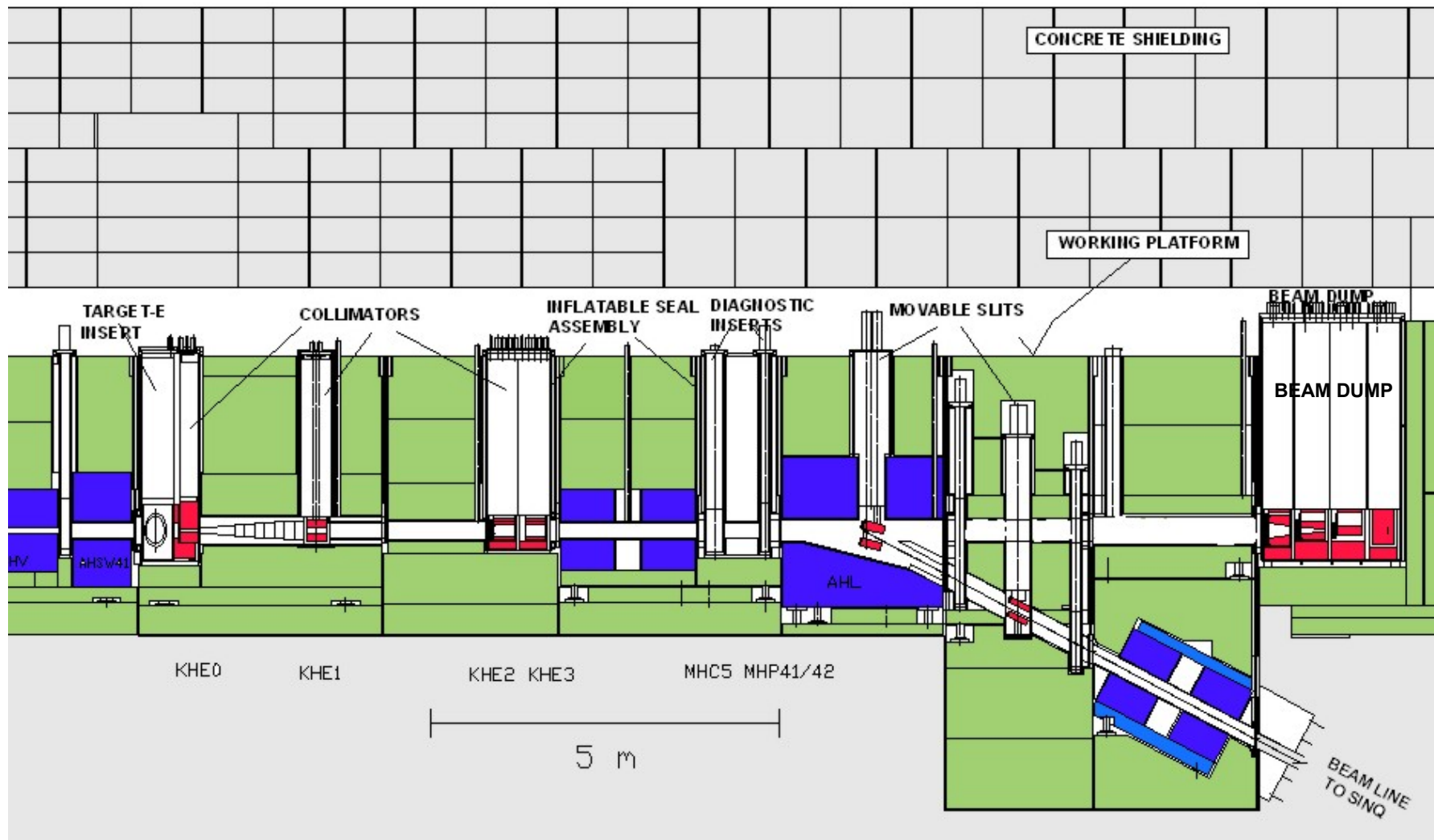


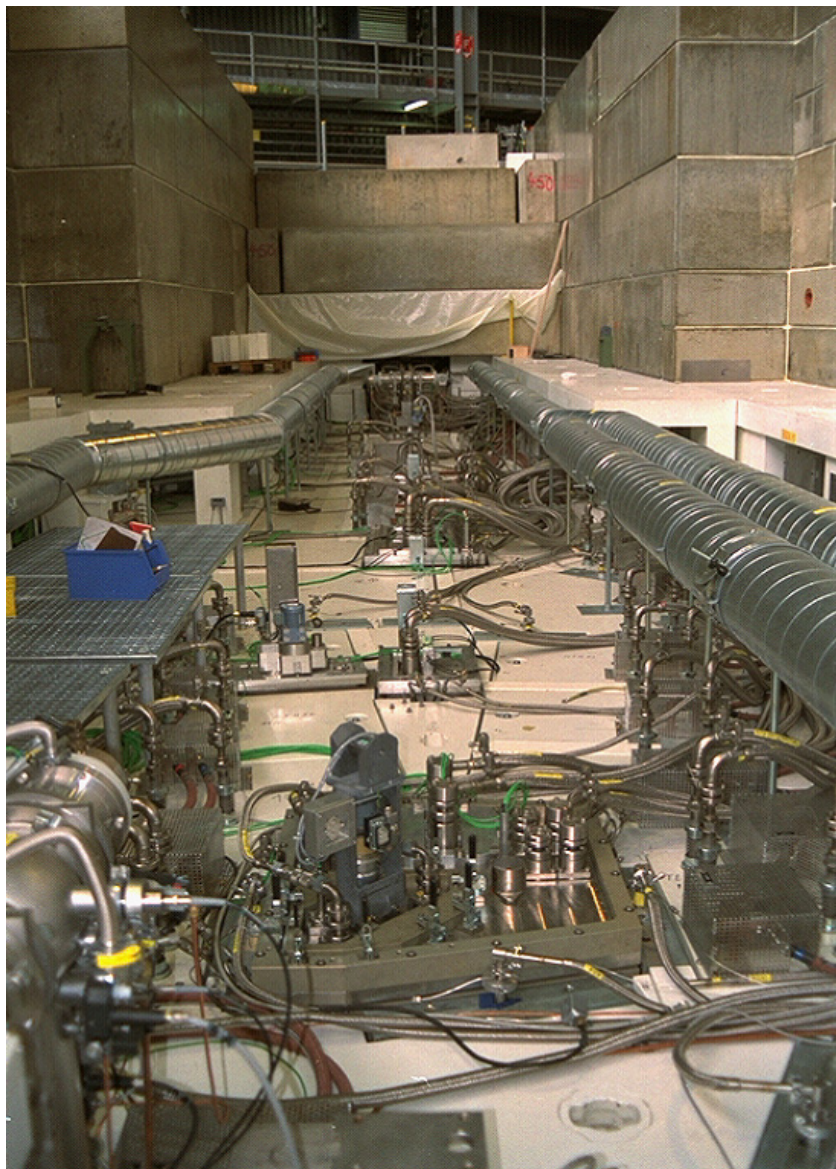
Operation of the remotely controlled shielded flask



Dose rate ~10 mSv/h

Design of the proton channel between target-E and the beam dump





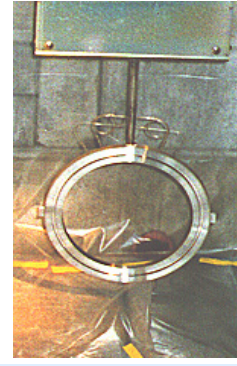
Design of Target station E



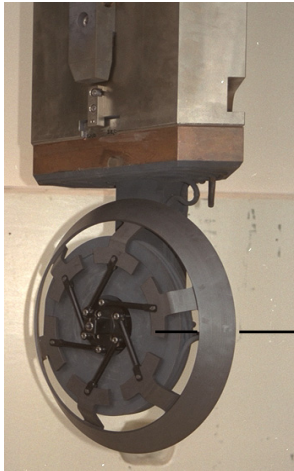
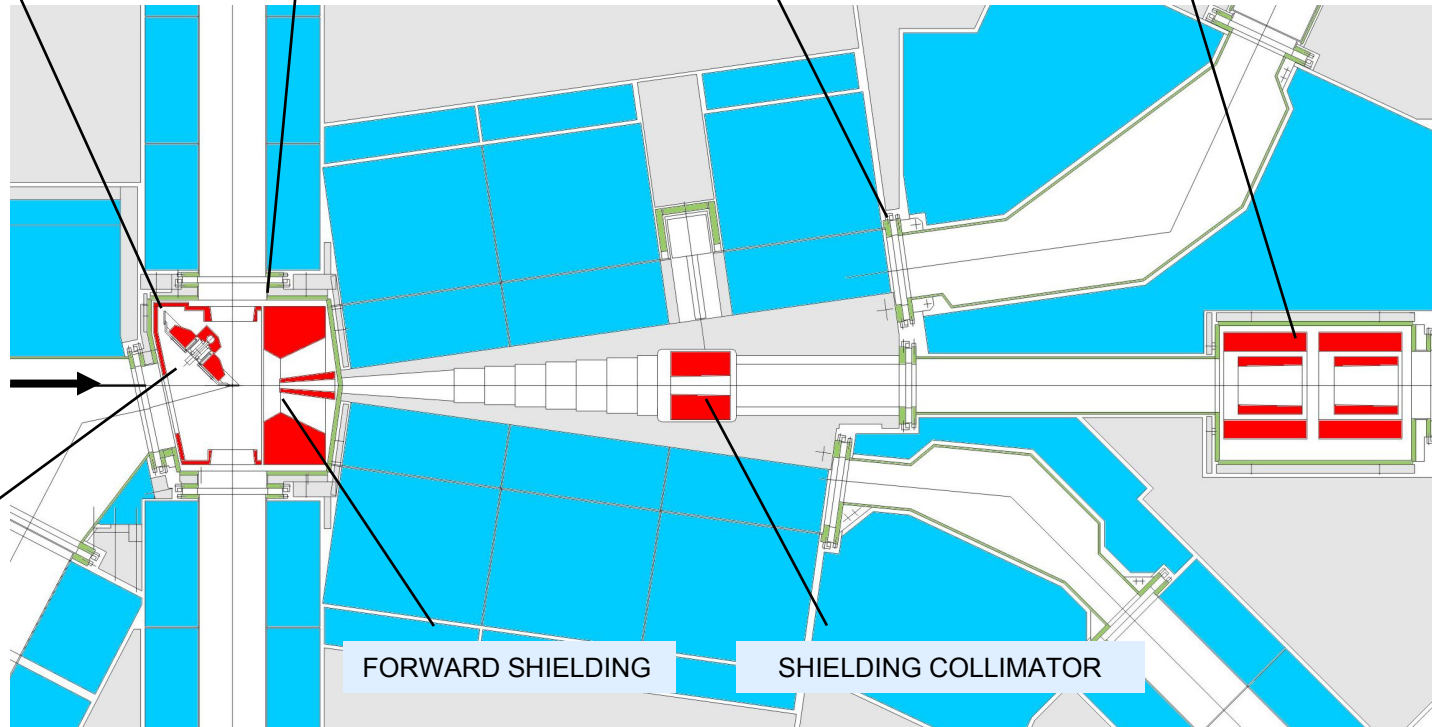
BACKWARD SHIELDING



TARGET CHAMBER



INFLATABLE ALL-METAL SEAL

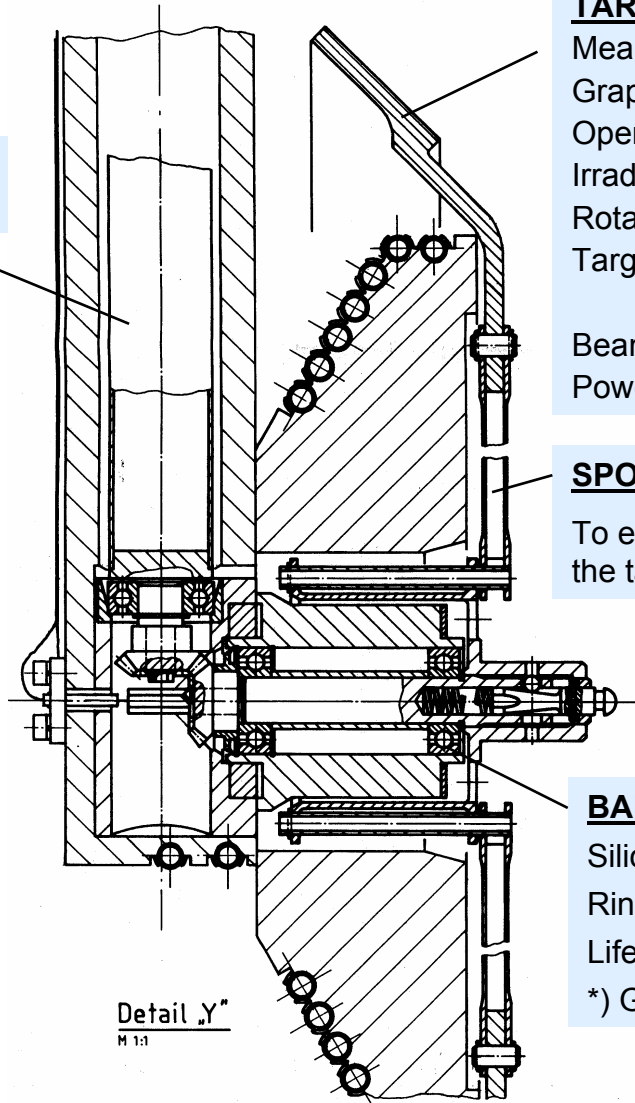
COLLIMATOR 2 & 3
Beam losses: 22/18 %TARGET E: 6/4cm
Beam losses: 18/12 %

FORWARD SHIELDING

SHIELDING COLLIMATOR

Target-E design

Drive
shaft



TARGET CONE

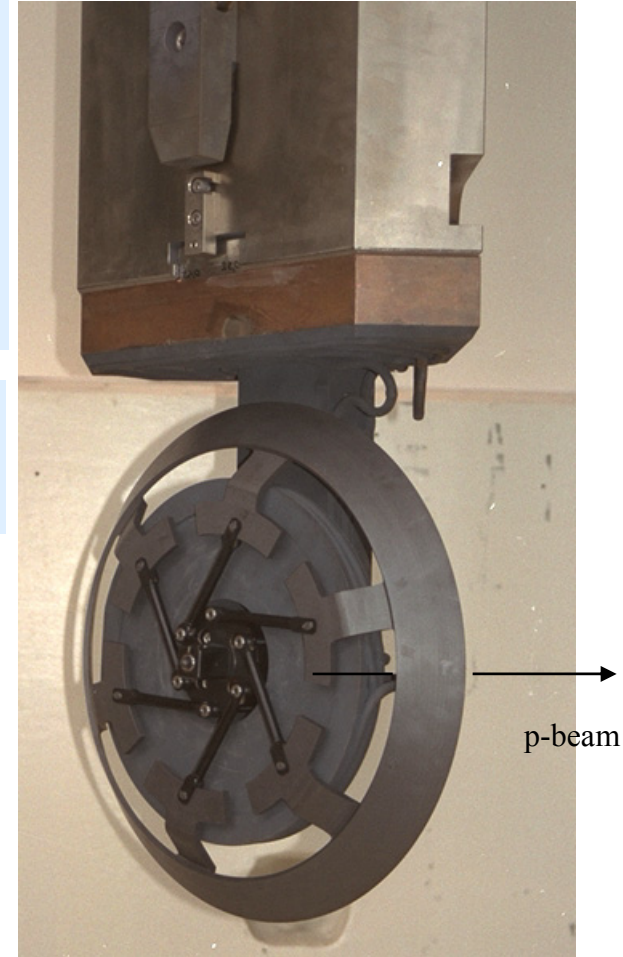
Mean diameter: 450 mm
 Graphite density: 1.8 g/cm³
 Operating Temperature: 1700 K
 Irradiation damage rate: 0.1 dpa/Ah
 Rotational Speed: 1 Turn/s
 Target thickness: 60 / 40 mm
 10 / 7 g/cm²
 Beam loss: 18 / 12 %
 Power deposition: 30 / 20 kW/mA

SPOKES

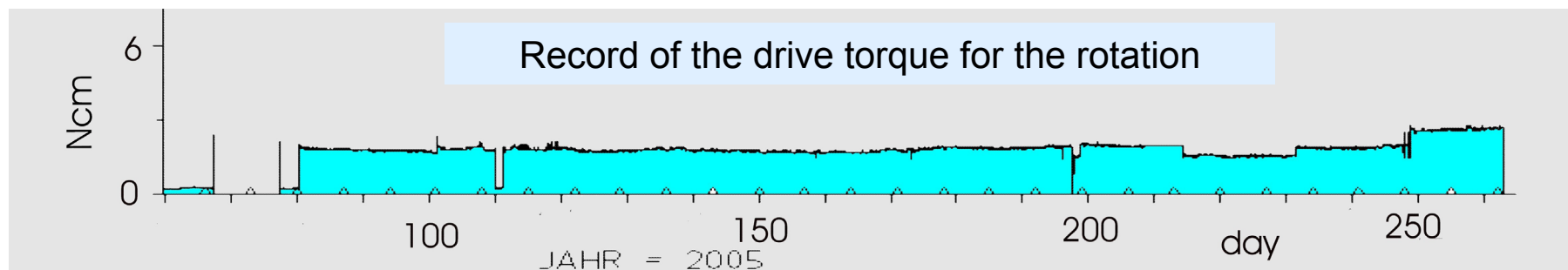
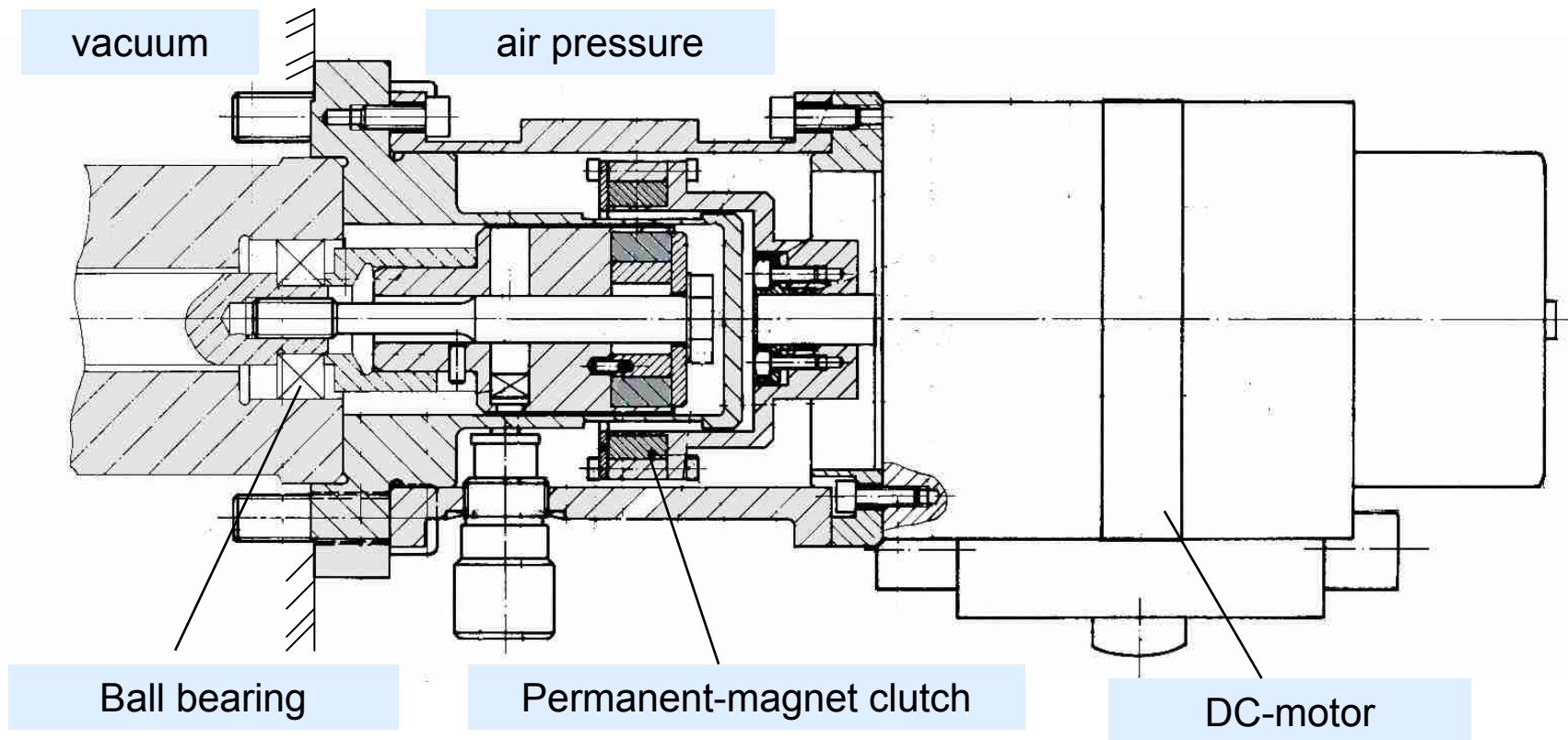
To enable the thermal expansion of the target cone

BALL BEARINGS *)

Silicon nitride balls
 Rings and cage silver coated
 Lifetime 2 y
 *) GMN, Nürnberg, Germany



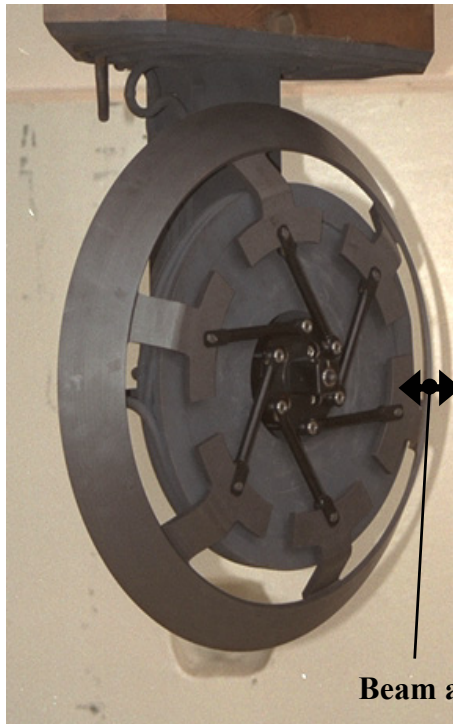
Drive motor & permanent-magnet clutch



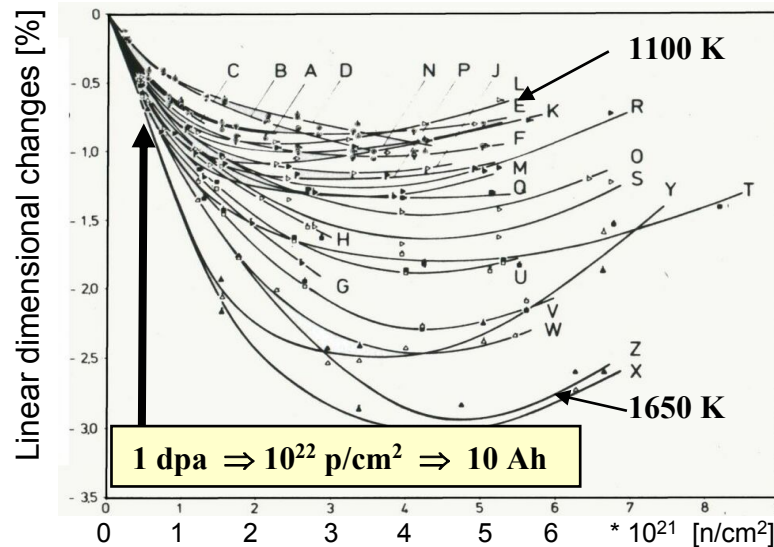
Lifetime of the rotating polycrystalline graphite target cones due to irradiation-induced dimensional changes

The design of the spokes allow the **isotropic shrinkage** of the graphite.

Anisotropic dimensional changes causes deformation of the shape and hence leads to a radial wobble.

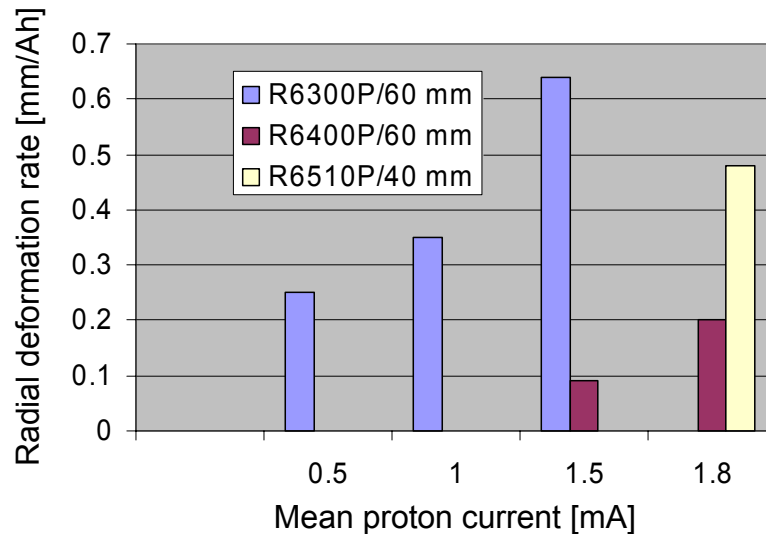


Beam axis



Irradiation induced isotropic shrinkage of polycrystalline graphite as a function of neutron fluence and temperature.

W. Delle, Juelich 1980



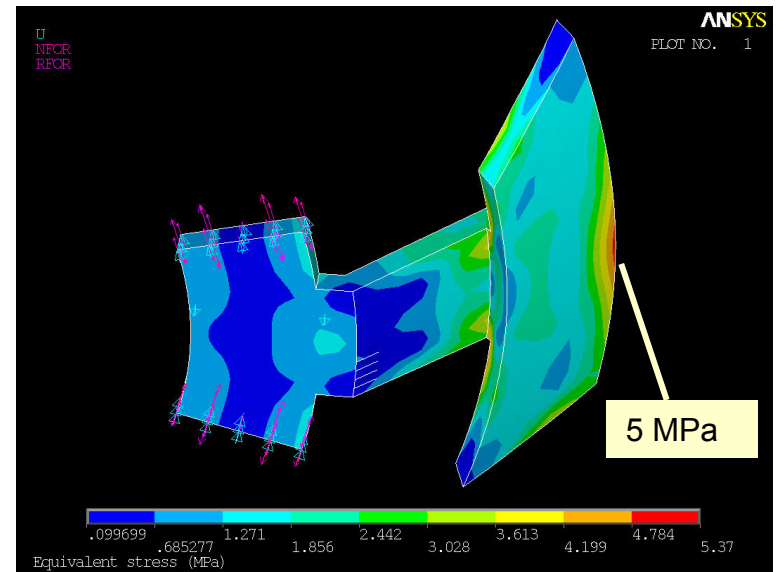
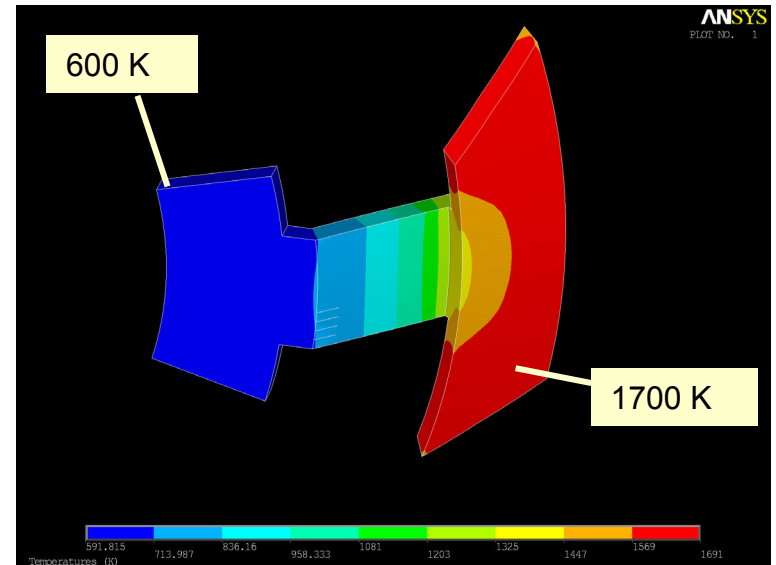
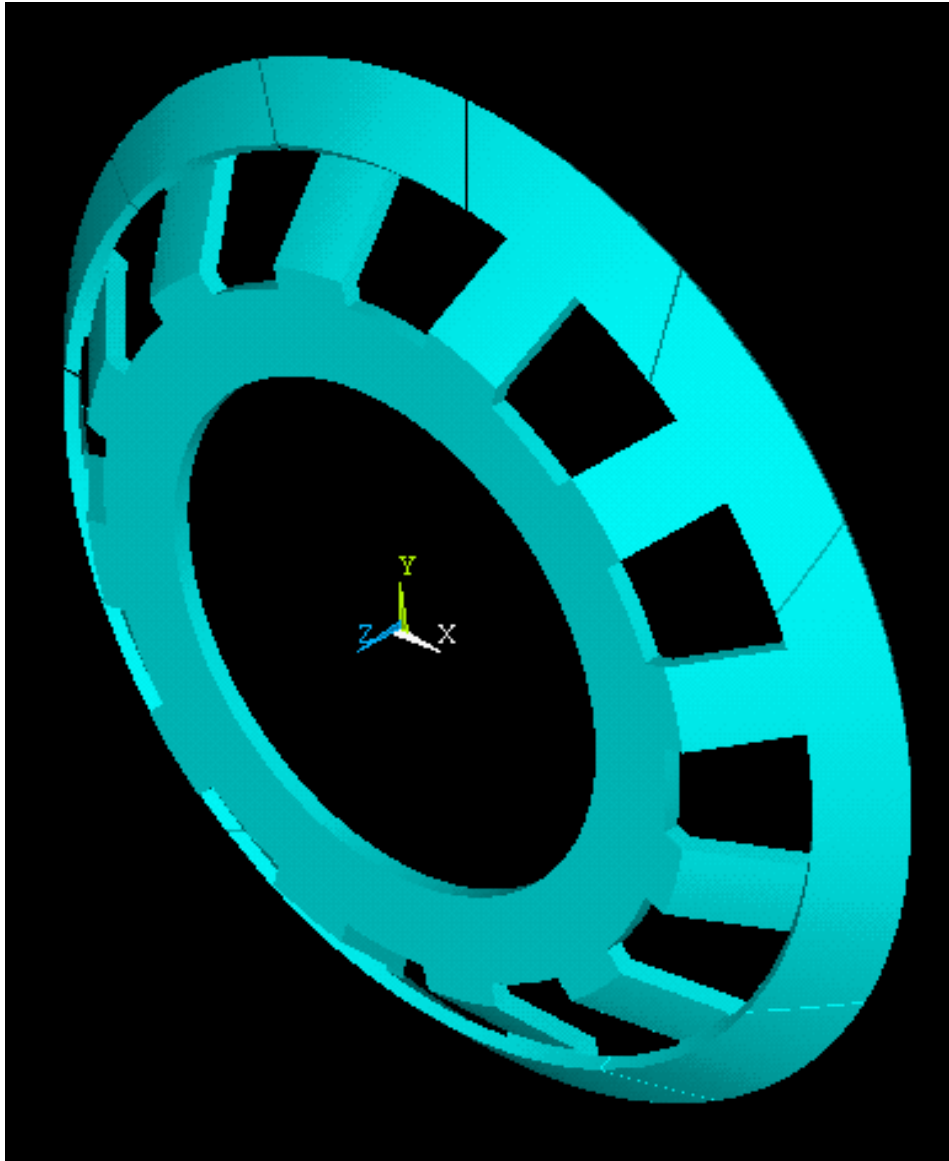
Radial deformation rates of the graphite cones as a function of proton current for different graphite grades *).

*) SGL Carbon

A new design of graphite wheel

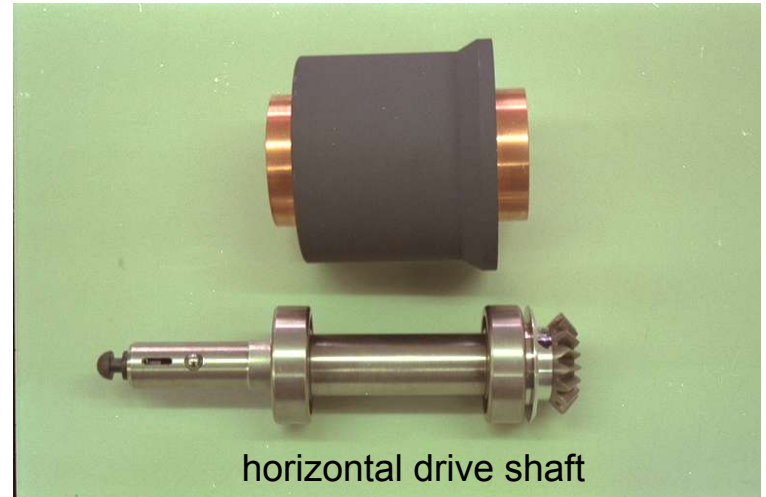
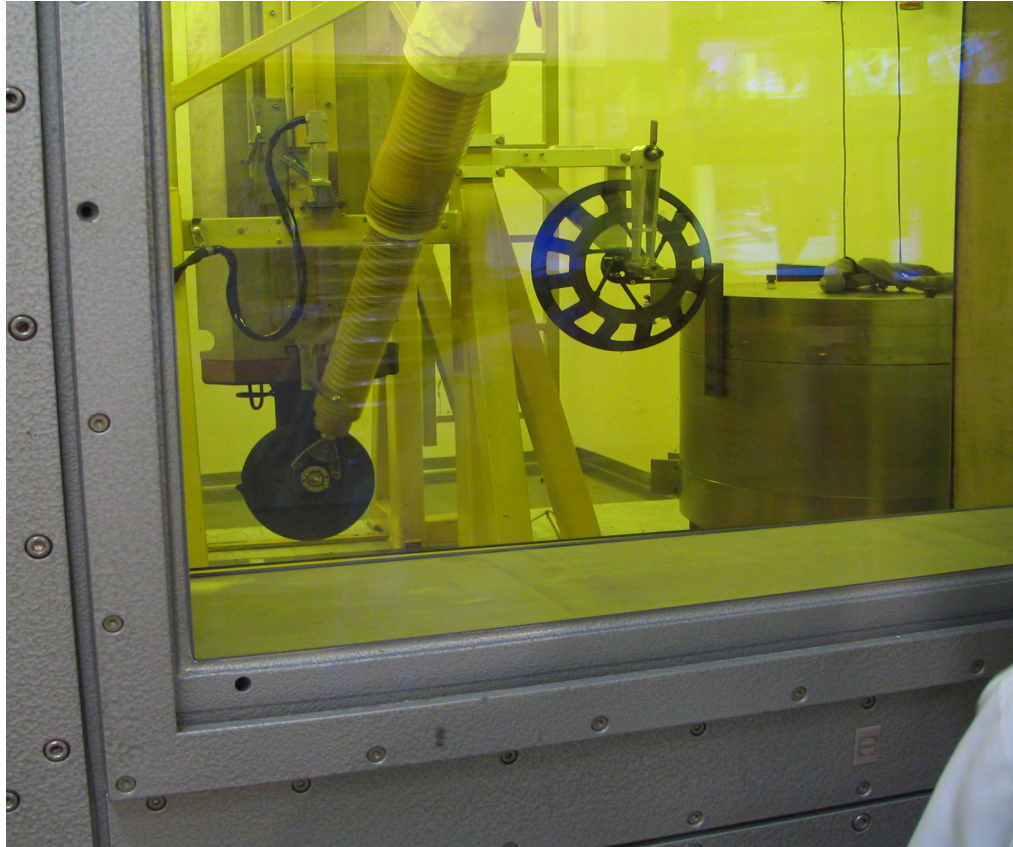


Temperature & stress distribution (2mA, 40 kW)

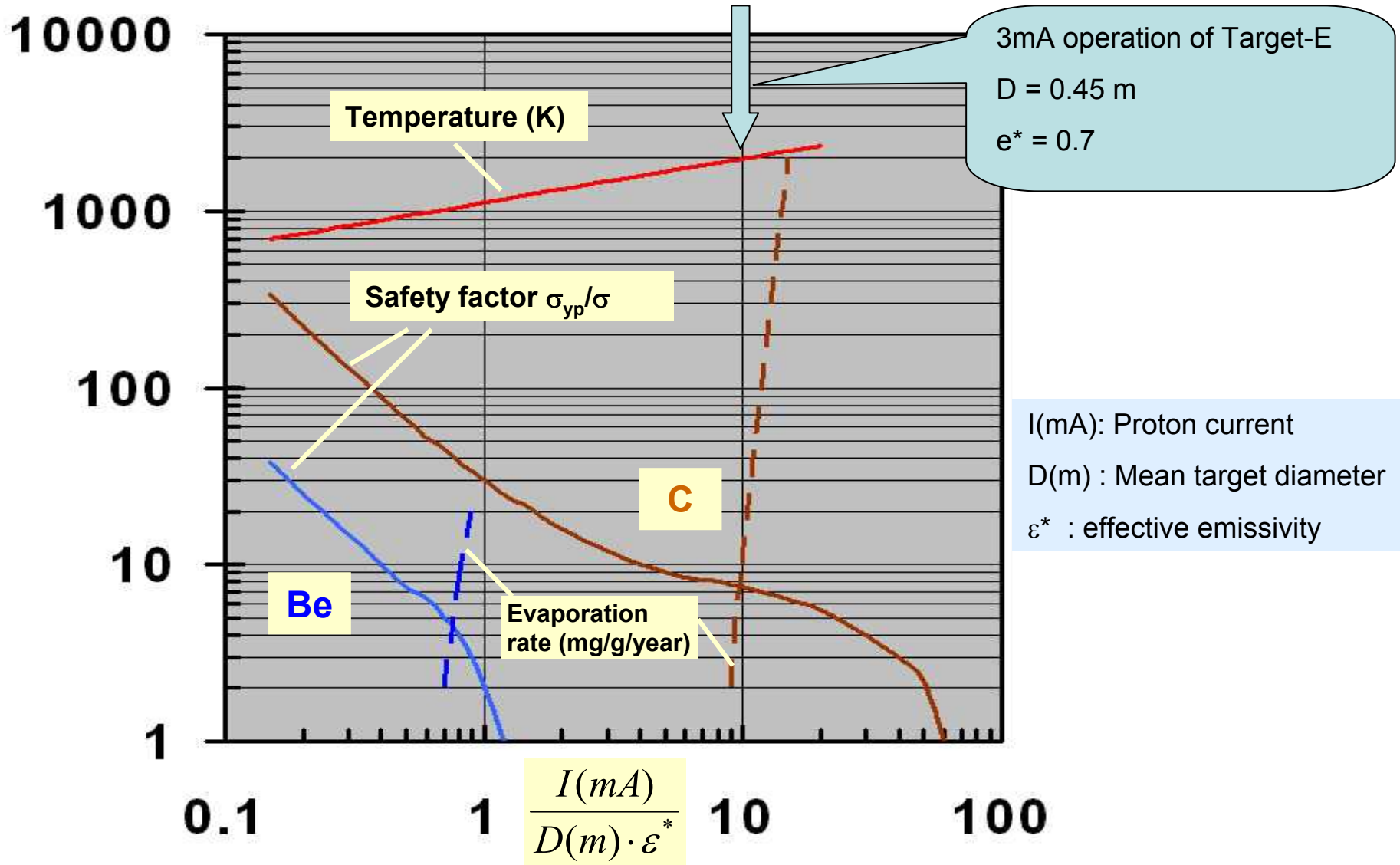


Maintenance of the target-insert in the hot-cell

Exchange parts:



Operational limits of the rotating graphite & beryllium cones for target-E



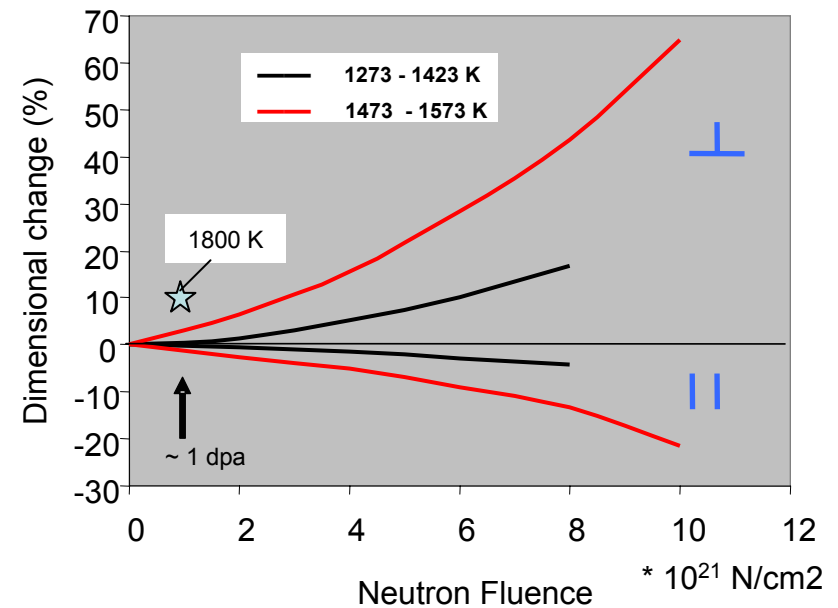
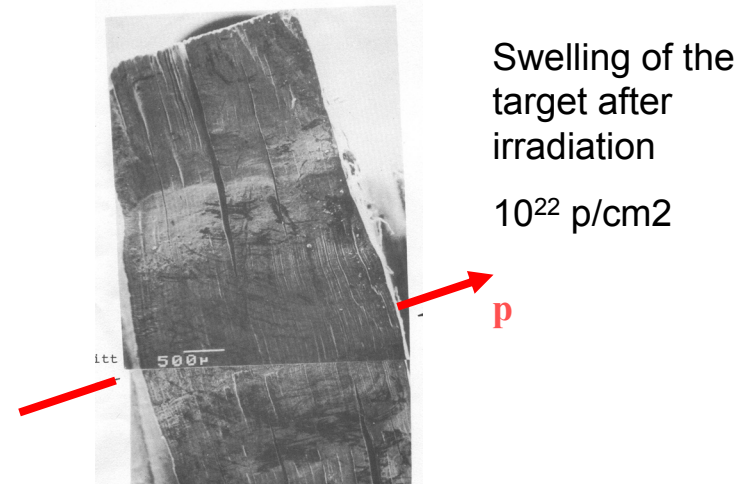
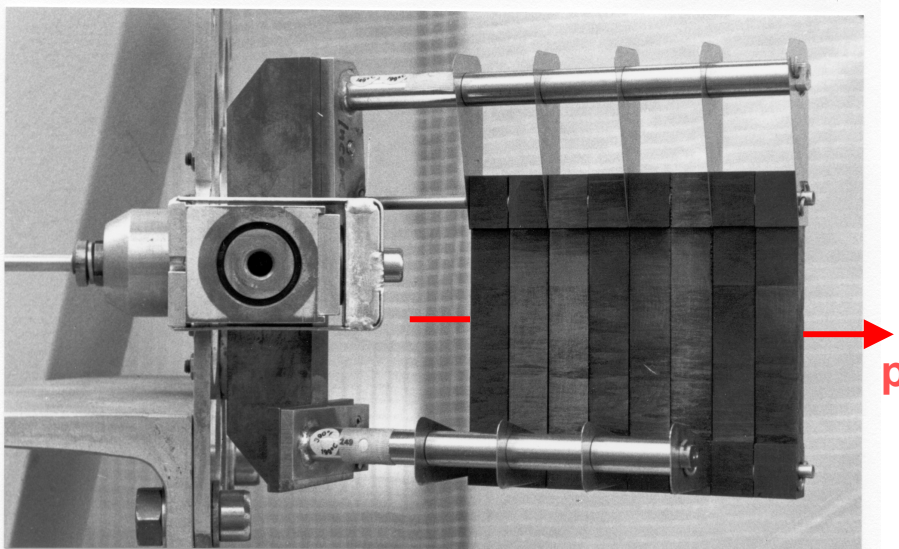
Lifetime of the pyrolytic graphite targets due to irradiation-induced dimensional changes

Operational parameters:

Proton current: 100 μA
Peak current density: 1000 $\mu\text{A}/\text{cm}^2$
Peak temperature: 1800 K

Lifetime limits:

Proton fluence: $10^{22} \text{ p}/\text{cm}^2$
Integrated beam current: 50 mAh
Irradiation-induced swelling: $\sim 10 \%$
Irradiation damage rate: $\sim 1 \text{ dpa}$



J. Bokros et. al, Carbon 1971, Vol. 9, p. 349

Thank you for your attention !